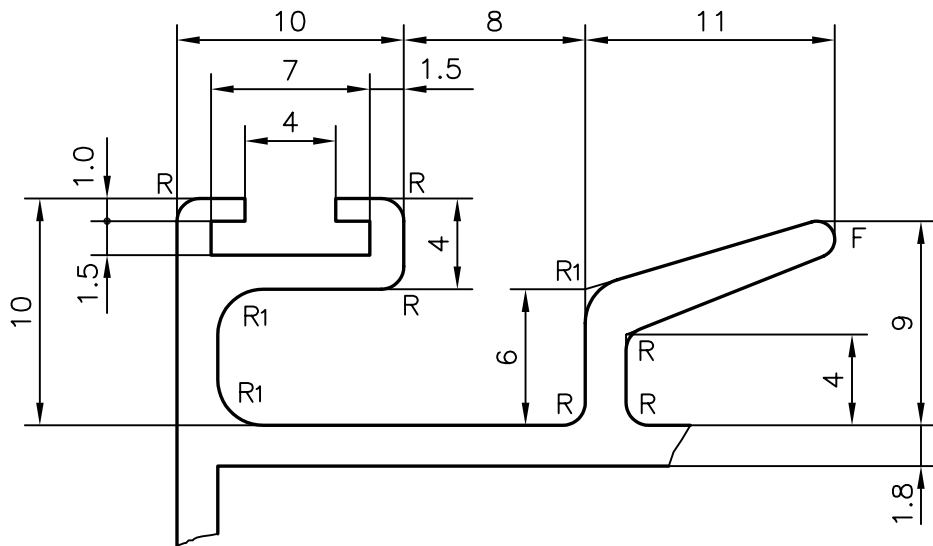
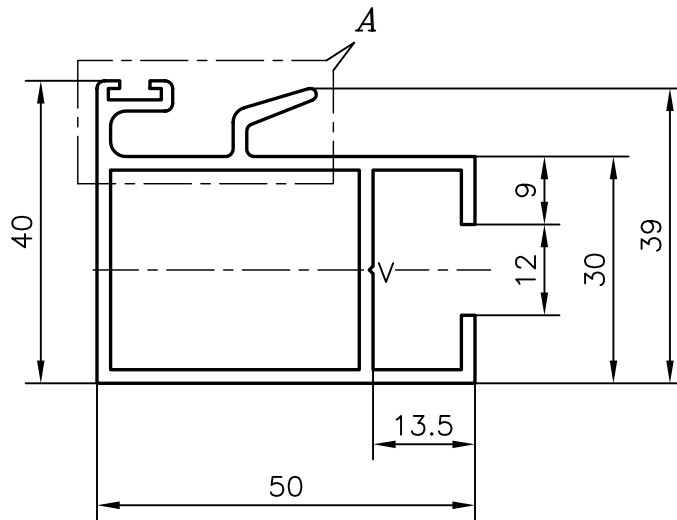


8420  
12402  
20550



DETAIL AT "A"



1. GENERAL WALL THICKNESS:- 1.80 mm.
2. R =1.0 RADIUS (6)
3. R1 =2.0 RADIUS (3)
4. F =FULL RADIUS 0.80
5. V =0.5x90° "V" GROOVE

**JINDAL ALUMINIUM LTD.**  
**BANGALORE-560073**

	NAME	DATE
DRAWN	R.D.Sharma	03-05-96
CHECKED		
APPROVED		
SCALE	1:1 & 3:1	
WEIGHT kg/m	0.994	
SECTION No.	20550	
DRAWING No.	20550	

1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.4 mm. 3. TOLERANCES WILL BE AS PER IS: 6477-1983 ,UNLESS OTHERWISE SPECIFIED	
PARTY'S NAME	GULF STEEL FACTORY, DOHA
PARTY'S DRAWING No.	4497
ALLOY & TEMPER	HE9 WP
LENGTH	3658 mm.
DESCRIPTION	WINDOW SECTION