

S.I. No.	Section	Description	Alloy	Length	Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route Remarks
1	Q00339	30X30X2.1 MM MISC SEC	6063T6	3658 MM	500.00	0.00			14179	7.50		.	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs		Status	
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					
1	Q00339	216.15	33.80	10.25	1.50	7.50	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	290.70	DIE DIA 203.2X165 THK BOLSTER HBO-067
			0.00	BP3	0.00	6063T6		6.00		45016						0.00		
				45016.00				0.00	1	300	BSEN-755-9		0.00					

Routing Details

User	Date	Diff	Remarks
VSR	16/01/2023 18:19		.
SKS	17/01/2023 14:14	19:54	PROPOSED DRAWING
JNR	17/01/2023 18:08	03:54	OK
RITIC	17/01/2023 19:24	01:16	ok
VSR	16/01/2023 18:19	22:54	