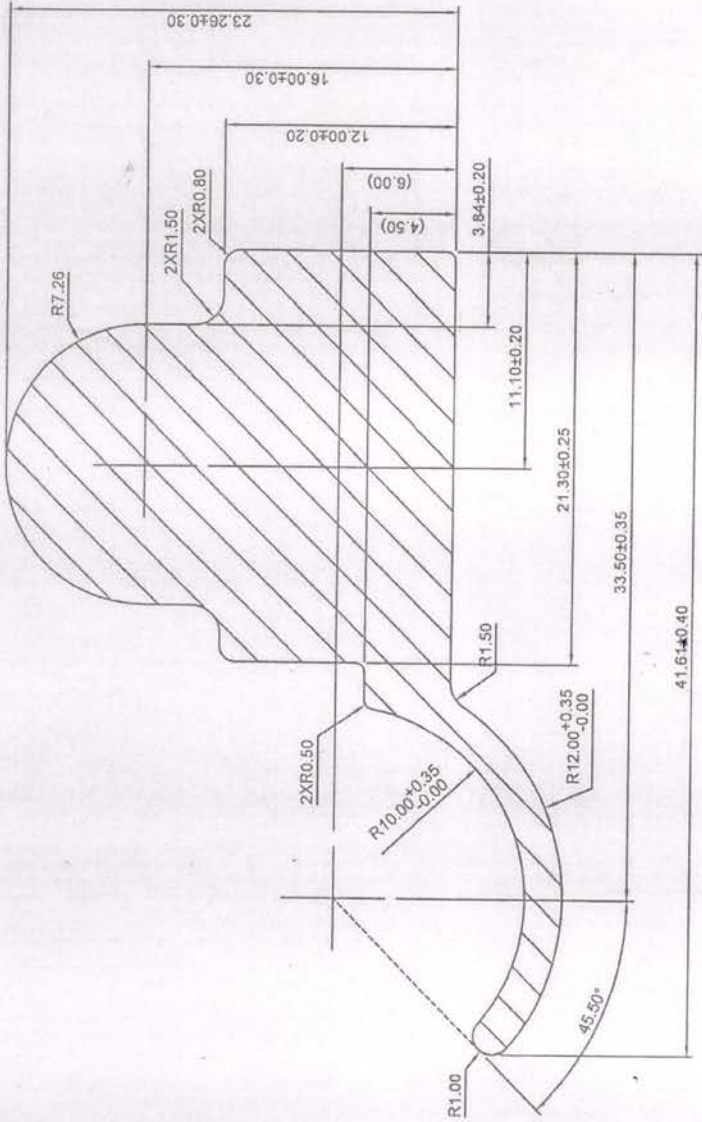


REVISION STATUS	
REV. NO.	DATE
00	01.08.2024
01	05.08.2024

X	XX	DRAW / TOOL / 1
		REVISION - 01.08.2022
		END USE - AUTOMOTIVE

-Q03091



ACTUAL SIZE
(SCALE - 1 : 1)

Swastika Automatics (India)
A5-A6, Indo American Corporation,
Opp. JCB (India) Pvt. Ltd. Sector-59,
Ballabgarh-121004, Haryana India

DETAILED SECTION DRAWING
(SCALE - 4 : 1)

NOTE :-

TOLERANCE AS PER BEST POSSIBLE TOLERANCE.

ALLOY 6005 T5 WITH MAX 0.5% Mg.

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST. M/s - SWASTIKA AUTOMATICS(INDIA)	DFR NO.	NZ - 184 / 24 - 25
CUST DRG. / SAMPLE	DRN/DATE	SAMIRAN ROY 01.08.2024
PL HC838BIP1D-03-00	CHKD/DATE	S. BAGCHI
SEC TYPE	MM²	
CONT. SIZE	KG/M	
NO. OF CAV.	EXT. 125.196 MM	
EXT. RATIO	INT. - MM	
DIE-FACTOR	C. C. D	44.00 MM
REV NO. / DATE	SCALE	1 : 1 & 4 : 1
SIGNATURE	CEL	19287
ALLOY-TEMPER	DRG.NO.	A4
6005 T5	I-34528R1	
ALL DIMENSIONS ARE IN MM.		