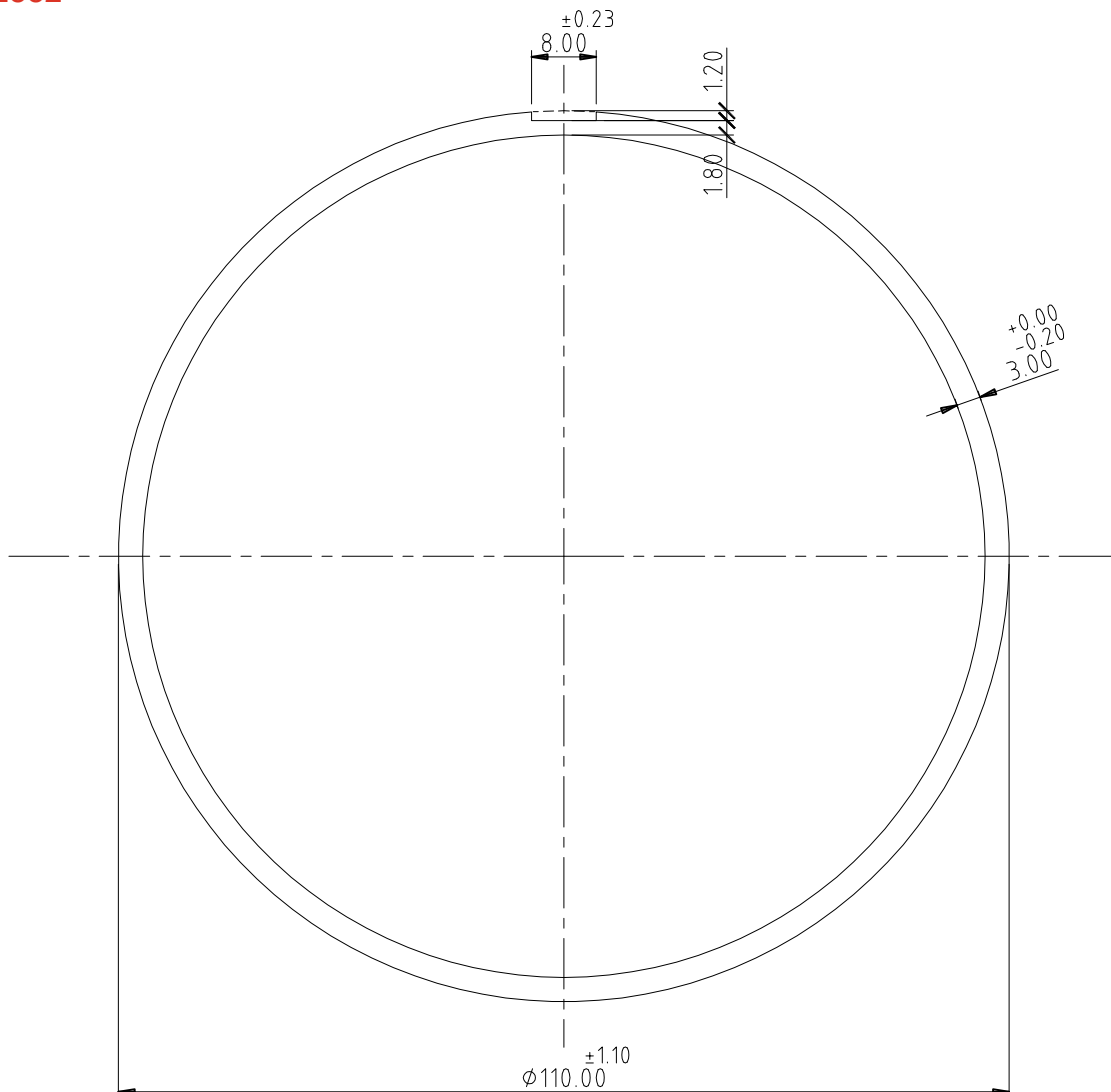


PEL P/N - PMAS-N3440100-926

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-110.0 & ID-104.0 mm with Key slot

Q02882



FOR APPROVAL ONLY

|                                                         |          |             |  |                                                              |      |                  |                                          |                     |     |                                  |  |          |  |
|---------------------------------------------------------|----------|-------------|--|--------------------------------------------------------------|------|------------------|------------------------------------------|---------------------|-----|----------------------------------|--|----------|--|
| ----- INDICATES EXPOSED SURFACE                         |          |             |  | SECTION MATCHING WITH :                                      |      |                  |                                          |                     |     |                                  |  |          |  |
| UNSPECIFIED TOLERANCE AS PER :                          |          |             |  | GENERAL WALL THICK. : 3.00 <sup>+0.00</sup> <sub>-0.20</sub> |      |                  |                                          | OVALITY = ± 1.10 mm |     |                                  |  |          |  |
| IS: 2673:1979                                           |          |             |  | R                                                            | 0.00 | RADIUS           |                                          |                     |     |                                  |  |          |  |
|                                                         |          |             |  | r                                                            | 0.00 | RADIUS           |                                          |                     |     |                                  |  |          |  |
| ALL DIMENSIONS ARE IN MM.                               |          |             |  | o                                                            | 0.00 | RADIUS           | V                                        |                     |     |                                  |  | V GROOVE |  |
| UNSPECIFIED CORNER RADII = 0.25 MM                      |          |             |  | F                                                            | FULL | RADIUS           | P                                        |                     | PIP | STRAIGHTNESS = 1.7 mm/MTR.LENGTH |  |          |  |
| Party drawing no. : I-15239(Precision Electronics Ltd ) |          |             |  |                                                              |      |                  | Enquiry No./ Date : 10001994 /30.09.2009 |                     |     |                                  |  |          |  |
|                                                         |          |             |  | Drawn by : <i>Ambika</i>                                     |      |                  |                                          | 23.11.2011          |     | Area : 999.24 Sq.mm              |  |          |  |
|                                                         |          |             |  | Checked by :                                                 |      |                  |                                          |                     |     | Weight : 2.697 Kg/mtr            |  |          |  |
|                                                         |          |             |  | Approved by :                                                |      |                  |                                          |                     |     | Wt. Range : 2.428-2.966 Kg/mtr*  |  |          |  |
|                                                         |          |             |  | Scale : 1:1                                                  |      |                  |                                          | Date                |     | Alloy : 63400                    |  |          |  |
| 00                                                      |          |             |  | Critical dimensions : *                                      |      |                  |                                          | BAL No. : 20002324  |     |                                  |  |          |  |
| Rev Status                                              | Rev. No. | Description |  | Sign.                                                        | Date |                  | Perimeter:                               | Ext. : 347.68 mm    |     | DWG. SEC. DIE                    |  |          |  |
| REVISIONS                                               |          |             |  |                                                              |      | Int. : 326.73 mm |                                          | No.:                |     |                                  |  |          |  |



Bhoruka Aluminium Limited 1, K.R.S. Road, Metagalli, Mysore - 570 016, India  
 Phone : 91-821-4286100  
 Fax : 91-821-2582167, 2581108,  
 Email : info@bhorukaaluminium.com, Website : www.bhorukaaluminium.com

BACKER No. :

BOLSTER No. :

SUB BOLSTER No. :

PRESS CODE :