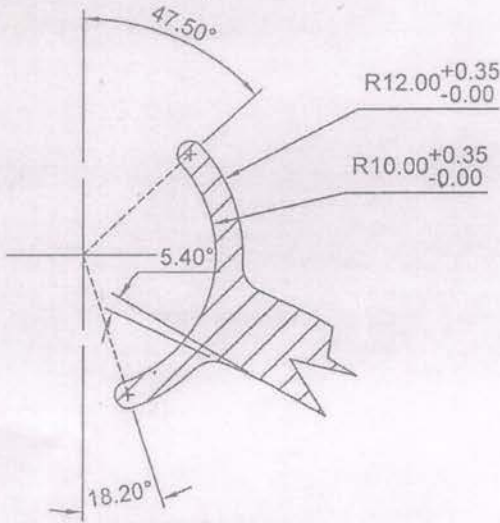


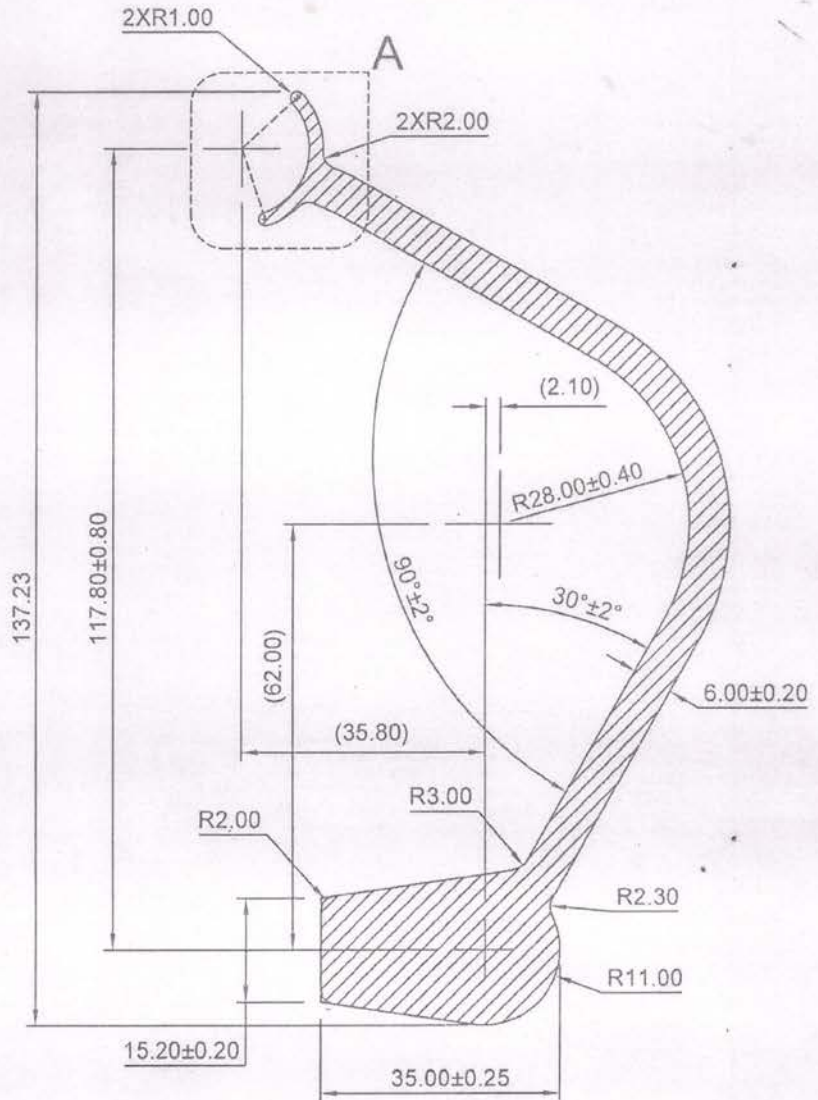
REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	01.08.2024	> New Counter Drawing Drawn
01	05.08.2024	> Tolerance Change As Per Mail.

-Q03087

X	XX	DRAW / TOOL / 1
	✓	REVISION- 01.04.2022
END USE - AUTOMOTIVE		



**DETAILED SECTION DRAWING
OF " A "**
(SCALE - 2 : 1)



**DETAILED SECTION DRAWING
(SCALE - 1 : 1)**

Swastika Automatics (India)
A5-A6, Indo American Compound,
Opp. JCB (Haryana) Sector-59,
Ballabgarh-122004 Haryana India

NOTE :-

TOLERANCE AS PER BEST POSSIBLE TOLERANCE.

ALLOY 6005 T5 WITH MAX 0.5% Mg .

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST.	M/s - SWASTIKA AUTOMATICS(INDIA)				DFR NO.	NZ-183 /24 - 25	
CUST DRG. /SAMPLE	PL HC287B1P1A-01-00		AREA	1540.020	MM ²	DRN/DATE	SAMIRAN ROY 01.08.2024
	SEC TYPE	S	WEIGHT	4.158	KG/M	CHKD/DATE	S. BAGCHI
	CONT. SIZE	9"	WT. RANGE			APPD/DATE	S. BAGCHI
	NO. OF CAV.	1	PERIMETER	EXT- 417.171	MM		
01 / 05.08.2024	EXT- RATIO	28		INT.-	MM		
REV NO. / DATE	SIGNATURE	DIE-FACTOR	100	C. C. D	150.00	SCALE	1 : 1
		ALLOY-TEMPER	6005 T5	CEL		CEL	
		ALL DIMENSIONS ARE IN MM.		DRG.NO.	I-13612R1	SEC.NO.	19288 A4