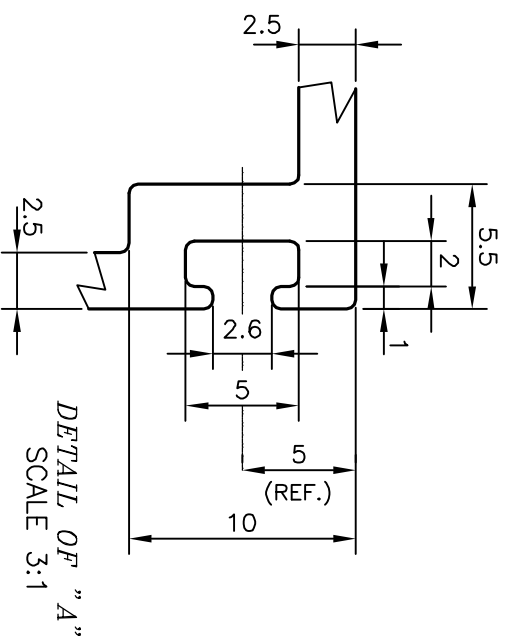
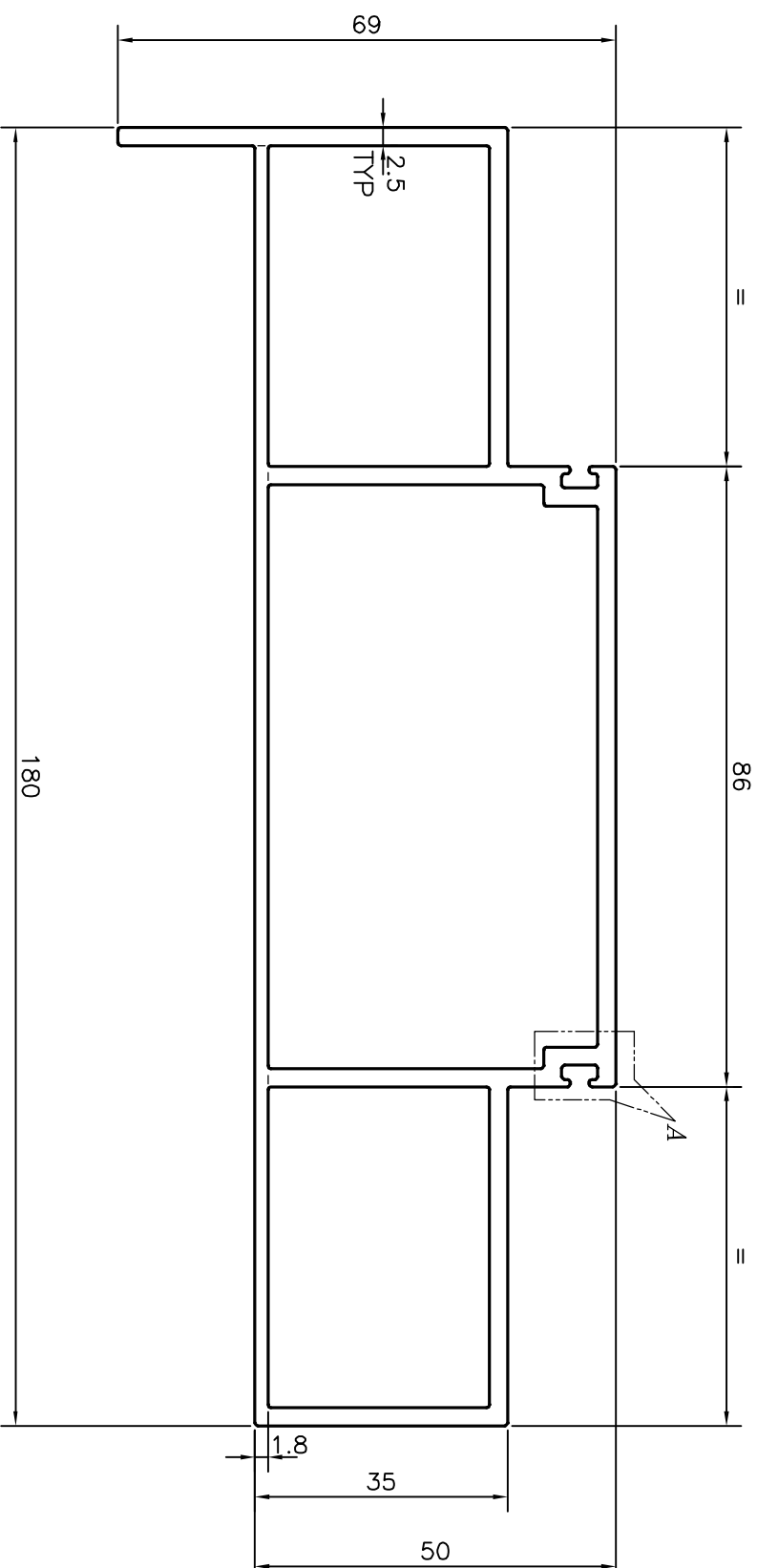


P-20502-3

19665



DETAIL OF "A"
SCALE 3:1

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	RADHA SOAMI SANGAT WELFARE SOCIETY BEAS, AMRITSAR	
PARTY'S DRAWING No.	AS PER DRAWING & REQUIREMENT	
ALLOY & TEMPER	HE9 WP	
DESCRIPTION	DOOR SECTION	
DRAWN	NAME	DATE
CHECKED	J.P.KAUSHIK	20-12-2019
APPROVED	B.NATARAJA	21-12-2019
SCALE	1:1	
AREA	mm ²	1223.575
PERIMETER	mm.	515.136
WEIGHT	kg/m	3.304
DRAWING No.	SECTION No.	
P-20502-3	-	
19665	19665	