

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00337	80X40X1.6 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	8.59		.	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc		Drawing Chrgs			Status
Stack Desc Die			Die Cost			Stack Desc Tool		TS Cost	No of Holes	HP Rate	Tolerance		Extra Discount (Delears)					
1	Q00337	216.15	46.50	10.25	1.50	8.59	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	304.49	DIE DIA 250X165 THK BOLSTER NO IBO-101 SUB BOLSTER NO ISBO-028
			46.50	BP4	0.00	6063T6		8.00		68693						0.00		
				68693.00				0.00	1	600	BSEN-755-9		0.00					

Routing Details

User	Date	Diff	Remarks
VSR	13/01/2023 20:13		.
SKS	14/01/2023 16:55	20:41	OK
JNR	14/01/2023 17:52	00:57	OK
RITIC	16/01/2023 9:14	15:21	ok
VSR	13/01/2023 20:13	10:58	