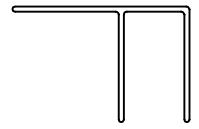
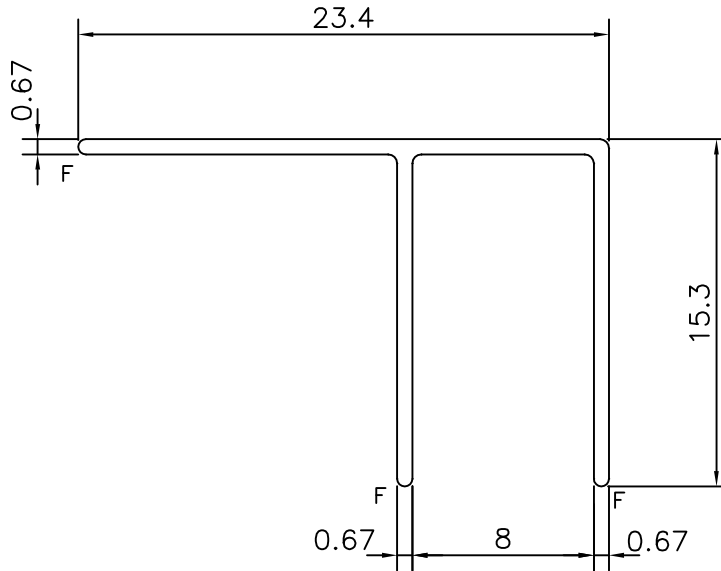


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SCALE : 1:1



GENERAL WALL THICKNESS = 0.67 mm

3658mm LONG PIECES IN 100kgs = 285 (AVERAGE)

F = FULL RADIUS (3 PLACES)

## TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

UPTO 6.40mm - $\pm 0.20$	UPTO 32.0mm - $\pm 0.38$	UPTO 120.0mm - $\pm 0.85$	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= $\pm 2^\circ$ 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - $\pm 0.23$	UPTO 50.0mm - $\pm 0.46$	UPTO 160.0mm - $\pm 1.02$	
UPTO 12.0mm - $\pm 0.25$	UPTO 60.0mm - $\pm 0.53$	UPTO 200.0mm - $\pm 1.14$	
UPTO 16.0mm - $\pm 0.28$	UPTO 80.0mm - $\pm 0.69$	UPTO 250.0mm - $\pm 1.40$	
UPTO 25.0mm - $\pm 0.30$	UPTO 100.0mm - $\pm 0.75$	UPTO 300.0mm - $\pm 1.65$	

SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	17-01-2014
CHECKED		
APPROVED	S.S.GARG	17-01-2014

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm <sup>2</sup>	35.206
PERIMETER mm.	105.111
WEIGHT kg/m	0.095
DRAWING No.	SECTION No.

PARTY'S NAME GENERAL CATEGORY ( COCHIN MARKET)

PARTY'S DRAWING No. LIGHTER OF SECTION No.- 17555

ALLOY &amp; TEMPER HE9 WP

DESCRIPTION MISCELLANEOUS CHANNEL

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