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CLASSIFICATION OF DRAWINGS
 1. CENTRAL
 2. MAJOR
 3. KEY INSTRUCTION

M/s. SHIGAN INDUSTRIES

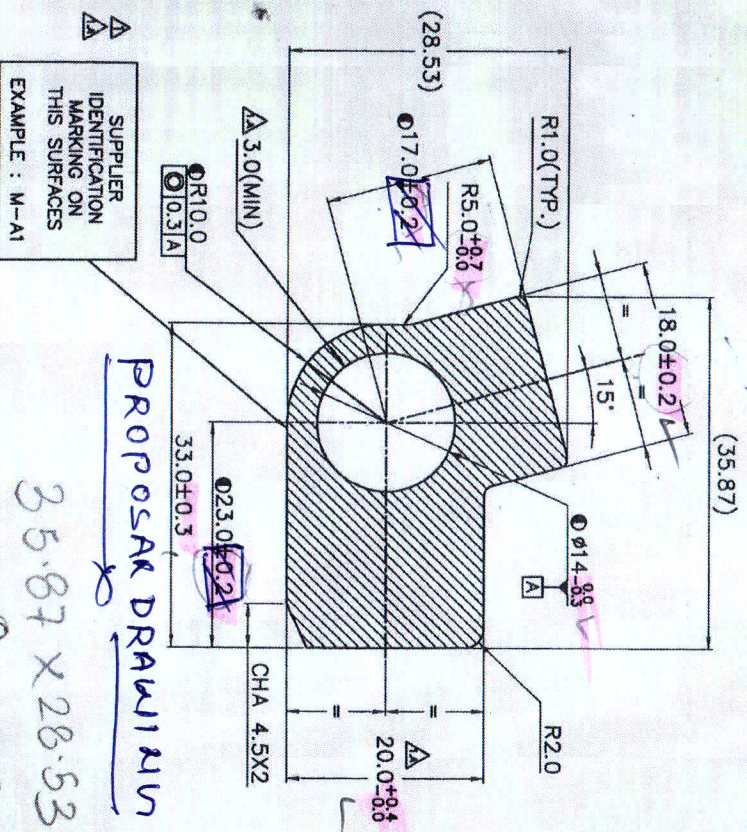
Φ 03137

ALLOY-6061T6

REV. NO. 01

IF IN DOUBT, PL. ASK
 DO NOT SCALE DRAWING
 APPROVED FOR
 DEVELOPMENT PRODUCTION

MADE ON COMPUTER



PROPOSED DRAWING
 35.87 X 28.53
 Φ 03137

NOTE :-

1. COMPONENT SHOULD BE FREE FROM CRACK, PIN HOLES, POROSITY & ANY OTHER VISUAL DEFECTS.
2. ALLOWABLE FLATNESS & BENDING THROUGH OUT LENGTH IS 0.4 MAX.
3. CUTTING LENGTH : 238.0 ± 0.30.
4. SUPPLIER IDENTIFICATION MARKING : X-XX (TO BE PLACED AT THE SAME POSITION AS SHOWN IN DRAWING BY LASER MARKING OR STAMPING).

DETAIL FOR SUPPLIER IDENTIFICATION MARKING:-

- M : FIRST LETTER OF SUPPLIER NAME IN BLOCK LETTER
- A : MONTH OF MANUFACTURE.
- A = JANUARY.
 B = FEBRUARY.
 C = MARCH.
 D = APRIL.
 E = MAY.
 F = JUNE.
- G = JULY.
 H = AUGUST.
 I = SEPTEMBER.
 J = OCTOBER.
 K = NOVEMBER.
 L = DECEMBER.
- 1 : YEAR OF MANUFACTURE.
 i.e. 1=2021, 2=2022, 0 = 2030.

REV. NO.	DESCRIPTION	DATE	DRN.	CHD.	APPD.
1	SUPPLIER IDENTIFICATION MARKING ADDED	11.02.23			
2	SUPPLIER IDENTIFICATION MARKING & NOTES UPDATED, DIM. 3.0(MIN) ADDED, 20.0 ± 0.6 WAS 20.0 ± 0.25, MAJOR TOLERANCE ADDED, (0.03) WAS 0.03 & CUTTING LENGTH 238.0 ± 0.30 WAS 235.0 ± 0.30	17.10.23			

NOTES :-
 ALL DIMENSIONS ARE IN MM.
 REMOVE BURRS & SHARP EDGES.
 TOLERANCES UNLESS STATED AS PER IS:2102 PART MEDIUM FINISH :-



CLH GASEOUS FUEL APPLICATIONS PVT. LTD.

DESCRIPTION
 EXTRUSION RAIL FOR 3C

DRG. NO.
 ZOAL-LC-6505
 SHEET 1 OF 1

CERTIFIED