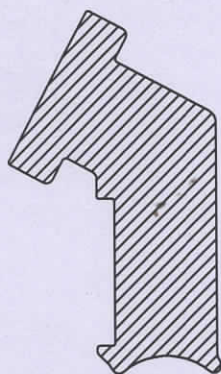


REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	19.11.2022	> New Counter Drawing Drawn
01	26.11.2022	> R9.50(+0.20/-0.10) changed to R9.45(+0.20/-0.10)
		> 31.44±0.20 changed to 31.44(Ref.)
		> 7.10±0.15 changed to 7.1
02	28.11.2022	> 16.70±0.15 changed to 16.70±0.25
		> 10.00 changed to 10.94±0.25
		> 7.10 changed to 7.10±0.15
		> 9.60 changed to 9.60±0.15
		> 14.20±0.15 changed to 14.20±0.25
		> 16.70±0.15 changed to 16.70±0.25

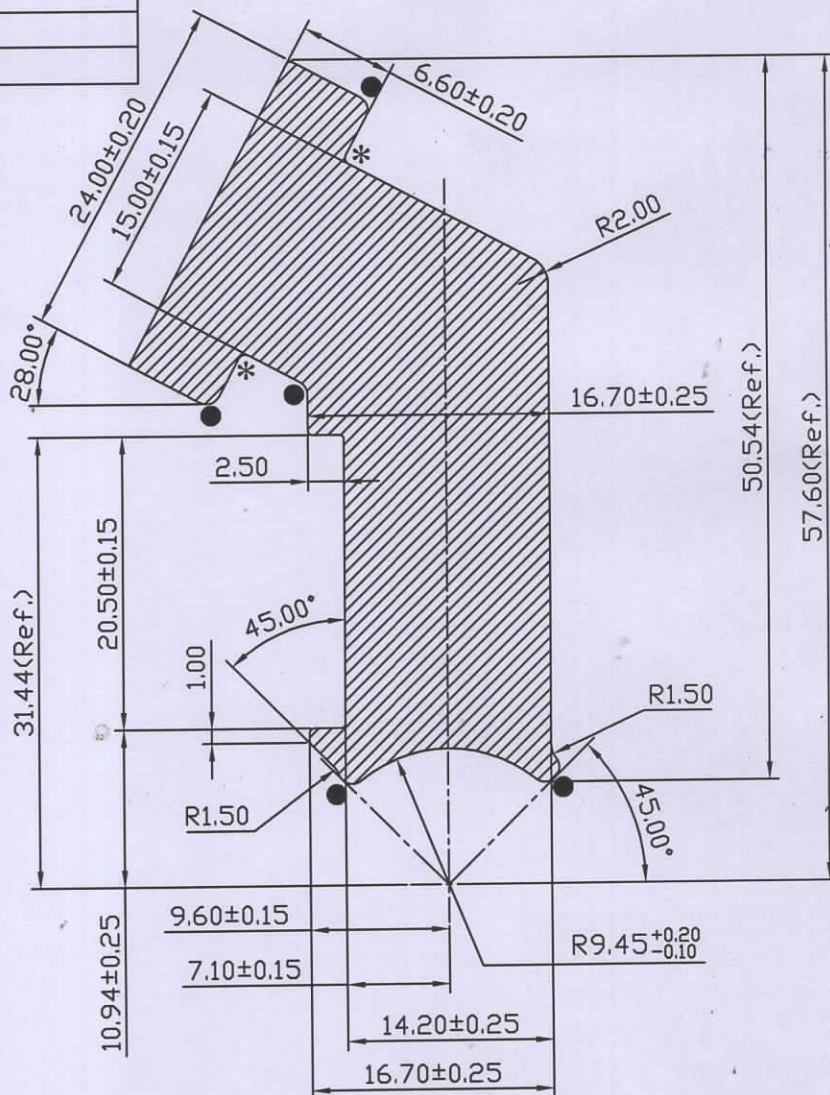
PROPOSED DRAWING

X	XX	DRAW / TOOL / 1'
	✓	REVISION- 01.04.2022
END USE - AUTOMOTIVE COMPONENTS		

-Q03085



ACTUAL SIZE
(SCALE - 1 : 1)



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

ALLOY : A6005 T5 [Mg = 0.50% max]

TOLERANCE AS I.S. 6477 - 1983 ☐ UNLESS
TOLERANCE AS I.S. 3965 - 1981 ☒ OTHERWISE
TOLERANCE AS I.S. 2673 - 2002 ☐ SPECIFIED

* = Radius 0.50

● = Radius 1.00

UNSPECIFIED CORNER RADIUS = 0.30 mm

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST.	M/s - SWASTIKA AUTOMATICS, FARIDABAD					DFR NO.		
CUST DRG. / SAMPLE		CP-PLHC287K5U7A0		AREA	773.80 MM ²	DRN/DATE	T.Dutta 19.11.2022	
		SEC TYPE	S	WEIGHT	2.089 KG/M	CHKD/DATE	RAVI KUMAR 28/11/22	
		CONT. SIZE	7"	WT. RANGE	-			
02 / 28.11.2022		NO. OF CAV.	01	PERIMETER	EXT- 150.14 MM	APPD/DATE	Suryabhan 28/11/22	
01 / 26.11.2022		EXT- RATIO	37		INT.- MM			
REV NO. / DATE	SIGNATURE	DIE-FACTOR	72	C. C. D	53.54 MM	SCALE	1 : 1, 2 : 1	
		ALLOY-TEMPER	A6005 T5	CEL	I-33144R2	CEL	-	A4
		ALL DIMENSIONS ARE IN MM.		DRG.NO.		SEC.NO.		