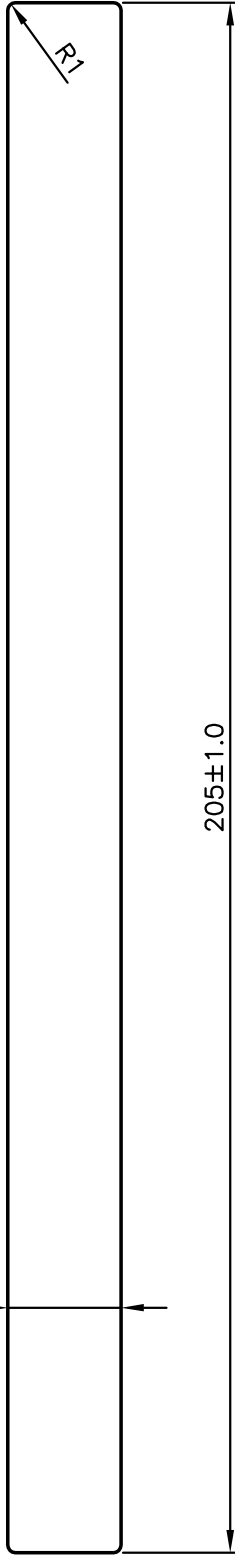


P-3656-2
S815
1269
12070



ISSUE (3) :-

TOLERANCE CHANGED FROM:-

1. 205 ± 1.40 TO ± 1.00
2. $15 \begin{smallmatrix} +2.00 \\ -0.00 \end{smallmatrix}$ TO ± 0.60


15 ± 0.60

③

205 ± 1.0

③

			APPROVED
			CHECKED
	RAGHAVENDRA 06-02-2002	DRAWN & DATE	
2	DIMENSION CHANGED FROM $12.7 \begin{smallmatrix} +0.30 \\ -0.30 \end{smallmatrix}$ TO $15.0 \begin{smallmatrix} +0.30 \\ -0.30 \end{smallmatrix}$ AND WEIGHT ALSO CCHANGED FROM 7.569 TO 8.300 kg/m		DESCRIPTION
ISSUE NO.			

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN	NAME PARVESH	DATE 27-12-2012
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED		APPROVED	S.S.GARG	16-01-2013
		SCALE		1:1
PARTY'S NAME		AREA	mm ²	3074.142
		PERIMETER	mm.	438.283
PARTY'S DRAWING No.		WEIGHT	kg/m	8.300
		DRAWING No.	SECTION No.	
ALLOY & TEMPER		P-3656-2		P-3656-2
		S815		S815
DESCRIPTION		1269		1269
		12070		12070(ISSUE-3)