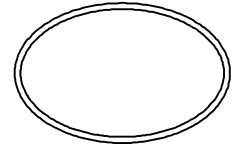


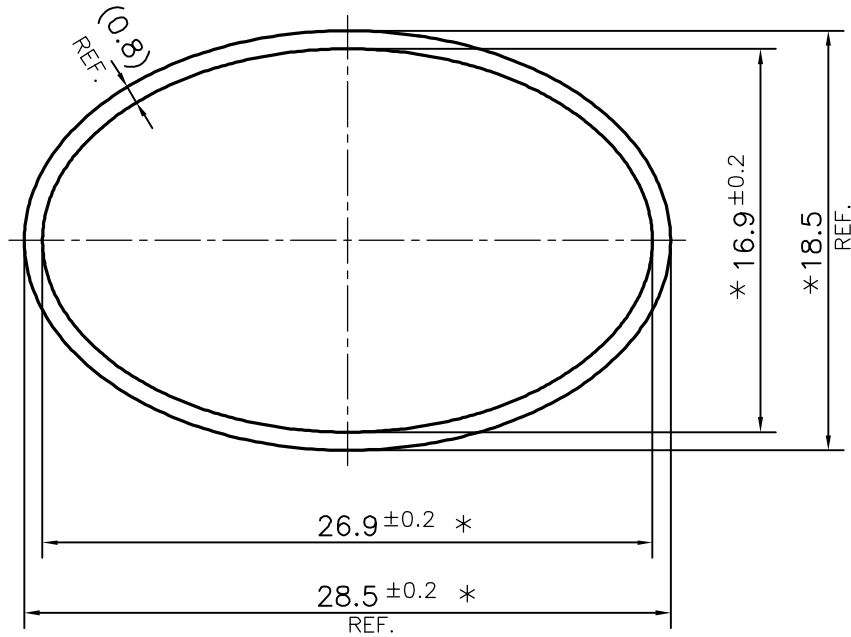
P-12968-1


S3875

15245



SCALE:- 1:1



 * MARKED ARE CRITICAL DIMENSIONS.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2' 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	24-09-2013
CHECKED		
APPROVED	S.S.GARG	28-09-2013

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm ²	57.729
PERIMETER mm.	74.665
WEIGHT kg/m	0.156

PARTY'S NAME	MONIFA ENGG. PVT. LTD., NASHIK	DRAWING No.	P-12968-1	SECTION No.	-
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING		S3875		S3875
ALLOY & TEMPER	63400 WP		15245		15245
DESCRIPTION	SUITCASE SECTION				