

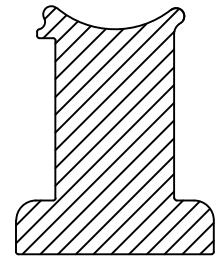
REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	08.11.2022	> New Counter Drawing Drawn
01	14.11.2022	> Changed as per customer drawing
02	08.12.2022	> Dimension of 12.50(+0.35/-0.20) mentioned > Dimension of 10.42±0.20 removed

X	XX	DRAW / TOOL / 1
	✓	REVISION- 01.04.2022
END USE - AUTOMOTIVE COMPONENTS		

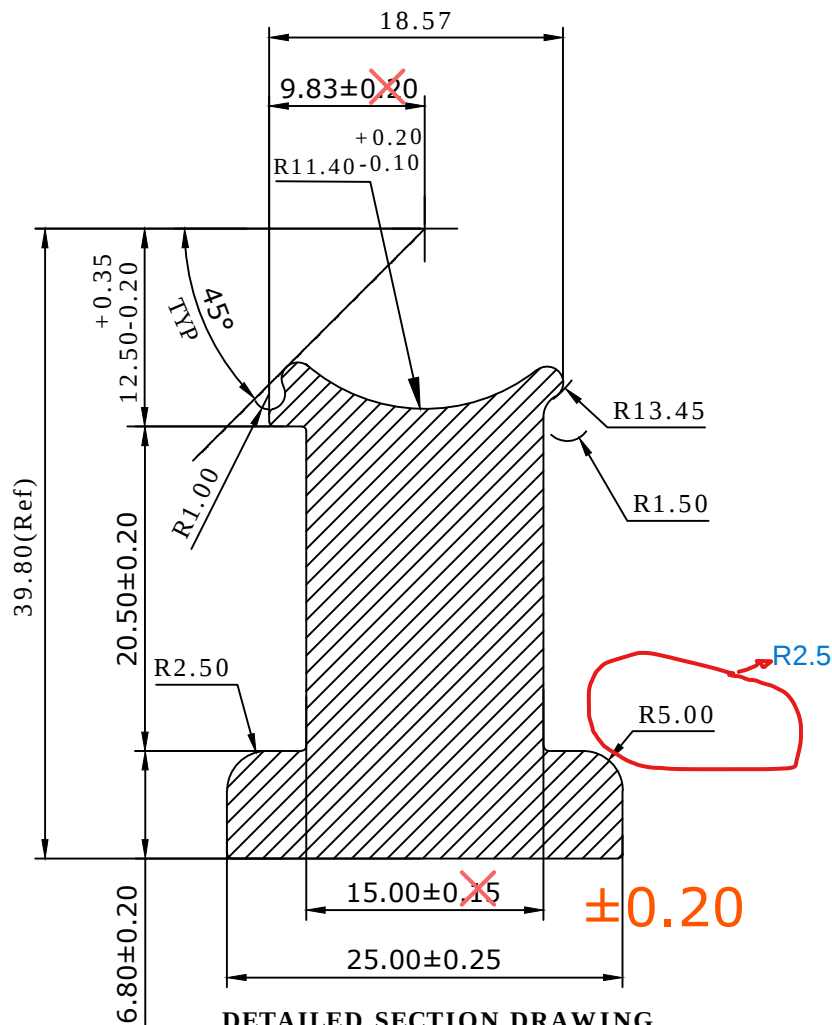
PROPOSED DRAWING

PROPOSAL DRAWING

-Q03086



ACTUAL SIZE
(SCALE - 1 : 1)



DETAILED SECTION DRAWING
(SCALE - 2 : 1)

TOLERANCE AS I.S. 6477 - 1983 ☐ UNLESS
TOLERANCE AS I.S. 3965 - 1981 ☒ OTHERWISE
TOLERANCE AS I.S. 2673 - 2002 ☐ SPECIFIED

ALLOY:6005T5 [Mg=0.50% Max]

UNSPECIFIED CORNER RADIUS = 0.30 mm

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.

CUST.	M/s - SWASTIKA AUTOMATICS, FARIDABAD					DFR NO.	NZ-168/2022-23	
CUST DRG. / SAMPLE		HC287K5USE-01		AREA	513.230 MM ²	DRN/DATE	ANIRBAN PAL 08.11.22	
		SEC TYPE	S	WEIGHT	1.388 KG/M			
		CONT. SIZE	6"	WT. RANGE	-	CHKD/DATE	RAVIKUMAR	
02 / 08.12.2022		NO. OF CAV.	01	PERIMETER	EXT- 116.32 MM	APPD/DATE	SURYABHAN	
01 / 14.11.2022		EXT- RATIO	38		INT.- MM			
REV NO. / DATE	SIGNATURE	DIE-FACTOR	84	C . C . D	37.80 MM	SCALE	1 : 1 , 2 : 1	
		ALLOY-TEMPER	6005 T5	CEL DRG.NO.	I-33120R2	CEL SEC.NO.	18978	A4
		ALL DIMENSIONS ARE IN MM.						