Name of Customer & Place | **QWS ROUTING REPORT** | 01/01/2025

LD00716 | **Quotation No** QWS000452202412 | **Routing Date** 06/12/2024 |

RASAVI

S.l. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q02770	30X15X1.2 SOLAR SEC	6005T6	3658 MM	500.00	0.00			14179	6.28			INDUSTRIAL
2	Q02771	30X30X1.5 SOLAR SEC	6005T6	3658 MM	500.00	0.00			14179	8.07			INDUSTRIAL
3	Q02772	40X40X1.2 SOALR SEC	6005T6	3658 MM	500.00	0.00			14179	7.04			INDUSTRIAL

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
	Sec Desc New		Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount		Other Desc			Drawing Chrgs			Status
	Stack Desc Die			Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					
1	Q02770	255.95	33.80	10.25	1.50	6.28	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	329.28	DIE DIA 203.2x165 THICK OLD BOLSTER NO HBO-068
			33.80	BP3	0.00	6005T6			6.00	37696						0.00		
				37696.00					0.00	2	300	BSEN-755-9	0.00					
2	Q02771	255.95	33.80	10.25	1.50	8.07	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	329.07	DIE DIA 203.2x135 THICK NEW BOLSTER DIA 203.2x80 THK OLD SUB BOLSTER NO HSBO-006
			33.80	BP3	0.00	6005T6			6.00	48398						0.00		
				33098.00					15300.00	2	300	BSEN-755-9	0.00					
3	Q02772	255.95	32.28	10.25	1.50	7.04	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	326.52	DIE DIA 225x135 THICK NEW BOLSTER DIA 250x100 THK OLD SUB BOLSTER NO ASBO-022
			32.28	BP1	0.00	6005T6			8.00	56291						0.00		
				39777.00					16514.00	1	500	BSEN-755-9	0.00					

Routing Details

User	Date	Diff	Remarks
VSR	16/12/2024 15:02		INDUSTRIAL
SKS	16/12/2024 17:09	02:07	1. Alloy 6005 did not developed on BP3 press, MOQ will be applicable. 2. Please take minim
JNR	16/12/2024 17:51	00:42	OK, Tolerance on thickness as per our proposed drawing.
SSG	17/12/2024 10:59	17:08	ok
PK	17/12/2024 14:27	03:27	ok
RITIC	17/12/2024 15:05	00:37	22MT is a applicable.