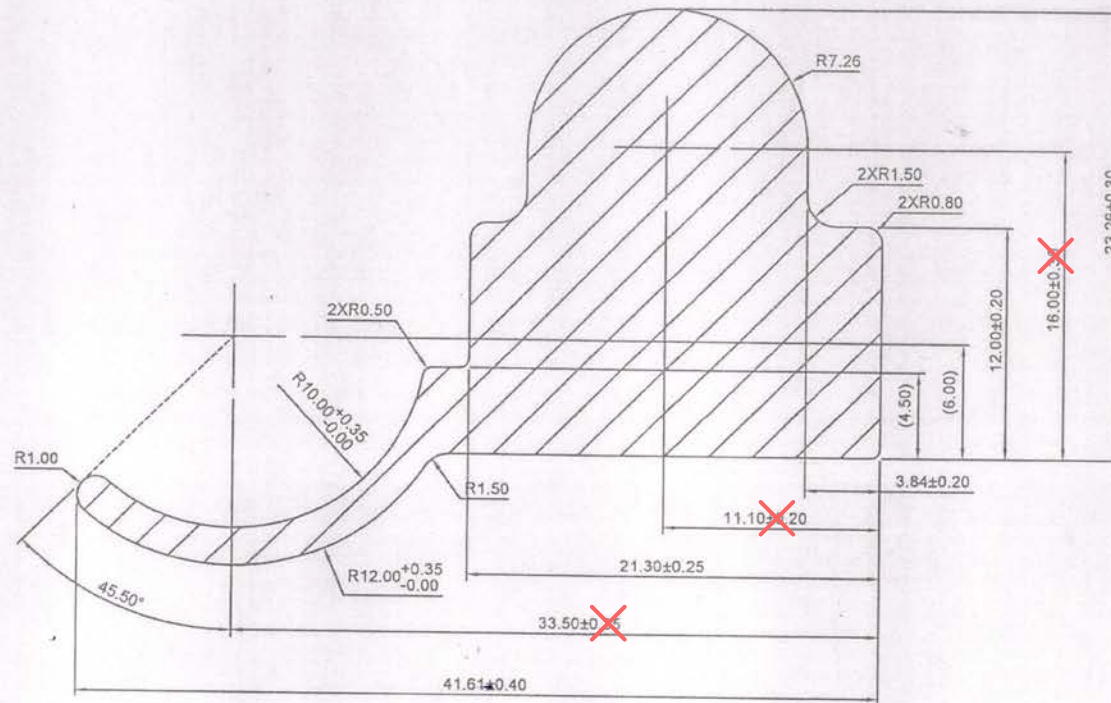


REVISION STATUS		
REV. NO.	DATE	REVISIONARY
00	01.08.2024	> New Counter Drawing Drawn
01	05.08.2024	> Tolerance Change as Per Mail.

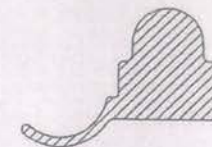
X	XX	DRAW / TOOL / 1
	✓	REVISION - 01.08.2022
END USE - AUTOMOTIVE		



DETAILED SECTION DRAWING
(SCALE - 4 : 1)

-Q03091

Q03091



ACTUAL SIZE
(SCALE - 1 : 1)

PROPOSAL DRAWING

Swastika Automatics (India)
A5-A6, Indo American Compound,
Opp. JCB (India) Sector-59,
Ballabgarh-121001, Faridkot India

NOTE:-

TOLERANCE AS PER BEST POSSIBLE TOLERANCE.

ALLOY 6005 T5 WITH MAX 0.5% Mg.

CEL CENTURY EXTRUSIONS LTD. KHARAGPUR, W.B.									
CUST.	M/s - SWASTIKA AUTOMATICS(INDIA)					DFR NO.	NZ - 184 / 24 - 25		
CUST DRG. / SAMPLE	PL HC839B1P1D-03-00		AREA	449.798	MM ²	DRN/DATE	SAMIRAN ROY 01.08.2024		
	SEC TYPE	S	WEIGHT	1.214	KG/M	CHKD/DATE	S. BAGCHI		
	CONT. SIZE	7"	WT. RANGE			APPD/DATE	S. BAGCHI		
	NO. OF CAV.	1	PERIMETER	EXT- 125.196	MM				
01 / 05.08.2024	EXT- RATIO	60		INT- -	MM				
REV NO. / DATE	SIGNATURE	DIE-FACTOR	103	C. C. D	44.00	MM	SCALE	1 : 1 & 4 : 1	
		ALLOY-TEMPER	6005 T5	CEL			CEL		
		ALL DIMENSIONS ARE IN MM.		DRG.NO.	I- 34528R1	CEL	SEC.NO.	19287	A4