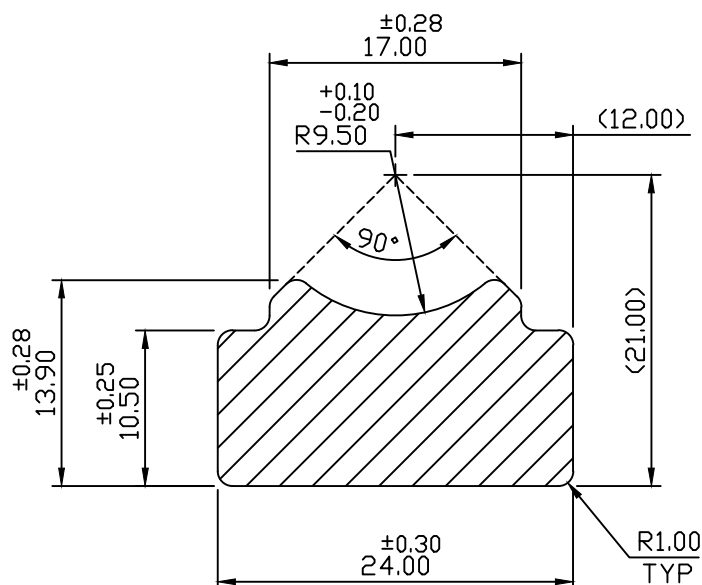


EXCLUSIVE SECTION

X	XX	DRAW / TOOL / 1
	✓	REVISION- 02 / 10.03.99

ACTUAL SIZE
(SCALE - 1 : 1)

-Q03084



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

TOLERANCE AS PER BEST POSSIBLE.

TOLERANCE AS I.S. 6477 - 1983 ☐ UNLESS
TOLERANCE AS I.S. 3965 - 1981 ☒ OTHERWISE
TOLERANCE AS I.S. 2673 - 1979 ☐ SPECIFIED

UNSPECIFIED CORNER RADIUS = 1.00 mm

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST.	M/S- SWASTIKA AUTOMATICS, FARIDABAD					DFR NO.	39	
CUST DRG. / SAMPLE		HC287G5CCA-01		AREA	286.530 MM ²	DRN/DATE	SOUMIK 27.06.2019	
		SEC TYPE	S	WEIGHT	0.774 KG/M			
		CONT. SIZE	7"	WT. RANGE	-	CHKD/DATE	AMIT	
		NO. OF CAV.	02	PERIMETER	EXT- 72.54 MM	APPD/DATE	R.G.Patidar	
-		EXT- RATIO	47		INT.- . MM			
REV NO. / DATE	SIGNATURE	DIE-FACTOR	47	C . C . D	25.60 MM	SCALE	1 : 1 & 2 : 1	
		ALLOY	6005	CEL DRG.NO.	I-31161	CEL SEC.NO.	18486	A4
		ALL DIMENSIONS ARE IN MM.						