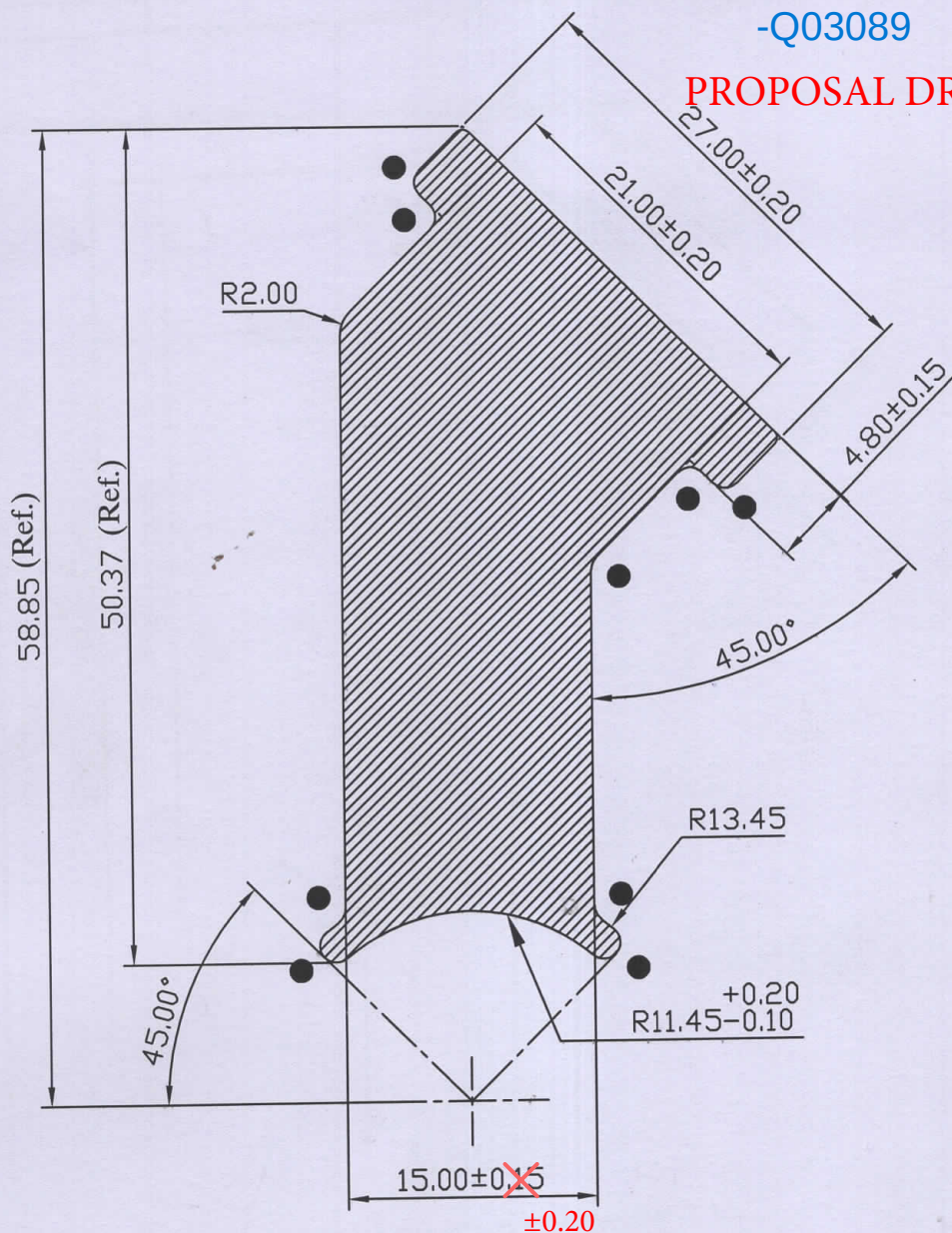


| REVISION STATUS |            |                                    |
|-----------------|------------|------------------------------------|
| REV. NO.        | DATE       | REVISIONARY                        |
| 00              | 08.11.2022 | > New Counter Drawing Drawn        |
| 01              | 14.11.2022 | > Changed As Per Customer Drawing. |

## PROPOSED DRAWING

| X                               | XX | DRAW / TOOL / 1      |
|---------------------------------|----|----------------------|
|                                 | ✓  | REVISION- 01.04.2022 |
| END USE - AUTOMOTIVE COMPONENTS |    |                      |



**ACTUAL SIZE**  
**(SCALE - 1 : 1)**

**DETAILED SECTION DRAWING**  
**(SCALE - 2 : 1)**

TOLERANCE AS I.S. 6477 - 1983 ☐ UNLESS  
TOLERANCE AS I.S. 3965 - 1981 ☒ OTHERWISE  
TOLERANCE AS I.S. 2673 - 2002 ☐ SPECIFIED

ALLOY : 6005 T5 [Mg = 0.50% max]

● = RADIUS 1.0

UNSPECIFIED CORNER RADIUS = 0.50 mm

**CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.**

|                    |                                      |                           |           |                           |             |                        |           |
|--------------------|--------------------------------------|---------------------------|-----------|---------------------------|-------------|------------------------|-----------|
| CUST.              | M/s - SWASTIKA AUTOMATICS, FARIDABAD |                           |           |                           | DFR NO.     | NZ-166/2022-23         |           |
| CUST DRG. / SAMPLE | CP-PLHC287K5U4E                      |                           | AREA      | 756.09 MM <sup>2</sup>    | DRN/DATE    | T.Dutta<br>08.11.2022  |           |
|                    | SEC TYPE                             | S                         | WEIGHT    | 2.041 KG/M                | CHKD/DATE   | RAVI KUMAR<br>14/11/22 |           |
|                    | CONT. SIZE                           | 6"                        | WT. RANGE | -                         | APPD/DATE   | SURYABHAN<br>15/11/22  |           |
|                    | NO. OF CAV.                          | 01                        | PERIMETER | EXT- 140.23 MM<br>INT- MM | SCALE       | 1 : 1, 2 : 1           |           |
| 01 / 14.11.2022    | EXT- RATIO                           | 26                        | C. C. D   | 51.51 MM                  | CEL SEC.NO. | -                      | A4        |
| REV NO. / DATE     | SIGNATURE                            | DIE-FACTOR                | 69        | ALLOY-TEMPER              | 6005 T5     | CEL DRG.NO.            | I-33118R1 |
|                    |                                      | ALL DIMENSIONS ARE IN MM. |           |                           |             |                        |           |