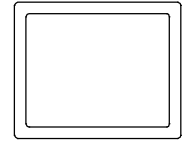
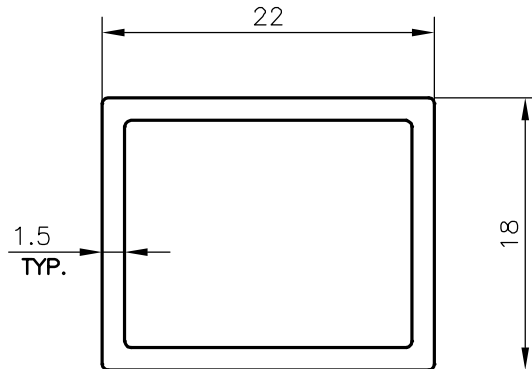


P-21405

14202



SCALE: - 1:1



SCALE: - 2:1

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ± 0.30
 UPTO 30.0mm - ± 0.38
 UPTO 40.0mm - ± 0.45
 UPTO 50.0mm - ± 0.52
 UPTO 60.0mm - ± 0.60

UPTO 80.0mm - ± 0.70
 UPTO 100.0mm - ± 0.80
 UPTO 120.0mm - ± 0.90
 UPTO 140.0mm - ± 1.00
 UPTO 160.0mm - ± 1.14

UPTO 180.0mm - ± 1.27
 UPTO 200.0mm - ± 1.40
 UPTO 225.0mm - ± 1.52

1. STRAIGHTNESS=1.7mm/M
 2. TWIST=1.7mm/M
 3. ANGULARITY= $\pm 2^\circ$
 4. FLATNESS =0.006xWIDTH



SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	02-09-2020

CHECKED		
APPROVED	B.NATARAJA	12/09/2020

SCALE	2:1
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AREA mm ²	111
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PERIMETER mm.	79.313
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WEIGHT kg/m	0.300
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DRAWING No.	SECTION No.
P-21405	-
14202	14202

1. ALL DIMENSIONS ARE IN mm.
 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
 3. TOLERANCES WILL BE AS PER **IS:6477-1983** , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	AASTHA ALUMINA (P) LIMITED,GURGAON
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PARTY'S DRAWING No.	AA-T1-SGA-12
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ALLOY & TEMPER	6063 T6
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DESCRIPTION	RECTANGULAR TUBE S.G ADDON 6MM
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