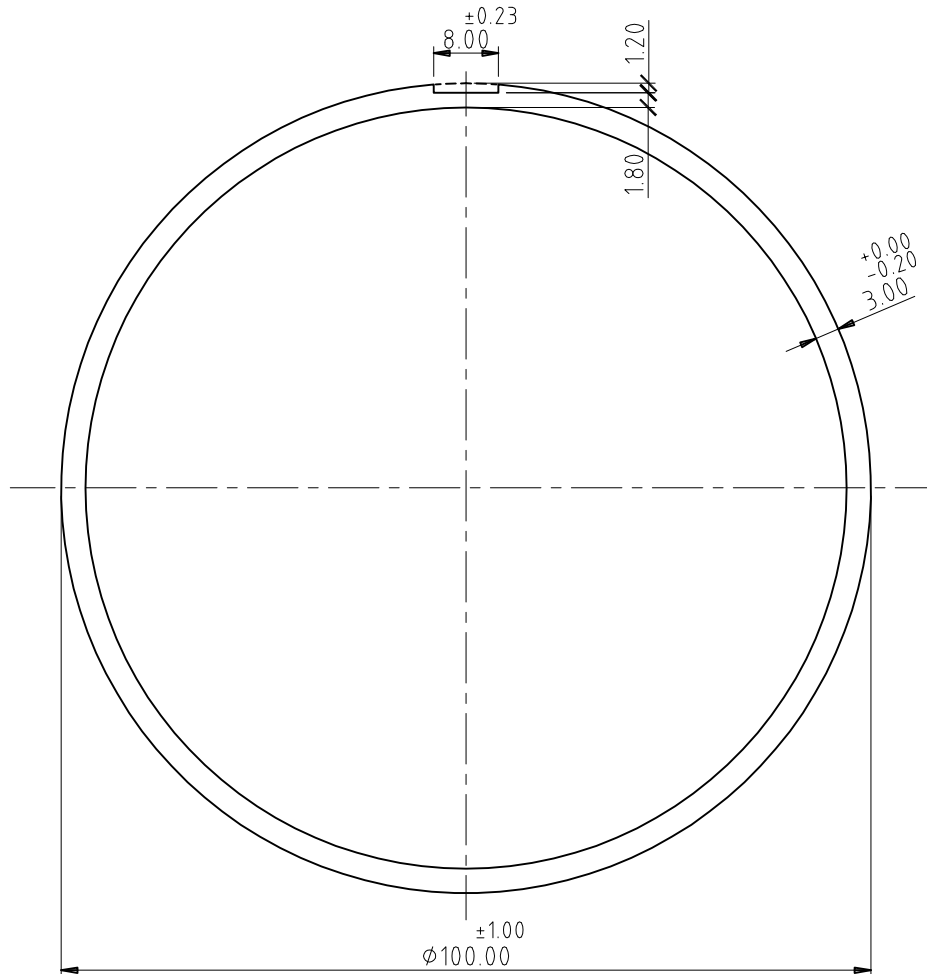


PEL P/N - PMAS-N3440090-935

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-100.0 & ID-94.0 mm with Key slot

Q02881



FOR APPROVAL ONLY

----- INDICATES EXPOSED SURFACE				SECTION MATCHING WITH :			
UNSPECIFIED TOLERANCE AS PER :				GENERAL WALL THICK. : 3.00 ± 0.20			
IS: 2673:1979				R	0.00	RADIUS	
				r	0.00	RADIUS	
				o	0.00	RADIUS	V V GROOVE
				F	FULL	RADIUS	P PIP
ALL DIMENSIONS ARE IN MM. UNSPECIFIED CORNER RADII = 0.30 MM				OVALITY = ± 1.00 mm STRAIGHTNESS = 1.7 mm/MTR.LENGTH			
Party drawing no. : TU-3223(Precision Electronics Ltd)				Enquiry No./ Date : 10001994 /30.09.2009			
				Drawn by : <i>Ambika</i>		23.11.2011	Area : 905.03 Sq.mm
				Checked by :			Weight : 2.443 Kg/mtr
				Approved by :			Wt. Range : 2.199-2.687 Kg/mtr*
				Scale : 1:1		Date	Alloy : 63400
00				Critical dimensions : *			BAL No. : 20002323
Rev status	Rev. No.	Description	Sign. Date	Perimeter:		Ext. : 316.23 mm	DWG. SEC. DIE No.:
REVISIONS						Int. : 295.31 mm	
 BHORUKA THE ALUMINIUM ARCADE				Bhoruka Aluminium Limited 1, K.R.S. Road, Metagalli, Mysore - 570 016, India Phone : 91-821-4286100 Fax : 91-821-2582167, 2581108, Email : info@bhorukaaluminium.com, Website : www.bhorukaaluminium.com			
BACKER No. :		BOLSTER No. :		SUB BOLSTER No. :		PRESS CODE :	