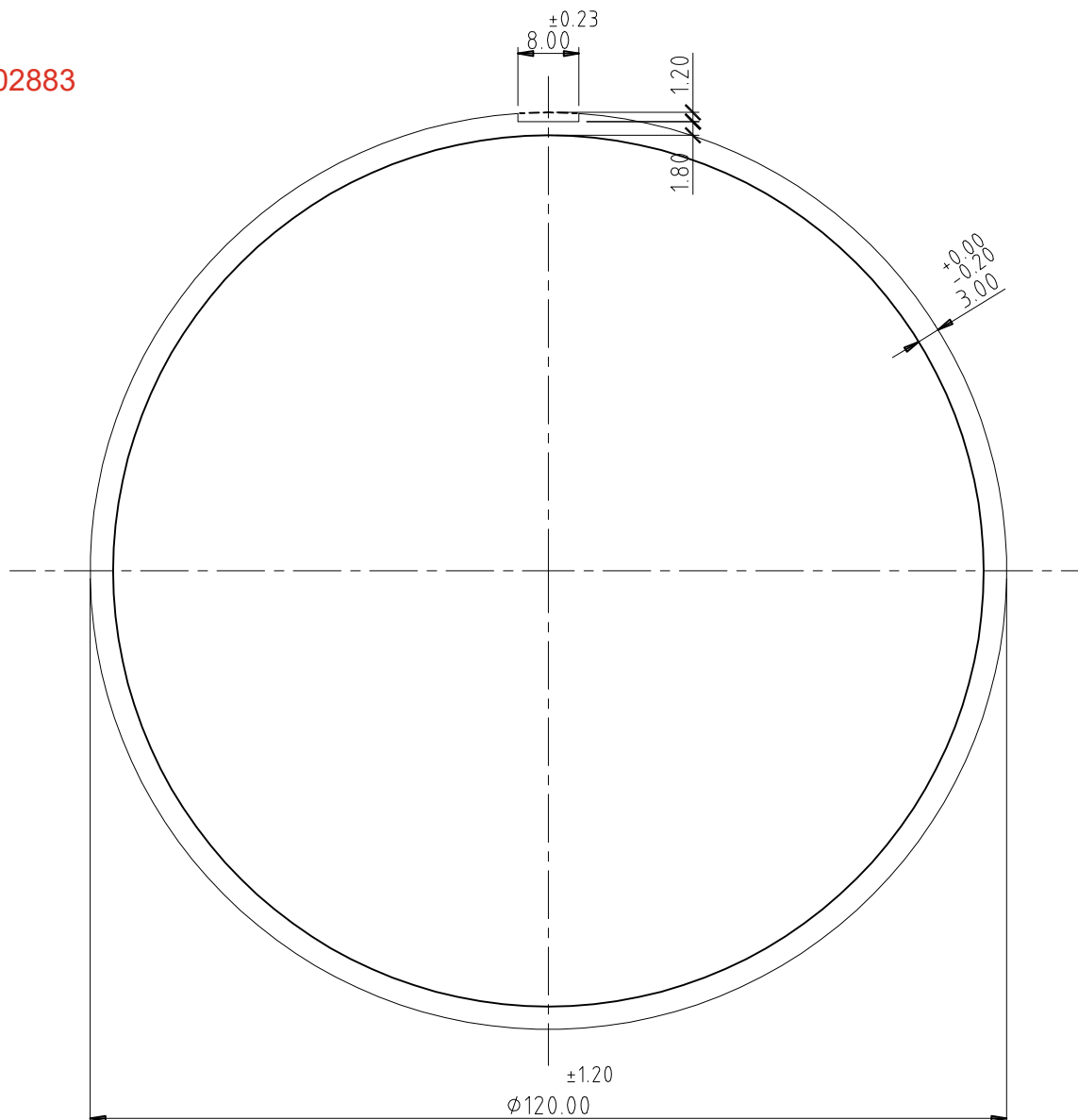


PEL P/N - PMAS-N3440110-917

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-120.0 & ID-114.0 mm with Key slot

Q02883



FOR APPROVAL ONLY

----- INDICATES EXPOSED SURFACE				SECTION MATCHING WITH :			
UNSPECIFIED TOLERANCE AS PER :				GENERAL WALL THICK. : 3.00 ±0.20		OVALITY = ±1.20 mm	
IS: 2673:1979			R	0.00 RADIUS			
ALL DIMENSIONS ARE IN MM. UNSPECIFIED CORNER RADII = 0.25 MM				r	0.00 RADIUS		
				o	0.00 RADIUS	V	V GROOVE
				F	FULL RADIUS	P	PIP
Party drawing no. : I-15240(Precision Electronics Ltd)						Enquiry No./ Date : 10001994 /30.09.2009	
				Drawn by : <i>Ambika</i>		23.11.2011	Area : 1093.45 Sq.mm
				Checked by :			Weight : 2.952 Kg/mtr
				Approved by :			Wt. Range : 2.657-3.247 Kg/mtr*
				Scale : 1:1		Date	Alloy : 63400
00				Critical dimensions : *			BAL No. : 20002325
Rev Status	Rev. No.	Description	Sign.	Perimeter:	Ext. : 379.12 mm		DWG. SEC. DIE
REVISIONS			Date		Int. : 358.14 mm		
No.:							



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BACKER No. :

BOLSTER No. :

SUB BOLSTER No. :

PRESS CODE :