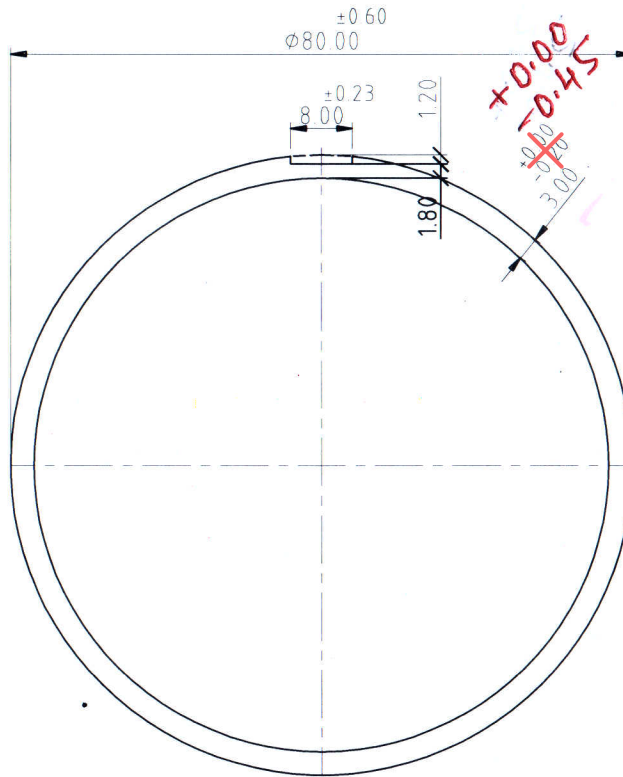


PEL P/N - PMAS-N3440070-953

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-80.0 & ID-74.0 mm with Key slot



PROPOSAL DRAWING

Q02879

FOR APPROVAL ONLY

----- INDICATES EXPOSED SURFACE				SECTION MATCHING WITH :			
UNSPECIFIED TOLERANCE AS PER :				GENERAL WALL THICK. : 3.00 ±0.00			
IS:2673-1979				OVALITY = ±0.60			
ALL DIMENSIONS ARE IN MM. UNSPECIFIED CORNER RADII = 0.25MM				R 0.00 RADIUS			
				r 0.00 RADIUS			
				o 0.00 RADIUS		V V GROOVE	
				F FULL RADIUS		P PIP	
Party drawing no. : TU-3222 (Precision Electronics)				Enquiry No./ Date : 10001994/03.10.2009			
				Drawn by : <i>PR. Mohan</i>		23.11.2011	
				Checked by :		Area : 716.64 Sq.mm	
				Approved by :		Weight : 1.934 Kg/mtr	
				Scale : 1:1,		Date	
				Alloy : 63400		Wt. Range : 1.741-2.127. Kg/mtr*	
00				Critical dimensions :		* BAL No. : 20002321	
Rev status	Rev. No.	Description	Sign. Date	Perimeter:	Ext. : 253.31 mm	DWG. SEC. DIE	No.:
REVISIONS					Int. : 232.48 mm		
				Bhoruka Aluminium Limited			
				Phone : 91-821-4286100			
				Fax : 91-821-2582167, 2581108,			
				Email : info@bhorukaaluminium.com, Website : www.bhorukaaluminium.com			
BACKER No. :				BOLSTER No. :		SUB BOLSTER No. :	
						PRESS CODE :	