

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted		SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q49823	215X84X2MM MISC SEC	6063T6	1000	MM	1000.00		137500.00		0.00	16748	11.45		0.00	PPC-6063T6

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					

1	Q49823	261.85	47.36	10.25	1.50	11.45	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	16.00	351.91	manual correction required
			47.36	P6	11.00	6063T6			12.00	137413						0.00		
DIA 360x225 THK - CRITICAL				95376.00	BOLSTER FOR P6 DIA 360x125 THK			42037.00	1		1500	IS3965:1981		0.00				

Routing Details

User	Date		Diff	Remarks
VSR	16/01/2025	18:31		PPC-6063T6
RVK	16/01/2025	22:46	04:15	can be given as per commented drawing
BN	16/01/2025	18:30	19:43	
RITIC	17/01/2025	9:59	15:28	OK
VJ	20/01/2025	18:51	08:52	ok