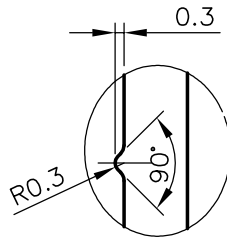


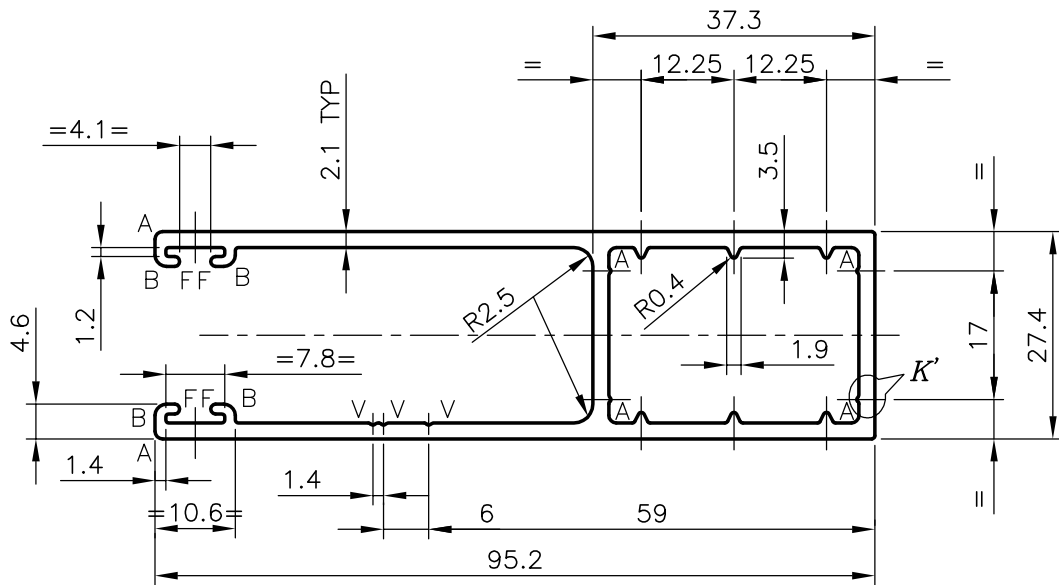
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21118



TYPICAL PIP DETAIL (4 PLACES)

DETAIL-K
SCALE:-4:1



- A = R1.0 (6 PLACES)
- B = R1.5 (4 PLACES)
- F = FULL RADIUS (4 PLACES)
- V = VEE GROOVE 0.3xR0.3x90° (3 PLACES)
- GENERAL WALL THICKNESS = 2.10 mm



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	MALINGAPPA	08-11-2005
CHECKED		
APPROVED		
SCALE		1:1
AREA mm ²		531.849
PERIMETER mm.		386.493
WEIGHT kg/m		1.436
DRAWING No.	SECTION No.	
P-5948	-	
21118	21118	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER BS:1474-1987 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PROSOURCE SOLUTIONS INC, CANADA
PARTY'S DRAWING No.	AS PER SAMPLE
ALLOY & TEMPER	6063 T5
DESCRIPTION	ARCHITECTURAL MISC. SECTION