

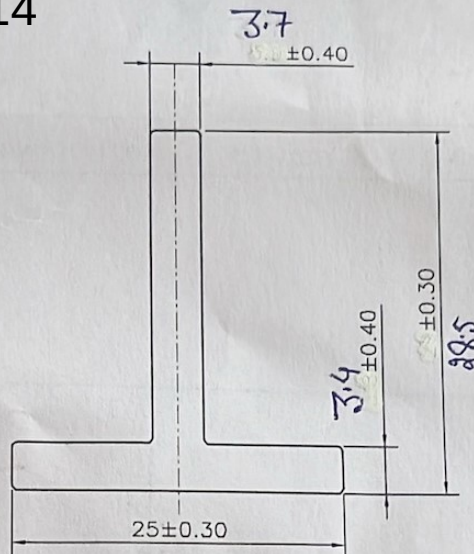
P-19047-1

X2483

16159

1:1

Q03014



Modification in Section No. 16159
 Rate required equal to - 16159 in A4D
 Wt Required - 1.775 to 1.850



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ± 0.30
 UPTO 30.0mm - ± 0.38
 UPTO 40.0mm - ± 0.45
 UPTO 50.0mm - ± 0.52
 UPTO 60.0mm - ± 0.60

UPTO 80.0mm - ± 0.70
 UPTO 100.0mm - ± 0.80
 UPTO 120.0mm - ± 0.90
 UPTO 140.0mm - ± 1.00
 UPTO 160.0mm - ± 1.14

UPTO 180.0mm - ± 1.27
 UPTO 200.0mm - ± 1.40
 UPTO 225.0mm - ± 1.52

1. STRAIGHTNESS = 1.7mm/M
2. TWIST = 1.7mm/M
3. ANGULARITY = $\pm 2^\circ$
4. FLATNESS = $0.006 \times \text{WIDTH}$



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME ALUMINIUM TRADING COMPANY, DELHI

PARTY'S DRAWING No. AS PER DRAWING

ALLOY & TEMPER HE9 WP A3D

DESCRIPTION TEE SECTION

NAME DATE

DRAWN J.P.KAUSHIK 23-02-2019

CHECKED

APPROVED B.NATARAJA 13-03-2019

SCALE 2:1

AREA mm² 193.143

PERIMETER mm. 106.627

WEIGHT kg/m 0.521

DRAWING No. SECTION No.

P-19047-1

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X2483

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