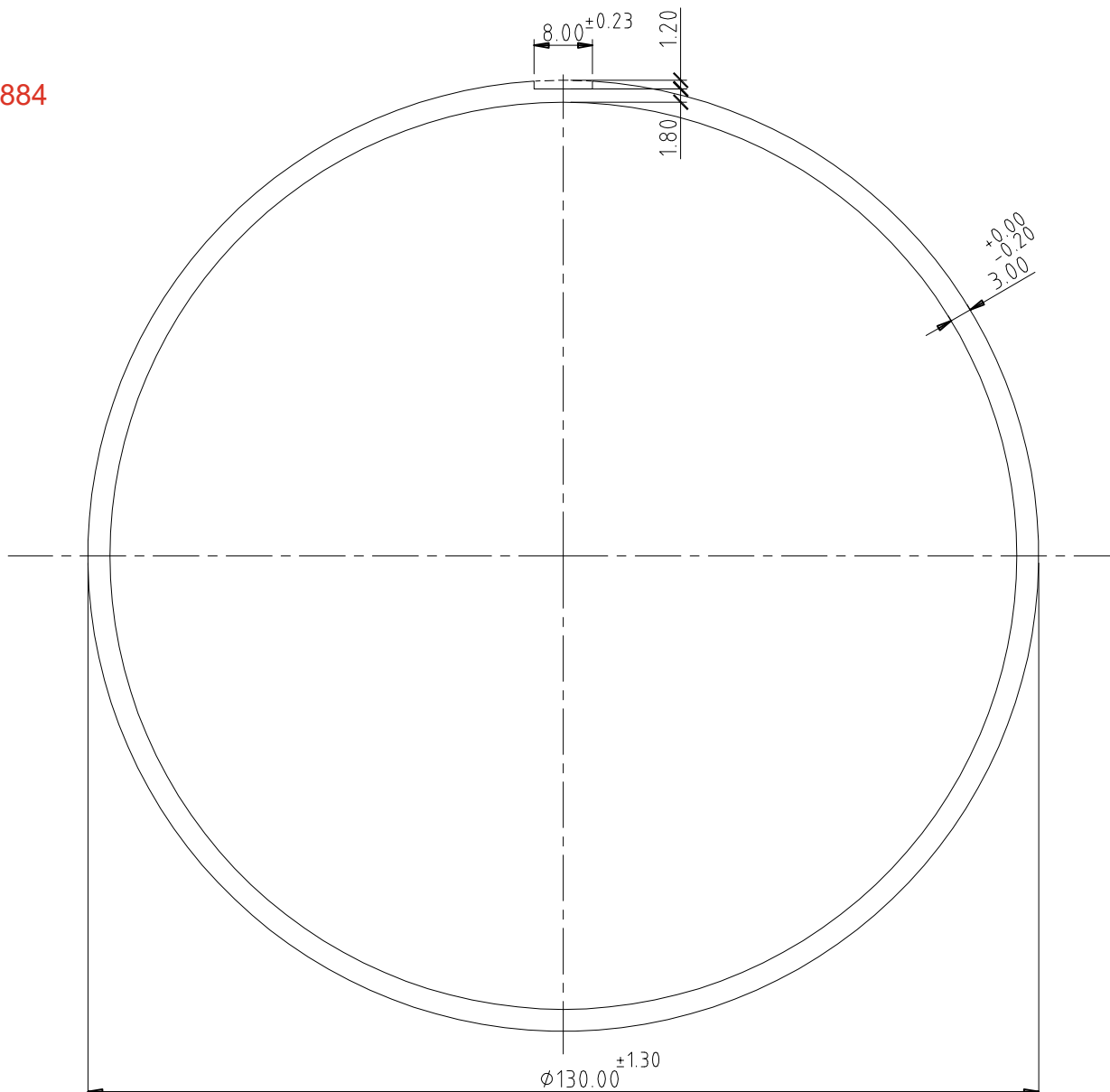


PEL P/N - PMAS-N3440120-908

DESCRIPTION - PDC Die for Pipe Extrusion, Dia OD-130.0 & ID-124.0 mm with Key slot

Q02884



FOR APPROVAL ONLY

----- INDICATES EXPOSED SURFACE			SECTION MATCHING WITH :				
UNSPECIFIED TOLERANCE AS PER :			GENERAL WALL THICK. :		3.00 ^{+0.00} _{-0.20}	OVALITY = ± 1.30 mm	
IS: 2673:1979			R	0.00 RADIUS			
ALL DIMENSIONS ARE IN MM. UNSPECIFIED CORNER RADII = 0.25 MM			r	0.00 RADIUS			
			o	0.00 RADIUS	V		V GROOVE
			F	FULL RADIUS	P	PIP	STRAIGHTNESS = 1.7 mm/MTR.LENGTH
Party drawing no. : I-15241 (Precision Electronics Ltd)					Enquiry No./ Date : 10001994 /30.09.2009		
				Drawn by	: <i>Ambika</i>	23.11.2011	Area : 1187.68 Sq.mm
				Checked by	:		Weight : 3.206 Kg/mtr
				Approved by	:		Wt. Range : 2.886-3.526 Kg/mtr*
				Scale	: 1:1	Date	Alloy : 63400
00				Critical dimensions : *			BAL No. : 20002326
Rev	Rev.	Description	Sign.	Perimeter:	Ext. : 410.56 mm		DWG. SEC. DIE
status	No.		Date		Int. : 389.56 mm		
REVISIONS							
No.:							



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BACKER No. :

BOLSTER No. :

SUB BOLSTER No. :

PRESS CODE :