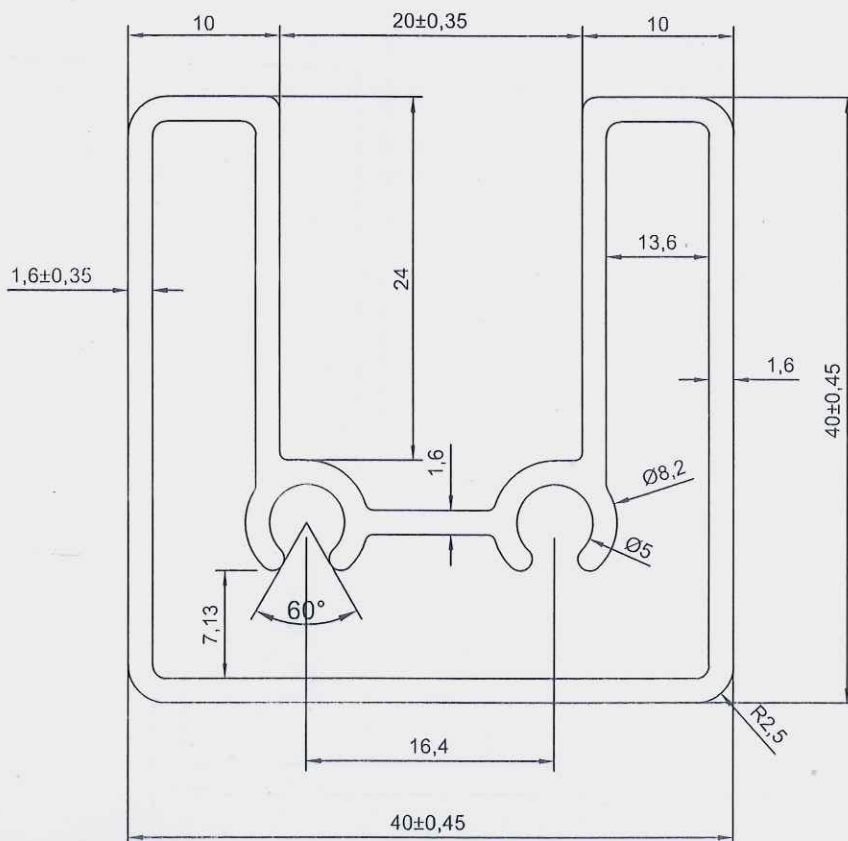
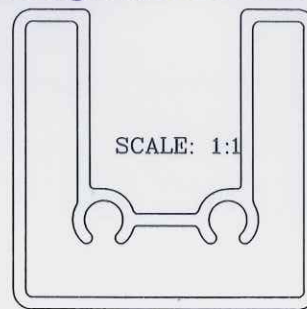


(Total 40 Dies)  
Expected price  
Scrap + 45/-  
Potential 300mm/  
month.

QWS000600202502

DRG NO: 8375



40x40x1.6  
Q03120

CODE : SEW/STA/S1/237  
REV : 00 / Dt : 04.04

NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:-0.50

## VINAY SHREE METAL INDUSTRIES

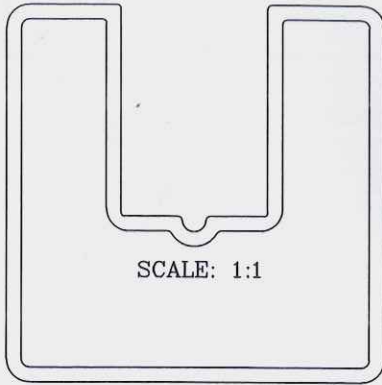
|                                  |                               |                  |
|----------------------------------|-------------------------------|------------------|
| AREA:- 351.994 Sqmm <sup>^</sup> | ALLOY/TEMPER:-                | DRAWN BY: RAJE   |
| EX PERIMETER:- 205.496 mm.       | FLATNESS:-±0.8mm <sup>^</sup> | DATE: 04/04/2021 |
| WEIGHT:- 3.478 Kg/12'            | TOLERANCES:                   | REVISION:-       |
| DESCRIPTION :                    | ANGULARITY:-±2°               | CHECKED BY:-     |
| PARTY DRG NO:                    | straightness:-1.70meter       | APPROVED BY:-    |
| SECTION NO: <b>850</b>           | TWIST:-1.70mm/meter           | SCALE: 2:1       |

D:/SUDHEER ENGG/2021/NS-52/APRIL/SU-SE-01/-HYDERABAD

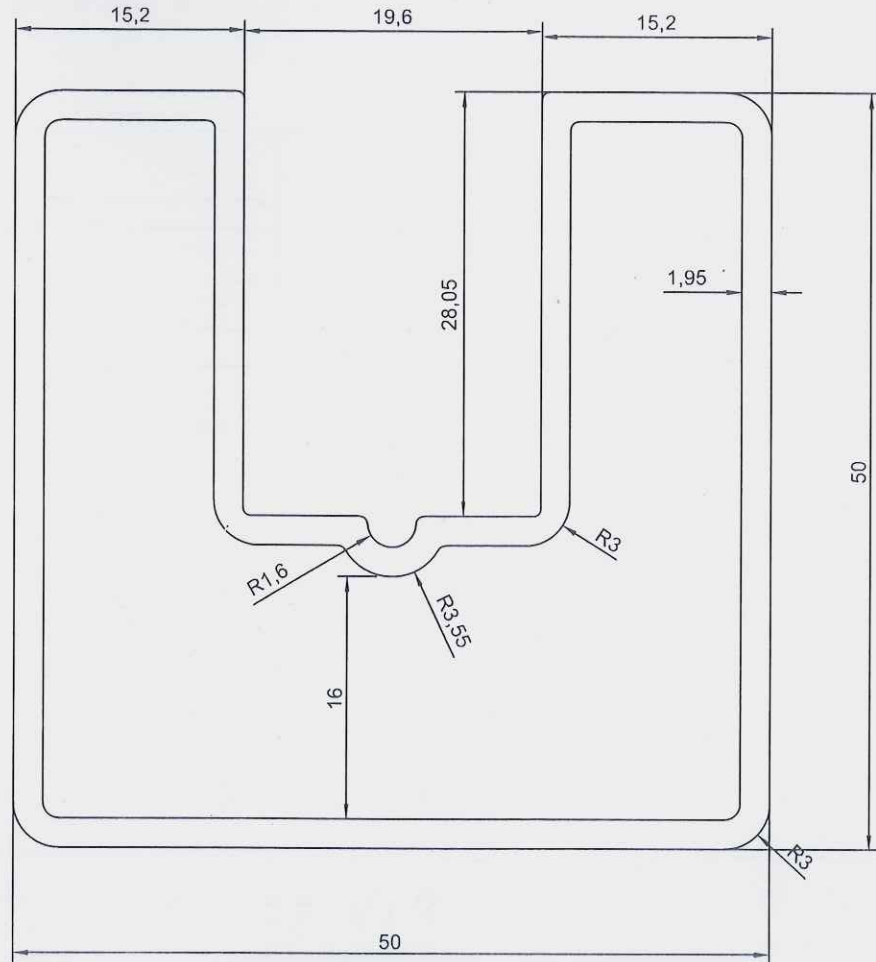
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE

WITH DIN ISO 2768-1 class C = Coarse

| Dimension         | 0.5 - 3         | 3 - 6         | 6 - 30           | 30-120            | 120-400            | 400-1000           |
|-------------------|-----------------|---------------|------------------|-------------------|--------------------|--------------------|
| Longitudinal      | ±0.2            | ±0.3          | ±0.5             | ±0.8              | ±1.2               | ±2.0               |
| chamfer & radius  | 0.5 - 3<br>±0.4 | 3 - 6<br>±1.0 | 6 - 30<br>±2.0   | 30-120<br>±0.8    | 120-400<br>±0.15°  | over 400<br>±0°10° |
| Degrees & Minutes | at 10<br>±1°30' | 10-50<br>±1°  | 50-120<br>±0°30' | 120-400<br>±0°15° | over 400<br>±0°10° |                    |



DRG NO: 30147



50x50 x1.95  
Q03121

CODE : SEW/STA/S1/238

REV : 00 / Dt : 04.04

UNSPECIFIED RADIUS:-0.50

NOTE:- ALL DIMENSIONS ARE IN mm.

## VINAY SHREE METAL INDUSTRIES

|                                  |                                        |                  |
|----------------------------------|----------------------------------------|------------------|
| AREA:- 477.584 Sqmm <sup>^</sup> | ALLOY/TEMPER:-                         | DRAWN BY: RAJE   |
| EX PERIMETER:- 252.389 mm.       | FLATNESS:- $\pm 0.8\text{mm}^{\wedge}$ | DATE: 04/04/2021 |
| WEIGHT:- 4.719 Kg/12'            | TOLERANCES:                            | REVISION:-       |
| DESCRIPTION :                    | ANGULARITY:- $\pm 2^{\circ}$           | CHECKED BY:-     |
| PARTY DRG NO:                    | straightness:-1.70meter                | APPROVED BY:-    |
| SECTION NO: <b>845</b>           | TWIST:-1.70mm/meter                    | SCALE: 2:1       |

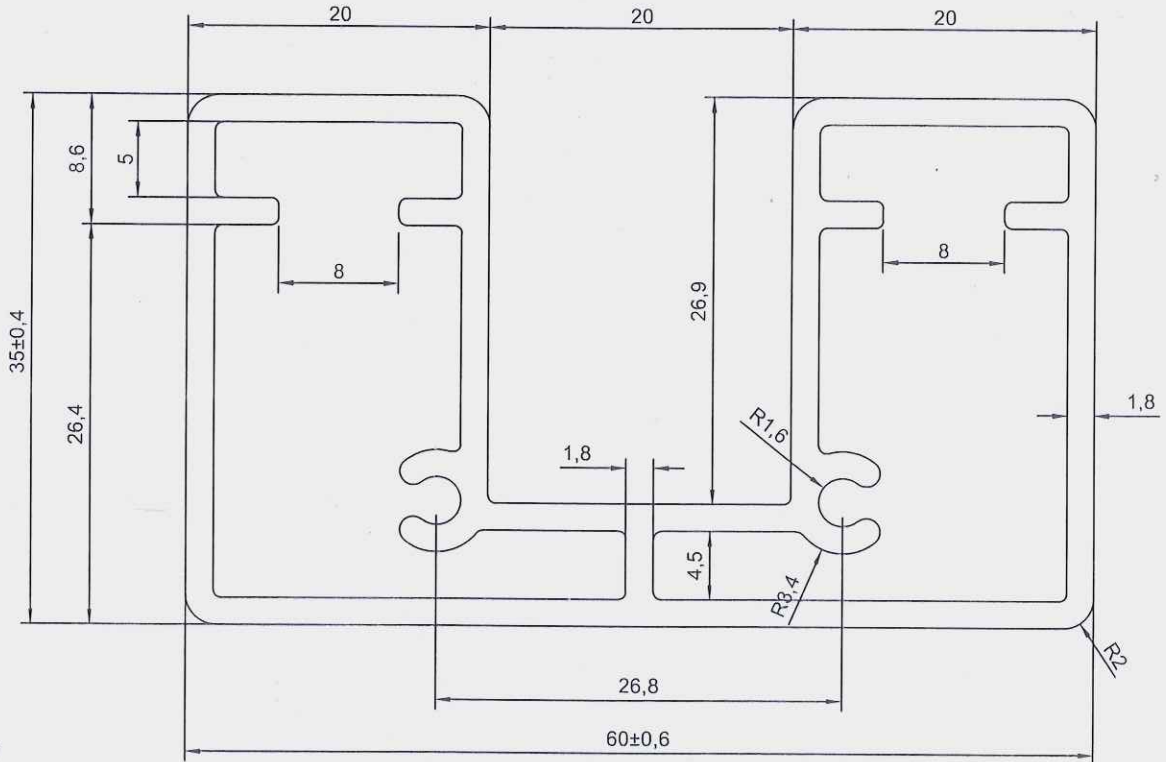
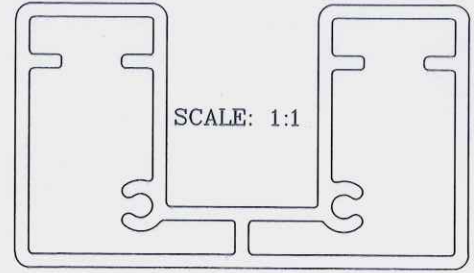
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UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE

WITH DIN ISO 2768-1 class C = Coarse

| Dimension         | 0.5 - 3                     | 3 - 6                      | 6 - 30                         | 30 - 120                        | 120 - 400                       | 400 - 1000                     |
|-------------------|-----------------------------|----------------------------|--------------------------------|---------------------------------|---------------------------------|--------------------------------|
| Longitudinal      | $\pm 0.2$                   | $\pm 0.3$                  | $\pm 0.5$                      | $\pm 0.8$                       | $\pm 1.2$                       | $\pm 2.0$                      |
| chamfer & radius  | 0.5 - 3<br>$\pm 0.4$        | 3 - 6<br>$\pm 1.0$         | 6 - 30<br>$\pm 2.0$            | 30 - 120<br>$\pm 0.8$           | 120 - 400<br>$\pm 0.15^{\circ}$ | over 400<br>$\pm 0.10^{\circ}$ |
| Degrees & Minutes | at 10<br>$\pm 1^{\circ}30'$ | 10 - 50<br>$\pm 1^{\circ}$ | 50 - 120<br>$\pm 0^{\circ}30'$ | 120 - 400<br>$\pm 0^{\circ}15'$ | over 400<br>$\pm 0^{\circ}10'$  |                                |

DRG NO: 3925



60x35 x1.8

Q03122

CODE : SEW/STA/S1/240

REV : 00 / Dt : 04.04

UNSPECIFIED RADIUS:-0.50

NOTE:- ALL DIMENSIONS ARE IN mm.

## VINAY SHREE METAL INDUSTRIES

|                                  |                                |                  |
|----------------------------------|--------------------------------|------------------|
| AREA:- 491.602 Sqmm <sup>^</sup> | ALLOY/TEMPER:-                 | DRAWN BY: RAJE   |
| EX PERIMETER:- 238.220 mm.       | FLATNESS:- ±0.8mm <sup>^</sup> | DATE: 04/04/2021 |
| WEIGHT:- 4.858 Kg/12'            | TOLERANCES:                    | REVISION:-       |
| DESCRIPTION :                    | ANGULARITY:- ±2°               | CHECKED BY:-     |
| PARTY DRG NO:                    | straightness:- 1.70meter       | APPROVED BY:-    |
| SECTION NO: <b>849</b>           | Twist:- 1.70mm/meter           | SCALE: 2:1       |

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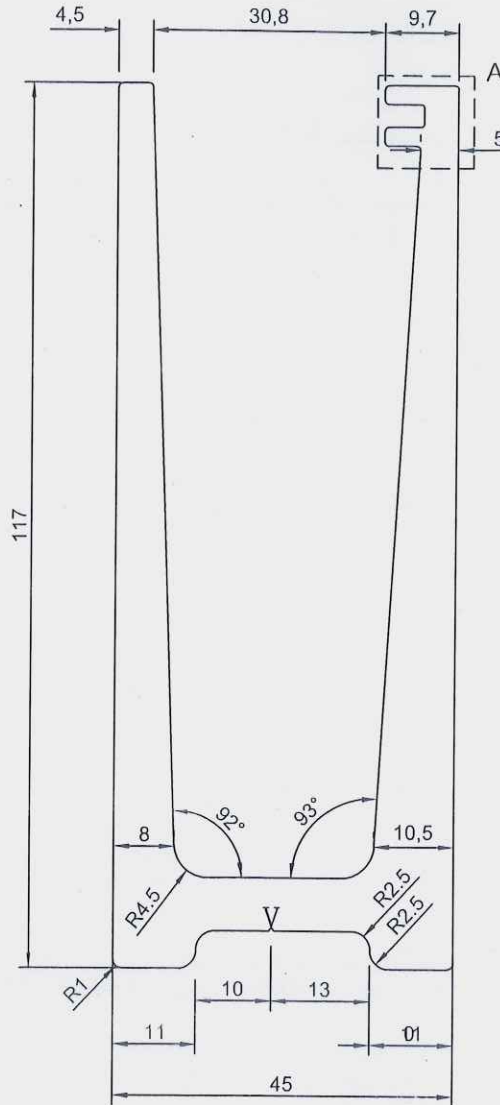
|                                                                                   |              |             |                 |                  |                 |                 |  |  |  |
|-----------------------------------------------------------------------------------|--------------|-------------|-----------------|------------------|-----------------|-----------------|--|--|--|
| UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN ISO 2768-1 class C = Coarse |              |             |                 |                  |                 |                 |  |  |  |
| Dimension                                                                         | 0.5 - 3      | 3 - 6       | 6 - 30          | 30 - 120         | 120 - 400       | 400 - 1000      |  |  |  |
| Longitudinal                                                                      | ±0.2         | ±0.3        | ±0.5            | ±0.8             | ±1.2            | ±2.0            |  |  |  |
| chamfer & radius                                                                  | 0.5 - 3 ±0.4 | 3 - 6 ±1.0  | 6 - 30 ±2.0     | 30 - 120 ±0.8    | 120 - 400 ±1.2  | 400 - 1000 ±2.0 |  |  |  |
| Degrees & Minutes                                                                 | at 10 ±1°30' | 10 - 50 ±1° | 50 - 120 ±0°30' | 120 - 400 ±0°15' | over 400 ±0°10' |                 |  |  |  |



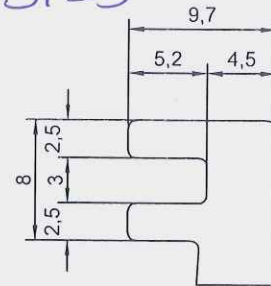
SCALE: 1:1

30439

V = 0.3X90°



117X45X4.5  
Q03123



DETAIL A 2:1

|                          |
|--------------------------|
| CODE : SEW/STA/S1/244    |
| REV : 00 / Dt : 04.04    |
| UNSPECIFIED RADIUS:-0.50 |

NOTE:- ALL DIMENSIONS ARE IN mm.

## VINAY SHREE METAL INDUSTRIES

|                                   |                               |                   |
|-----------------------------------|-------------------------------|-------------------|
| AREA:- 1919.263 Sqmm <sup>^</sup> | ALLOY/TEMPER:-                | DRAWN BY: SANDEEP |
| EX PERIMETER:- 544.078 mm.        | FLATNESS:-±0.8mm <sup>^</sup> | DATE: 04/04/2021  |
| WEIGHT:- 18.966 Kg/12'            | TOLERANCES:                   | REVISION:-        |
| DESCRIPTION :                     | ANGULARITY:-±2°               | CHECKED BY:-      |
| PARTY DRG NO:                     | straightness:-1.70meter       | APPROVED BY:-     |
| SECTION NO: <b>857</b>            | TWIST:-1.70mm/meter           | SCALE: 1:1        |

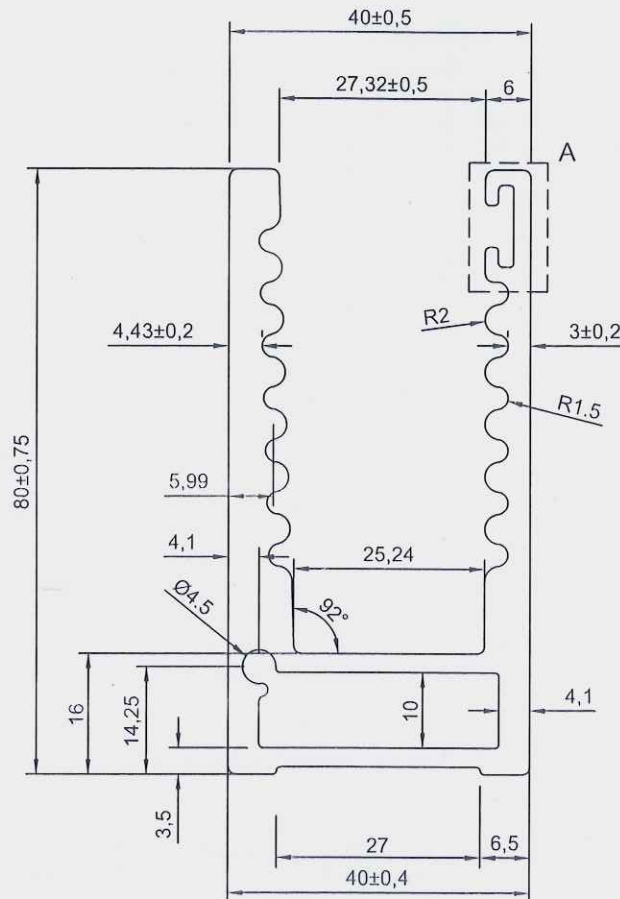
D:/SUDHEER ENGG/2021/NS-52/APRIL/SU-SE-01/-HYDERABAD

UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE WITH DIN ISO 2768-1 class C = Coarse

| Dimension         | 0.5 - 3      | 3 - 6       | 6 - 30          | 30 - 120         | 120 - 400        | 400 - 1000      |
|-------------------|--------------|-------------|-----------------|------------------|------------------|-----------------|
| Longitudinal      | ±0.2         | ±0.3        | ±0.5            | ±0.8             | ±1.2             | ±2.0            |
| chamfer & radius  | 0.5 - 3 ±0.4 | 3 - 6 ±1.0  | 6 - 30 ±2.0     | 30 - 120 ±0.8    | 120 - 400 ±0.15° | over 400 ±0.10° |
| Degrees & Minutes | at 10 ±1°30' | 10 - 50 ±1° | 50 - 120 ±0°30' | 120 - 400 ±0°15° | over 400 ±0°10°  |                 |

8409

SCALE: 1:1



DETAIL A 2:1

80x40x4.1  
Q03124

NOTE: - ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:-0.50

## VINAY SHREE METAL INDUSTRIES

AREA:- 1334.536 Sqmm<sup>^</sup>

ALLOY/TEMPER:-

DRAWN BY: SANDEEP

EX PERIMETER:- 420.172 mm.

FLATNESS:-±0.8mm<sup>^</sup>

DATE: 04/04/2021

WEIGHT:- 13.187 Kg/12'

TOLERANCES:

REVISION:-

DESCRIPTION :

ANGULARITY:-±2°

CHECKED BY:-

PARTY DRG NO:

straightness:-1.70meter

APPROVED BY:-

SECTION NO: 847

TWIST:-1.70mm/meter

SCALE: 1:1

D:/SUDHEER ENGG/2021/NS-52/APRIL/SU-SE-01/-HYDERABAD

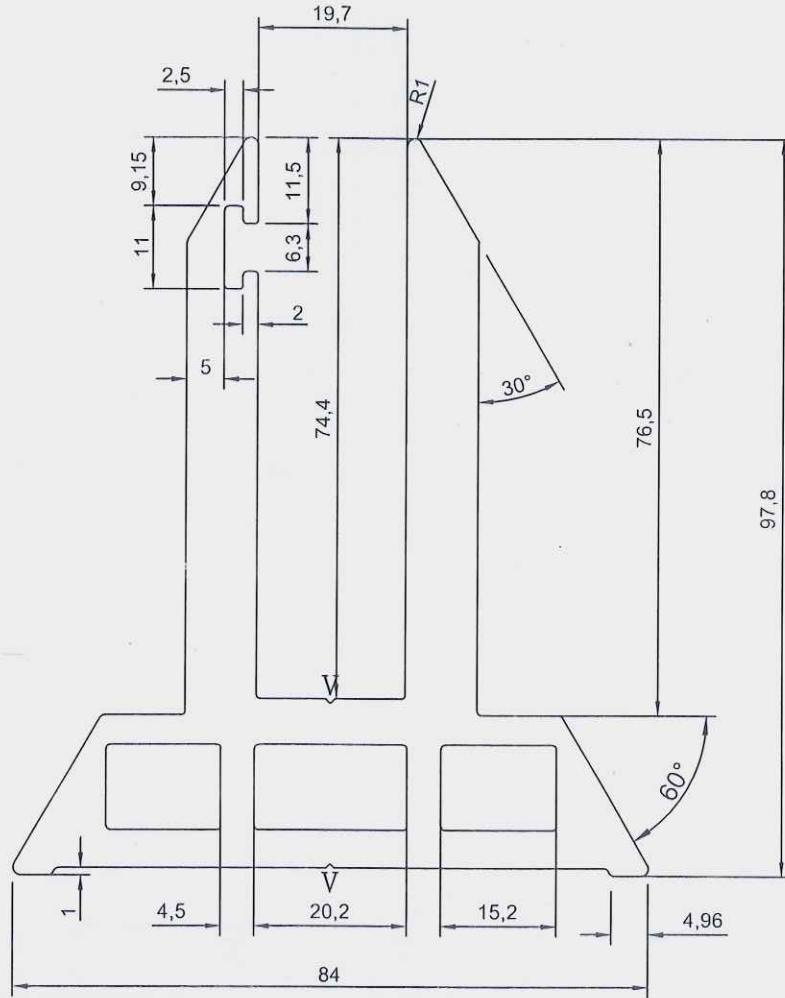
UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE

WITH DIN ISO 2768-1 class C = Coarse

| Dimension         | 0.5 - 3         | 3 - 6         | 6 - 30           | 30-120            | 120-400            | 400-1000           |
|-------------------|-----------------|---------------|------------------|-------------------|--------------------|--------------------|
| Longitudinal      | ±0.2            | ±0.3          | ±0.5             | ±0.8              | ±1.2               | ±2.0               |
| chamfer & radius  | 0.5 - 3<br>±0.4 | 3 - 6<br>±1.0 | 6 - 30<br>±2.0   | 30-120<br>±0.8    | 120-400<br>±0.15°  | over 400<br>±0°10° |
| Degrees & Minutes | at 10<br>±1°30' | 10-50<br>±1°  | 50-120<br>±0°30' | 120-400<br>±0°15° | over 400<br>±0°10° |                    |

SCALE: 1:1

30438



V = 0.5X90°

97.8 x 84  
Q03125

CODE : SEW/STA/S1/247  
REV : 00 / Dt : 04.04

UNSPECIFIED RADIUS:-0.50

NOTE:- ALL DIMENSIONS ARE IN mm.

## VINAY SHREE METAL INDUSTRIES

|                                   |                                |                   |
|-----------------------------------|--------------------------------|-------------------|
| AREA:- 2252.493 Sqmm <sup>^</sup> | ALLOY/TEMPER:-                 | DRAWN BY: SANDEEP |
| EX PERIMETER:- 499.315 mm.        | FLATNESS:- ±0.8mm <sup>^</sup> | DATE: 04/04/2021  |
| WEIGHT:- 22.259 Kg/12'            | TOLERANCES:                    | REVISION:-        |
| DESCRIPTION :                     | ANGULARITY:- ±2°               | CHECKED BY:-      |
| PARTY DRG NO:                     | straightness:- 1.70meter       | APPROVED BY:-     |
| SECTION NO: <b>859</b>            | TWIST:- 1.70mm/meter           | SCALE: 1:1        |

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UNSPECIFIED TOLERANCES WILL BE IN ACCORDANCE  
WITH DIN ISO 2768-1 class C = Coarse

| Dimension         | 0.5 - 3         | 3 - 6          | 6 - 30             | 30 - 120            | 120 - 400            | 400 - 1000           |
|-------------------|-----------------|----------------|--------------------|---------------------|----------------------|----------------------|
| Longitudinal      | ±0.2            | ±0.3           | ±0.5               | ±0.8                | ±1.2                 | ±2.0                 |
| chamfer & radius  | 0.5 - 3<br>±0.4 | 3 - 6<br>±1.0  | 6 - 30<br>±2.0     | 30 - 120<br>±0.8    | 120 - 400<br>±0.15°  | 400 - 1000<br>±0.10° |
| Degrees & Minutes | at 10<br>±1°30' | 10 - 50<br>±1° | 50 - 120<br>±0°30' | 120 - 400<br>±0°15' | 400 - 1000<br>±0°10' |                      |

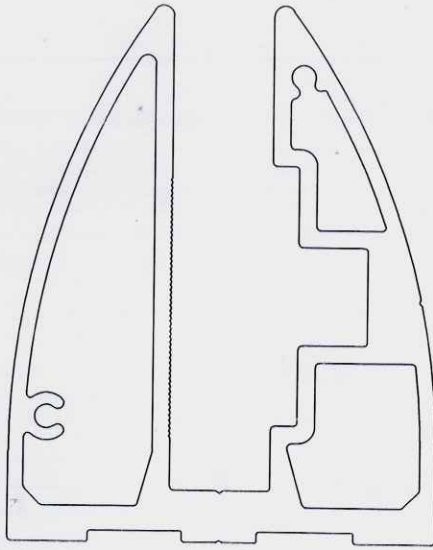
NOTE:- ALL DIMENSIONS ARE IN mm.

UNSPECIFIED RADIUS:-0.50

## VINAY SHREE METAL INDUSTRIES

|                                  |                                |                   |
|----------------------------------|--------------------------------|-------------------|
| AREA:- 992.998 Sqmm <sup>^</sup> | ALLOY/TEMPER:-                 | DRAWN BY: SANDEEP |
| EX PERIMETER:- 387.550 mm.       | FLATNESS:- ±0.8mm <sup>^</sup> | DATE: 04/04/2021  |
| WEIGHT:- 9.812 Kg/12'            | TOLERANCES:                    | REVISION:-        |
| DESCRIPTION :                    | ANGULARITY:- ±2°               | CHECKED BY:-      |
| PARTY DRG NO:                    | straightness:-1.70meter        | APPROVED BY:-     |
| SECTION NO: <b>894</b>           | TWIST:-1.70mm/meter            | SCALE: 2:1        |

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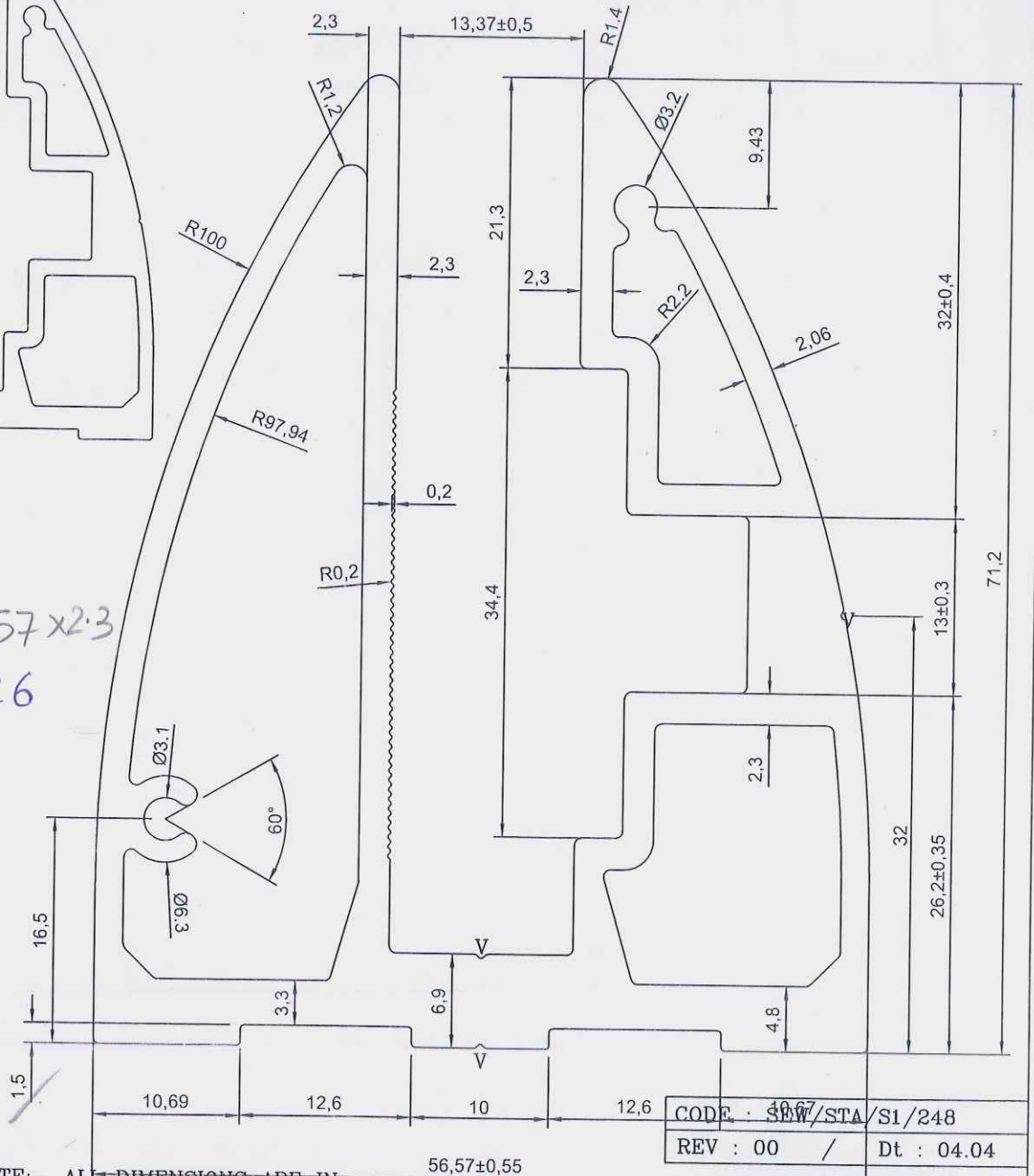
SCALE: 1:1

8280

71.2 X 56.57 X 2.3

Q03126

V-0.3X90°



CODE : 4067/SW/STA/S1/248

REV : 00 / Dt : 04.04