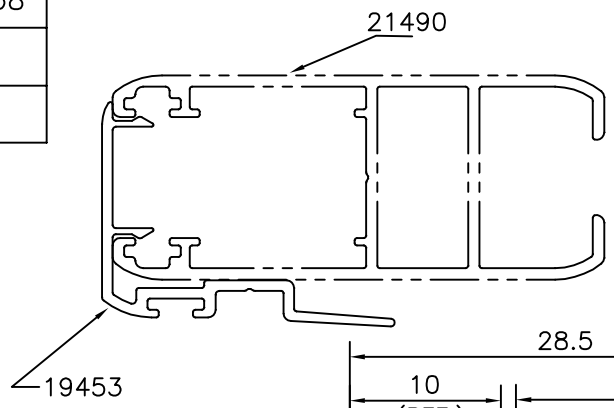
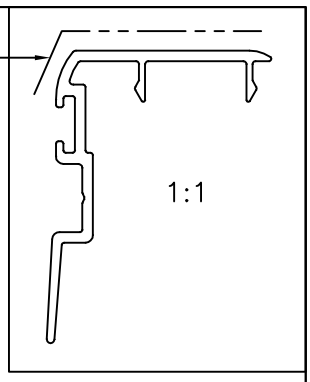
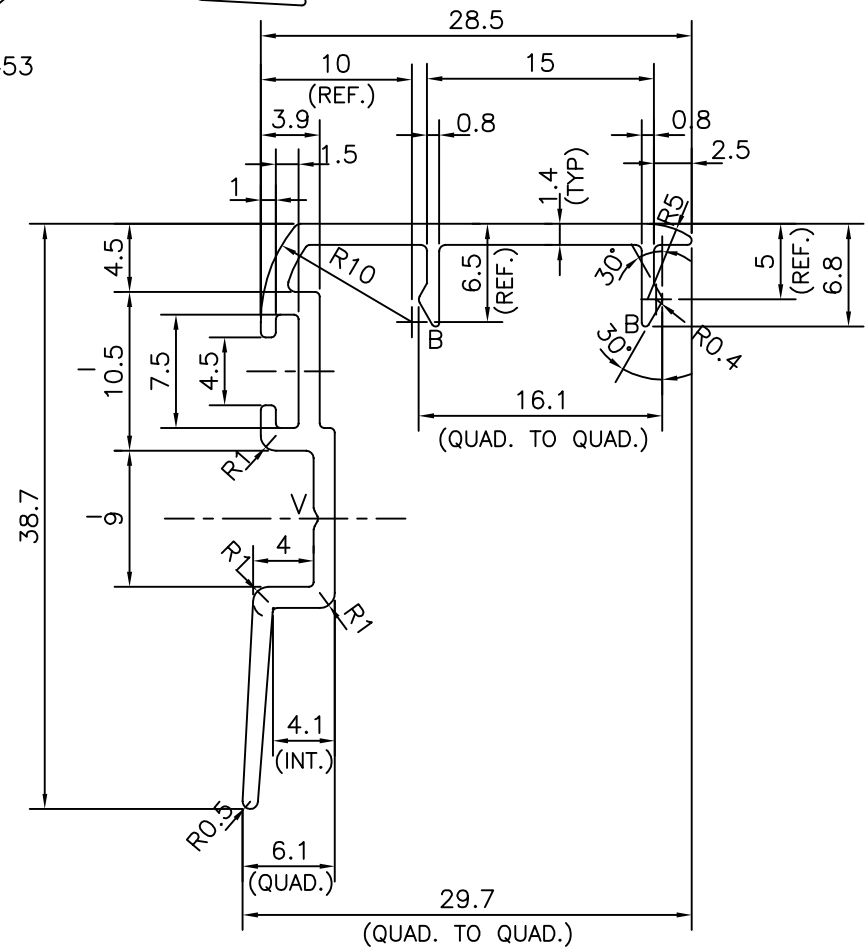
| P-13338 |
|---|
| 19453 |
| |




B = BLEND RADIUS ( 2 PLACES )
v = V GROOVE 0.3x120°

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

| | | | |
|---|---|---|---|
| UPTO 6.40mm – ±0.20 | UPTO 32.0mm – ±0.38 | UPTO 120.0mm – ±0.85 | 1. STRAIGHTNESS=1.7mm/M |
| UPTO 10.0mm – ±0.23 | UPTO 50.0mm – ±0.46 | UPTO 160.0mm – ±1.02 | 2. TWIST=1.7mm/M |
| UPTO 12.0mm – ±0.25 | UPTO 60.0mm – ±0.53 | UPTO 200.0mm – ±1.14 | 3. ANGULARITY= ±2° |
| UPTO 16.0mm – ±0.28 | UPTO 80.0mm – ±0.69 | UPTO 250.0mm – ±1.40 | 4. FLATNESS =0.007xWIDTH |
| UPTO 25.0mm – ±0.30 | UPTO 100.0mm – ±0.75 | UPTO 320.0mm – ±1.70 | |

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**
*BANGALORE-560073 (INDIA)*

| | NAME | DATE |
|---|---|---|
| DRAWN | SRIVATHSA | 13-01-2014 |
| CHECKED | | |
| APPROVED | S.S.GARG | 30-01-2014 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.30 mm.
3. TOLERANCES WILL BE AS PER,IS:3965-1981 UNLESS OTHERWISE SPECIFIED

| | |
|---|---|
| SCALE | 2:1 |
| AREA $mm^2$ | 112.138 |
| PERIMETER mm. | 172.577 |
| WEIGHT kg/m | 0.303 |

| | |
|---|---|
| PARTY'S NAME | GENERAL CATEGORY, MUMBAI MARKET |
| PARTY'S DRAWING No. | AS PER DRAWING |
| ALLOY & TEMPER | 6063 T6 |
| DESCRIPTION | CLIP SECTION |

| DRAWING No. | SECTION No. |
|---|---|
| P-13338 | – |
| 19453 | 19453 |
| | |
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| | |