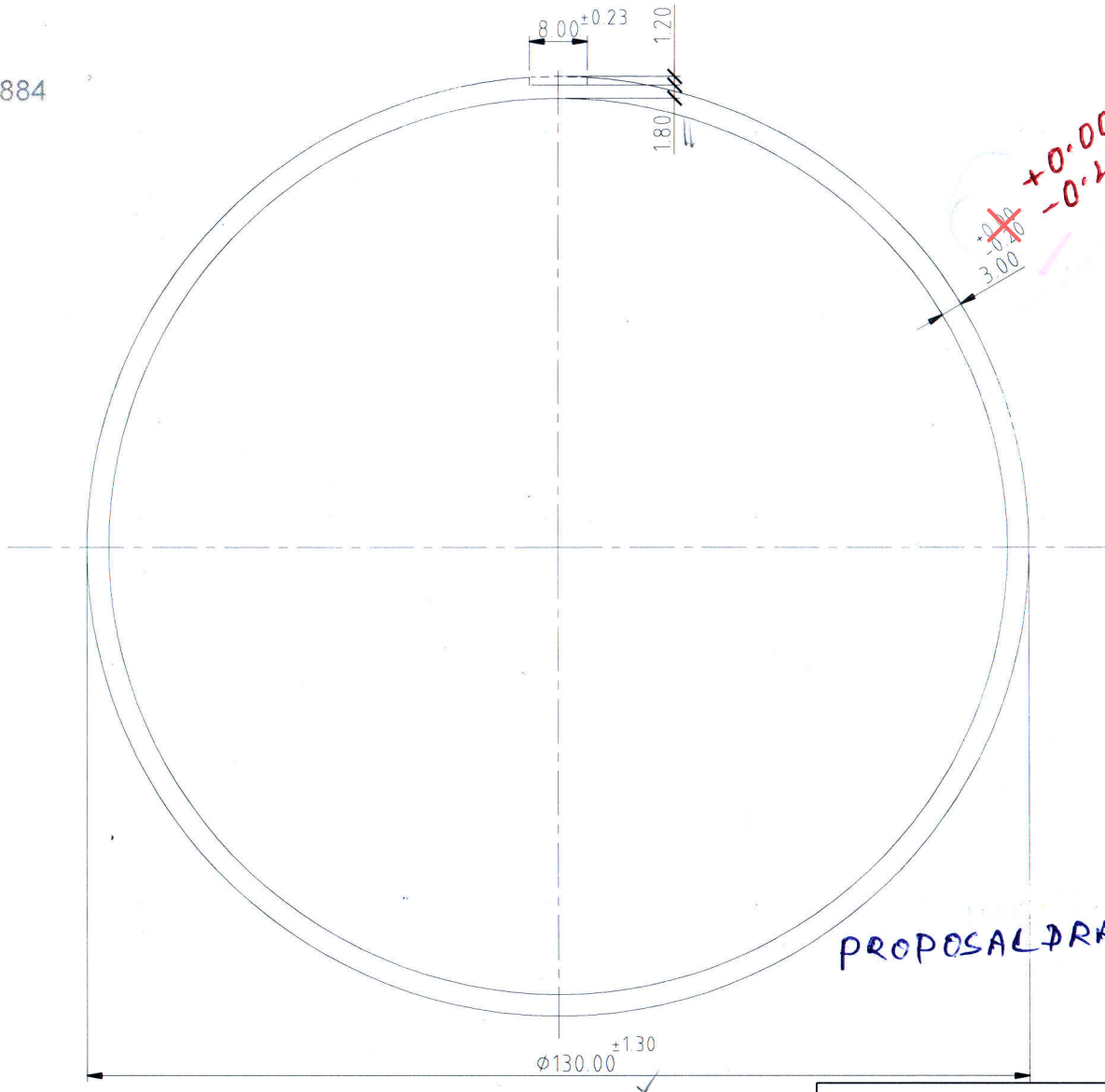


EN755-8-2016

PEL P/N - PMAS-N3440120-908

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-130.0 &amp; ID-124.0 mm with Key slot

Q02884



FOR APPROVAL ONLY

|                                                          |        |          |             |                                                                |             |            |                                      |
|----------------------------------------------------------|--------|----------|-------------|----------------------------------------------------------------|-------------|------------|--------------------------------------|
| ----- INDICATES EXPOSED SURFACE                          |        |          |             | SECTION MATCHING WITH :                                        |             |            |                                      |
| UNSPECIFIED TOLERANCE AS PER :                           |        |          |             | GENERAL WALL THICK. : 3.00 <sup>+0.00</sup> / <sub>-0.20</sub> |             |            |                                      |
| IS: 2673:1979                                            |        |          |             | R                                                              | 0.00        | RADIUS     |                                      |
|                                                          |        |          |             | r                                                              | 0.00        | RADIUS     |                                      |
| ALL DIMENSIONS ARE IN MM.                                |        |          |             | o                                                              | 0.00        | RADIUS     | V V GROOVE                           |
| UNSPECIFIED CORNER RADII = 0.25 MM                       |        |          |             | F                                                              | FULL RADIUS | P          | PIP                                  |
| Party drawing no. : I-15241 (Precision Electronics Ltd ) |        |          |             | Enquiry No./ Date : 10001994 / 30.09.2009                      |             |            |                                      |
|                                                          |        |          |             | Drawn by                                                       | : Ambika    | 23.11.2011 | Area : 1187.68 Sq.mm                 |
|                                                          |        |          |             | Checked by                                                     | :           |            | Weight : 3.206 Kg/mtr                |
|                                                          |        |          |             | Approved by                                                    | :           |            | Wt. Range : 2.886-3.526 Kg/mtr*      |
|                                                          |        |          |             | Scale                                                          | : 1:1       | Date       | Alloy : 63400                        |
| 00                                                       |        |          |             | Critical dimensions :                                          |             |            | BAL No. : 20002326                   |
| Rev                                                      | status | Rev. No. | Description | Sign.                                                          | Date        | Perimeter: | Ext. : 410.56 mm<br>Int. : 389.56 mm |
| REVISIONS                                                |        |          |             | DWG. SEC. DIE No.:                                             |             |            |                                      |



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 Email : info@bhorukaaluminium.com, Website : www.bhorukaaluminium.com

BACKER No. :

BOLSTER No. :

SUB BOLSTER No. :

PRESS CODE :