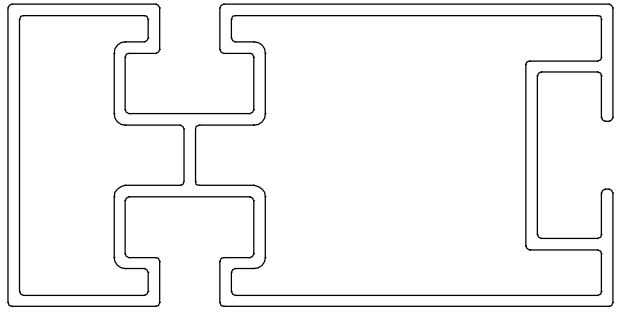
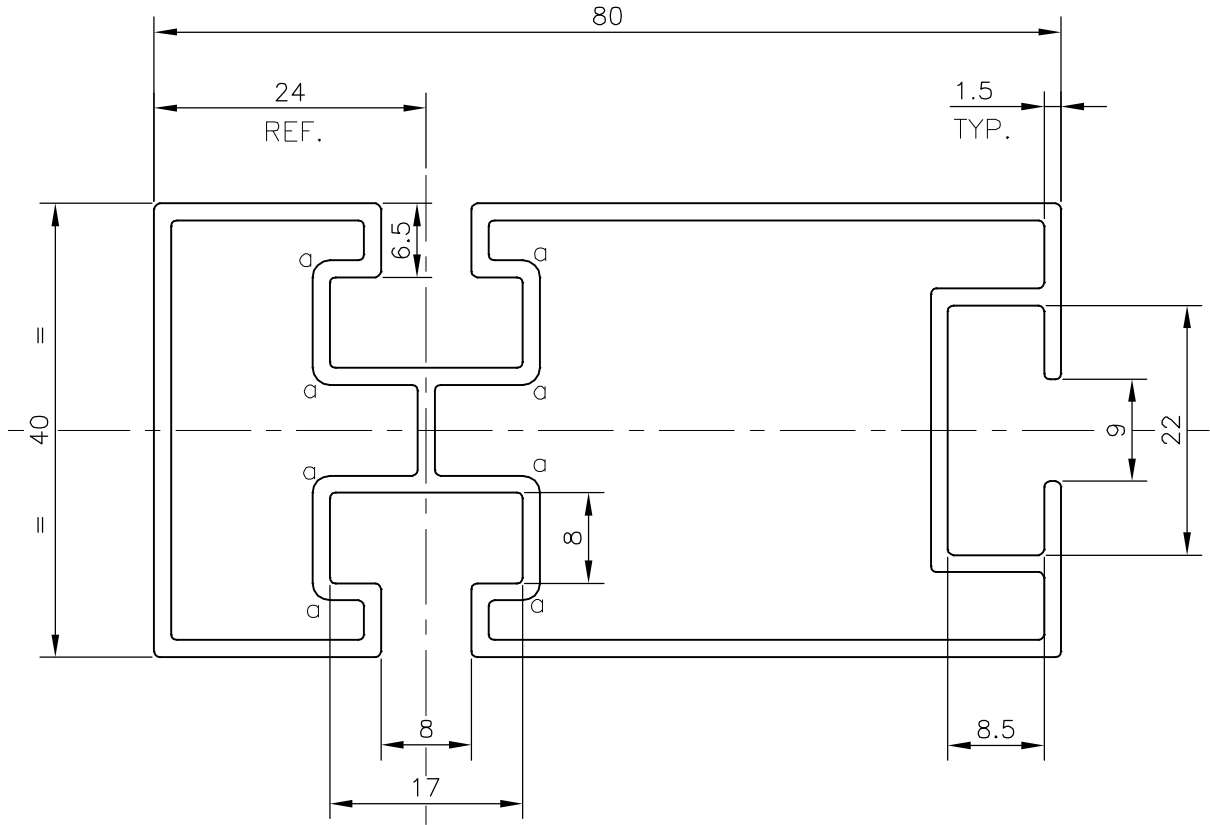


P-16832-1
S5323
17757




SCALE 1:1



a : RADIUS 1.50 mm (8 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	KIRAN
		CHECKED	
		APPROVED	B.NATARAJ 09-03-2017
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED		SCALE	1.5:1
		AREA mm ²	550.281
		PERIMETER mm.	373.991
		WEIGHT kg/m	1.486
PARTY'S NAME	GANGES INTERNATIONALE PVT. LTD., DELHI	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER DRAWING PART-1 & REQUIREMENT	P-16832-1	
ALLOY & TEMPER	6063 T6	S5323	S5323
DESCRIPTION	MISC. SECTION	17757	17757