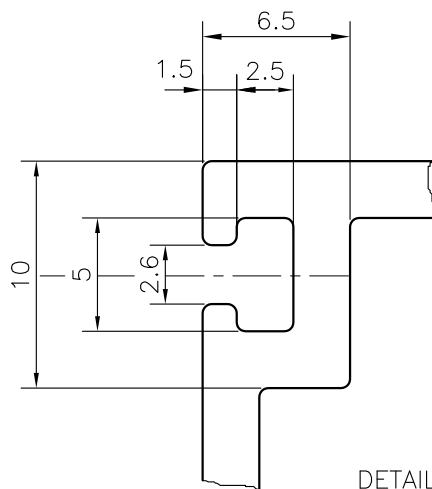


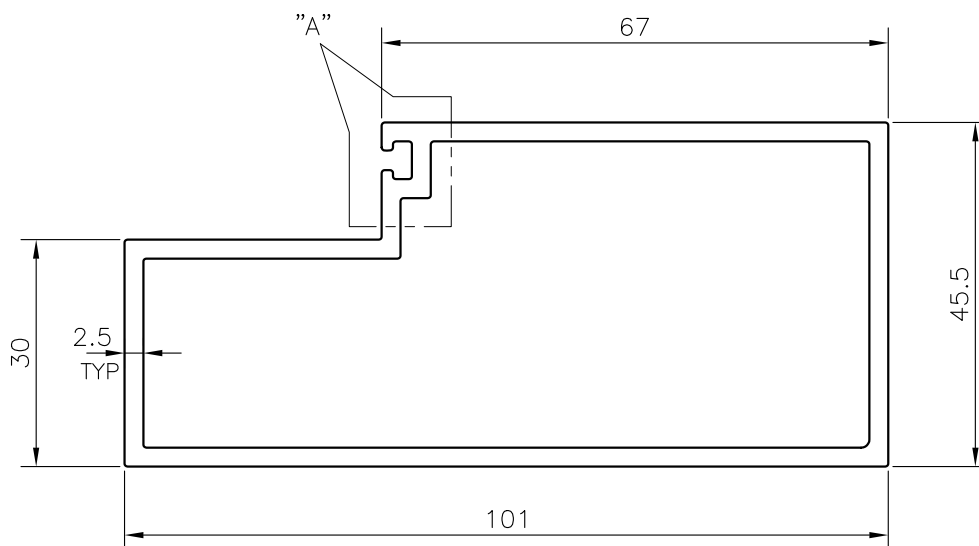
P-17744

S5637

19683



DETAIL "A"
SCALE 3:1



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ± 0.30	UPTO 80.0mm - ± 0.70	UPTO 180.0mm - ± 1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= $\pm 2^\circ$ 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ± 0.38	UPTO 100.0mm - ± 0.80	UPTO 200.0mm - ± 1.40	
UPTO 40.0mm - ± 0.45	UPTO 120.0mm - ± 0.90	UPTO 225.0mm - ± 1.52	
UPTO 50.0mm - ± 0.52	UPTO 140.0mm - ± 1.00		
UPTO 60.0mm - ± 0.60	UPTO 160.0mm - ± 1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	30-12-2017
CHECKED		
APPROVED	B.NATARAJA	11-01-2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	721.316
PERIMETER mm.	303.396
WEIGHT kg/m	1.948

PARTY'S NAME	AHLUWALIA CONTRACTS(INDIA) LTD., NEW DELHI
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	HE9 WP
DESCRIPTION	DOOR SECTION

DRAWING No.	SECTION No.
P-17744	-
S5637	S5637
19683	19683