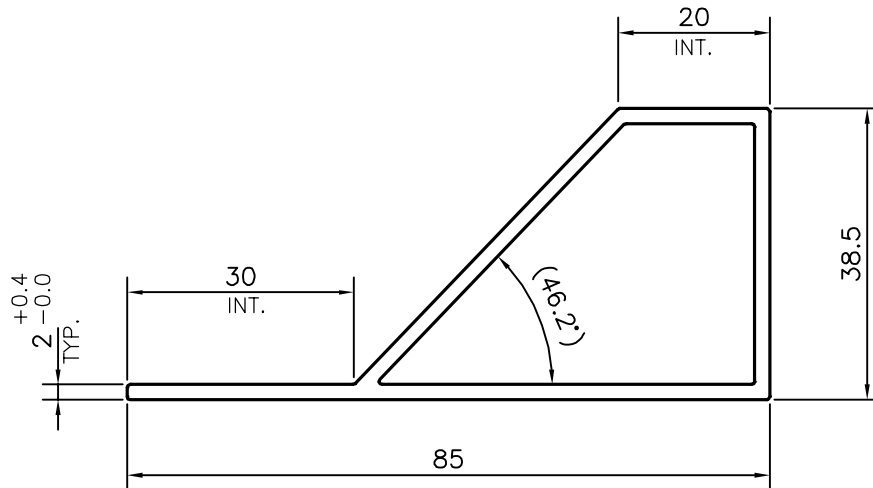



P-14825

S4512

15278




TOLERANCE ADDED ON THICKNESS 2 mm.
AS PER CUSTOMER REQUIREMENT.
ON DATED 10-07-2015.

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	


 SYMBOL OF QUALITY
 AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	01-07-2015
CHECKED		
APPROVED	S.S.GARG	04-07-2015

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	376.638
PERIMETER mm.	225.345
WEIGHT kg/m	1.017

PARTY'S NAME	SHRI VINAYAGA ENGINEERING WORKS, KANCHIPURAM	DRAWING No.	P-14825	SECTION No.	-
PARTY'S DRAWING No.	AS PER DRAWING-PROFILE-3		S4512		S4512
ALLOY & TEMPER	6063 T6		15278		15278
DESCRIPTION	MISC. TUBE				