Name of Customer & Place | **QWS ROUTING REPORT** | 06/02/2025

LD00539 | **Quotation No** QWS000472202412 | **Routing Date** 17/12/2024 |

UFLEX INDIA

S.l. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q02797	91X4.5 MM MISC TUBE	6063T6	3658 MM	500.00	0.00			10053	8.94			INDUSTRIAL

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
1	Q02797	255.95	35.52	10.25	1.50	8.94	0.00	0.00	1.00	0.00	2.00	2.50	0.00	0.00	0.00	16.00	333.66	DIE DIA 330x215 THICK NEW BOLSTER DIA 360x125 THK OLD SUB BOLSTER NO PSBO-002

Sec Desc New	Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life	SND Amount	Other Desc	Drawing Chrgs	Status
	0.00	BP5	0.00	6063T6		15.00	134164		0.00	

Stack Desc Die	Die Cost	Stack Desc Tool	TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)
DIA 330x215 THICK	92127.00	BOLSTER FOR P6 DIA 360x125 THK	42037.00	1	2000	BSEN-755-9	0.00

Routing Details

User	Date	Diff	Remarks
VSR	17/12/2024 17:36		INDUSTRIAL
SKS	18/12/2024 15:42	22:06	ok
JNR	18/12/2024 16:13	00:30	OK
SSG	18/12/2024 16:15	00:02	OK
PK	18/12/2024 16:16	00:01	ok
RITIC	19/12/2024 11:44	19:27	ok