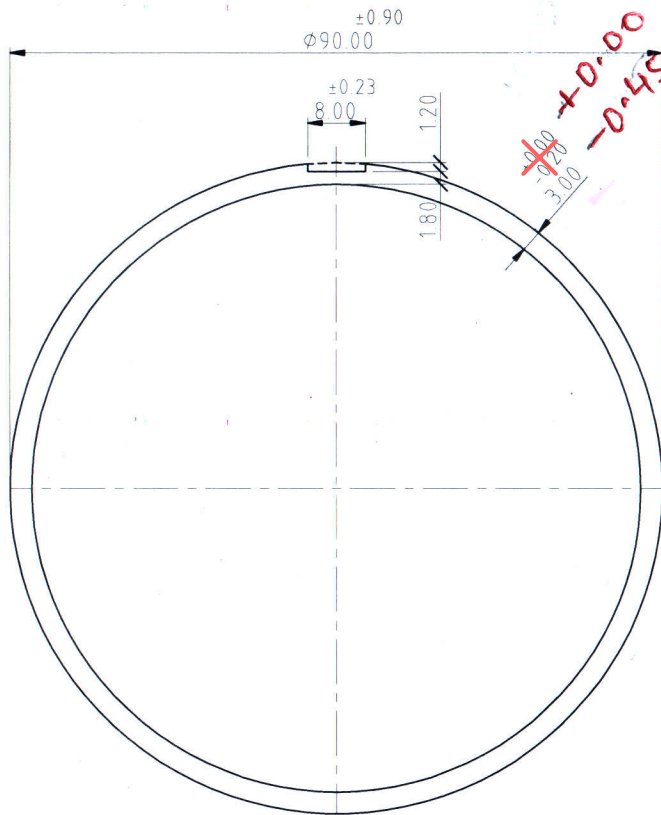


PEL P/N - PMAS-N3440080-944

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-90.0 & ID-84.0 mm with Key slot



PROPOSAL DRAWING

Q02880

FOR APPROVAL ONLY

----- INDICATES EXPOSED SURFACE				SECTION MATCHING WITH :			
UNSPECIFIED TOLERANCE AS PER :				GENERAL WALL THICK.: 3.00 ± 0.28			
IS:2673-1979				R	0.00	RADIUS	
				r	0.00	RADIUS	
ALL DIMENSIONS ARE IN MM. UNSPECIFIED CORNER RADII = 0.25MM				o	0.00	RADIUS	V V GROOVE
				F	FULL	RADIUS	P PIP
Party drawing no. : TU-3079 (Precision Electronics)				Enquiry No./ Date : 10001994/03.10.2009			
				Drawn by : J.R. Mohan		23.11.2011	
				Checked by :		Area : 810.83 Sq.mm	
				Approved by :		Weight : 2.189 Kg/mtr	
				Scale : 1:1		Wt. Range : 1.970-2.407 Kg/mtr*	
				Date		Alloy : 63400	
00				Critical dimensions : *		BAL No. : 20002322	
Rev. status	Rev. No.	Description	Sign.	Date	Perimeter:	Ext. : 284.78 mm	DWG. SEC. DIE
REVISIONS					Int. : 263.89 mm	No.:	
 Bhoruka Aluminium Limited Phone : 91-821-4286100 Fax : 91-821-2582167, 2581108, Email : info@bhorukaaluminium.com, Website : www.bhorukaaluminium.com							
BACKER No. :		BOLSTER No. :		SUB BOLSTER No. :		PRESS CODE :	