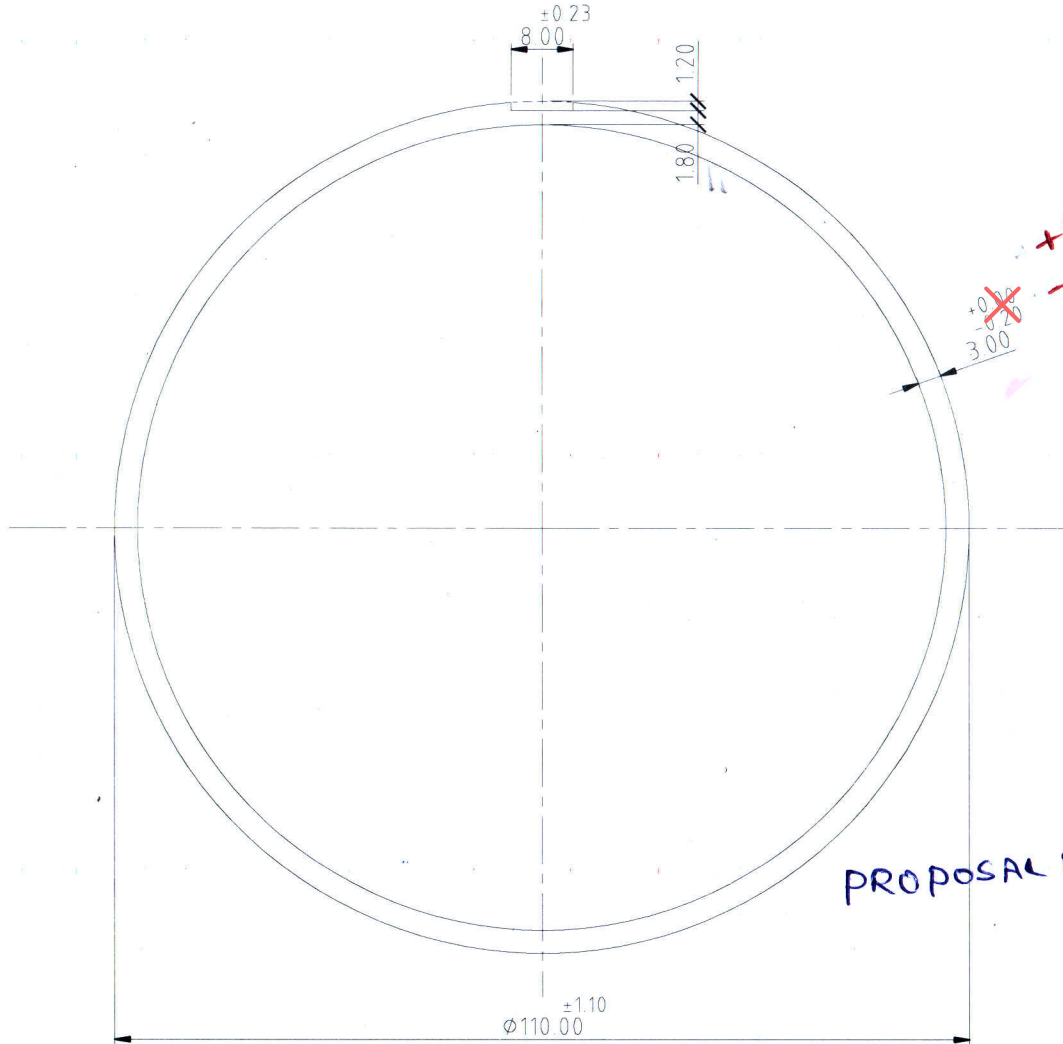


PEL P/N - PMAS-N3440100-926

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-110.0 & ID-104.0 mm with Key slot

2

Q02882



PROPOSAL DRAWING

FOR APPROVAL ONLY

----- INDICATES EXPOSED SURFACE		SECTION MATCHING WITH :	
UNSPECIFIED TOLERANCE AS PER :		GENERAL WALL THICK. : 3.00 <del>+0.00</del> <del>-0.08</del>	
IS: 2673:1979		R	0.00 RADIUS
		r	0.00 RADIUS
ALL DIMENSIONS ARE IN MM. UNSPECIFIED CORNER RADII = 0.25 MM		o	0.00 RADIUS
		F	FULL RADIUS
		V	V GROOVE
		P	PIP
OVALITY = ±1.10 mm		STRAIGHTNESS = 1.7 mm/MTR.LENGTH	
Party drawing no. : I-15239(Precision Electronics Ltd )		Enquiry No./ Date : 10001994 /30.09.2009	
		Drawn by	: <i>Ambika</i> 23.11.2011
		Area	: 999.24 Sq.mm
		Checked by	: Weight : 2.697 Kg/mtr
		Approved by	: Wt. Range : 2.428-2.966 Kg/mtr*
		Scale	: 1:1 Date Alloy : 63400
00		Critical dimensions	: *
		BAL No.	: 20002324
Rev. status	Rev. No.	Description	Sign. Date
		Perimeter:	Ext. : 347.68 mm
			Int. : 326.73 mm
REVISIONS		DWG. SEC. DIE	No.:



Bhoruka Aluminium Limited 1, K.R.S. Road, Metagalli, Mysore - 570 016, India  
 Phone : 91-821-4286100  
 Fax : 91-821-2582167, 2581108,  
 Email : info@bhorukaaluminium.com, Website : www.bhorukaaluminium.com

BACKER No. :	BOLSTER No. :	SUB BOLSTER No. :	PRESS CODE :
--------------	---------------	-------------------	--------------