

S.I. No.	Section	Description	Alloy	Length		Min Qty/Qty to be Lifted	SND	Expected Die Life	Price/Kg	Comp. Sec. No.	Die Factor	Others	Net Price	Route	Remarks
1	Q03195	32X6 MM ROUND TUBE	6061T6	3658	MM	500.00	64000.00			10053	5.26			PPC-6061T6	
2	Q03196	31X8.4 MM ROUND TUBE	6061T6	3658	MM	500.00	64000.00			10053	5.26			PPC-6061T6	

SL. No	Sec No	RM Cost	Prod Cost	Foundry Cost	Alloy Diff	Die Factor	Soln Treat Charges	Annealing	Rectification / Straightening	Ultrasonic Testing	Factor For Low Recovery	CD Factor @ 2 %or Actual	O.D. Int	Govt. Factor	Payment Terms	Margin Amount	Net Price	Remarks
Sec Desc New			Prod Cost New	Press	P612	Alloy Code	Alloy Code New	Die Life		SND Amount		Other Desc			Drawing Chrgs			Status
Stack Desc Die				Die Cost		Stack Desc Tool			TS Cost	No of Holes	HP Rate	Tolerance	Extra Discount (Delears)					

1	Q03195	272.05	60.25	10.25	5.00	5.26	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	374.31	DIE DIA 300x165 THICK KBO-073 KSBO-002
		60.25		BP2	0.00	6061T6		12.00		63139						0.00		
	DIA 300x165 THICK			63139.00				0.00	2	700	BSEN-755-9		0.00					
2	Q03196	272.05	60.25	10.25	5.00	5.26	0.00	0.00	1.00	0.00	0.00	2.50	0.00	0.00	0.00	18.00	374.31	DIE DIA 300x165 THICK KBO-073 KSBO-002
		0.00		BP2	0.00	6061T6		12.00		63139						0.00		
	DIA 300x165 THICK			63139.00				0.00	2	700	BSEN-755-9		0.00					

Routing Details				
User	Date		Diff	Remarks
VSR	20/03/2025	13:52		PPC-6061T6
SKS	20/03/2025	15:18	01:26	OK
JNR	20/03/2025	16:37	01:19	OK
SSG	20/03/2025	13:51	21:13	
PK	20/03/2025	17:11	03:20	OK
RITIC	20/03/2025	17:36	00:24	OK