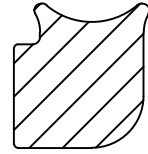


REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	27.06.2019	> New Counter Drawing Drawn
01	02.07.2019	> Dim. 19.48 ± 0.30 was 19.30 ± 0.30 > Ref. Dim. 15.55 was 15.11 > Ref. Angle 45.7° was 44.1°
02	04.07.2019	> Ref. Dim. 15.56 was 15.55 > Ref. Angle (44.1°) Direction Changed

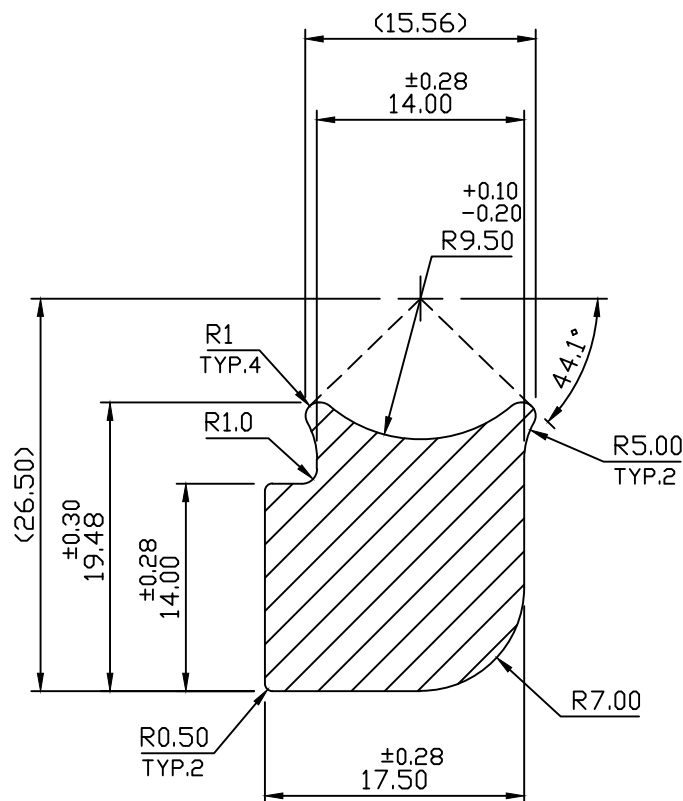
EXCLUSIVE SECTION

X	XX	DRAW / TOOL / 1
	✓	REVISION- 02 / 10.03.99



ACTUAL SIZE
(SCALE - 1 : 1)

-Q03083



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

TOLERANCE AS PER BEST POSSIBLE.

TOLERANCE AS I.S. 6477 - 1983 ☐ UNLESS
TOLERANCE AS I.S. 3965 - 1981 ☒ OTHERWISE
TOLERANCE AS I.S. 2673 - 1979 ☐ SPECIFIED

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST.	M/S- SWASTIKA AUTOMATICS, FARIDABAD					DFR NO.	40	
CUST DRG. / SAMPLE		HC287G5CCB-01		AREA	292.280 MM ²	DRN/DATE	SOUMIK 27.06.2019	
		SEC TYPE	S	WEIGHT	0.789 KG/M			
		CONT. SIZE	7"	WT. RANGE	-	CHKD/DATE	AMIT	
02/04.07.2019		NO. OF CAV.	02	PERIMETER	EXT- 72.34 MM	APPD/DATE	R.G.Patidar	
01/02.07.2019		EXT- RATIO	46		INT- . MM			
REV NO. / DATE	SIGNATURE	DIE-FACTOR	46	C . C . D	26.15 MM	SCALE	1 : 1 & 2 : 1	
		ALLOY	6005	CEL DRG.NO.	I-31162R2	CEL SEC.NO.	18487	A4
		ALL DIMENSIONS ARE IN MM.						