P - 3520 - 31. GENERAL WALL THICKNESS = 0.90mm S778 2. F= FULL RADII (1 PLACE) $X258_{ISSUE-2}$ 3. WEIGHT SHOULD NOT EXCEED MORE THAN 0.520 Kg/12' 4942 BUT MAY BE LOWER SIDE 0.480 Kg/12' OR LESS X258 SCALE 1:1 5.5 21368 S 0.9TYP 2.3 $\stackrel{\circ}{\sim}$ KINDLY CHECK ALONG WITH 8.3 MATCHING COMPONENT & (10.1)CONFIRM ALL THE DIMENSIONS DIMENSION CHANGED FROM 19 mm TO 19.1 mm 10 mm TO 10.1 mm 06-06-2006 3 mm TO 3.2 mm AND INSIDE RADIUS REMOVED, DIMENSION ADDED 12.3, 8.3, 14.3 AND 2.3 WALL THICKNESS CHANGED FROM 1.10mm TO 0.90mm AND WEIGHT ALSO CHANGED FROM 0.164 TO 0.140 kg/m 06-04-2002 RESPECTIVELY. NAME DATE MAHALINGAPPA 06-06-2006 JINDAL ALUMINIUM LTD. DRAWN CHECKED BANGALORE-560073 (INDIA) SYMBOL OF QUALITY **APPROVED** AN ISO 9001 COMPANY SCALE 5:1 ALL DIMENSIONS ARE IN mm.
ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. mm^2 AREA 51.494 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED PERIMETER mm. 64.508 WEIGHT kg/m 0.139 SECTION No. DRAWING No. PARTY'S NAME MATTS CORNER, BANGALORE P-3520-3 AS PER SKETCH S778 S778 PARTY'S DRAWING No. X258 X258 ALLOY & TEMPER HE9 WP 4942 4942 X258 X258 ISSUE-**DESCRIPTION** MISC TUBE

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