

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00338	40X40X1.65 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	8.87		.	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New		Die Life	SND Amount			Other Desc		Drawing Chrgs			Status
Stack Desc Die			Die Cost			Stack Desc Tool		TS Cost	No of Holes	HP Rate	Tolerance		Extra Discount (Delears)					

1	Q00338	216.15	32.28	10.25	1.50	8.87	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	290.55	DIE DIA 225x135 THK NEW BOLSTER DIA 250X100 THK OLD SUB BOLSTER NO ASBO-022
		0.00		BP1	0.00	6063T6		8.00		70944						0.00		
				47944.00				23000.00	1	500	BSEN-755-9		0.00					

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Routing Details			
User	Date	Diff	Remarks
VSR	13/01/2023 20:13		.
SKS	14/01/2023 16:59	20:45	OK
JNR	14/01/2023 17:55	00:56	
RITIC	16/01/2023 9:24	15:28	ok
VSR	13/01/2023 20:13	10:49	