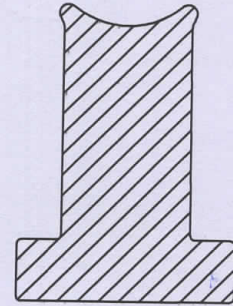
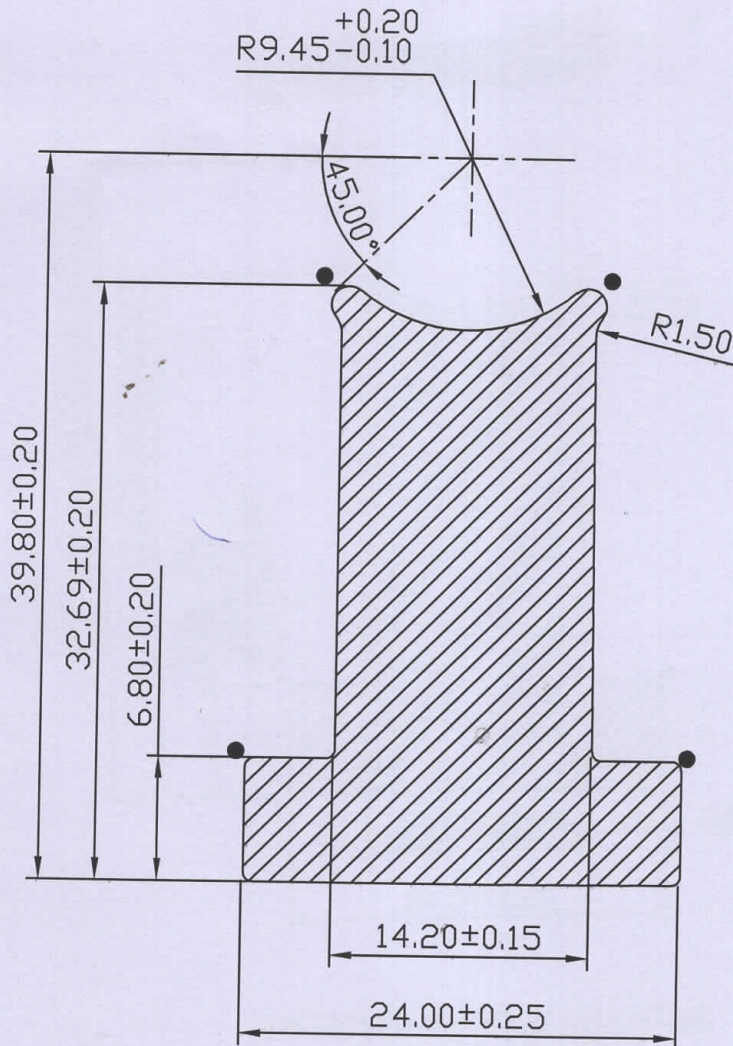


REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	07.11.2022	> New Counter Drawing Drawn
01	14.11.2022	> Changed As Per Customer Drawing.

PROPOSED DRAWING

X	XX	DRAW / TOOL / 1
	✓	REVISION- 01.04.2022
END USE - AUTOMOTIVE COMPONENTS		

-Q03090



ACTUAL SIZE
(SCALE - 1 : 1)

DETAILED SECTION DRAWING (SCALE - 2 : 1)

TOLERANCE AS I.S. 6477 - 1983 ☐ UNLESS
TOLERANCE AS I.S. 3965 - 1981 ☒ OTHERWISE
TOLERANCE AS I.S. 2673 - 2002 ☐ SPECIFIED

ALLOY : 6005 T5 [Mg = 0.50% max]

● = RADIUS 1.0

UNSPECIFIED CORNER RADIUS = 0.50 mm

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST.	M/s - SWASTIKA AUTOMATICS, FARIDABAD					DFR NO.	NZ-165/2022-23	
CUST DRG. / SAMPLE		CP-PLHC287K5U8A		AREA	508.690 MM ²	DRN/DATE	T.Dutta 07.11.2022	
		SEC TYPE	S	WEIGHT	1.373 KG/M	CHKD/DATE	RAVI KUMAR	
		CONT. SIZE	6"	WT. RANGE	-		14/11/22	
		NO. OF CAV.	01	PERIMETER	EXT- 113.79 MM	APPD/DATE	SURYABHAN	
01 / 14.11.2022		EXT- RATIO	39		INT.- MM		15/11/22	
REV NO. / DATE	SIGNATURE	DIE-FACTOR	83	C. C. D	37.94 MM	SCALE	1 : 1, 2 : 1	
		ALLOY-TEMPER	6005 T5	CEL	I-33117R1	CEL	-	A4
		ALL DIMENSIONS ARE IN MM.		DRG.NO.		SEC.NO.		