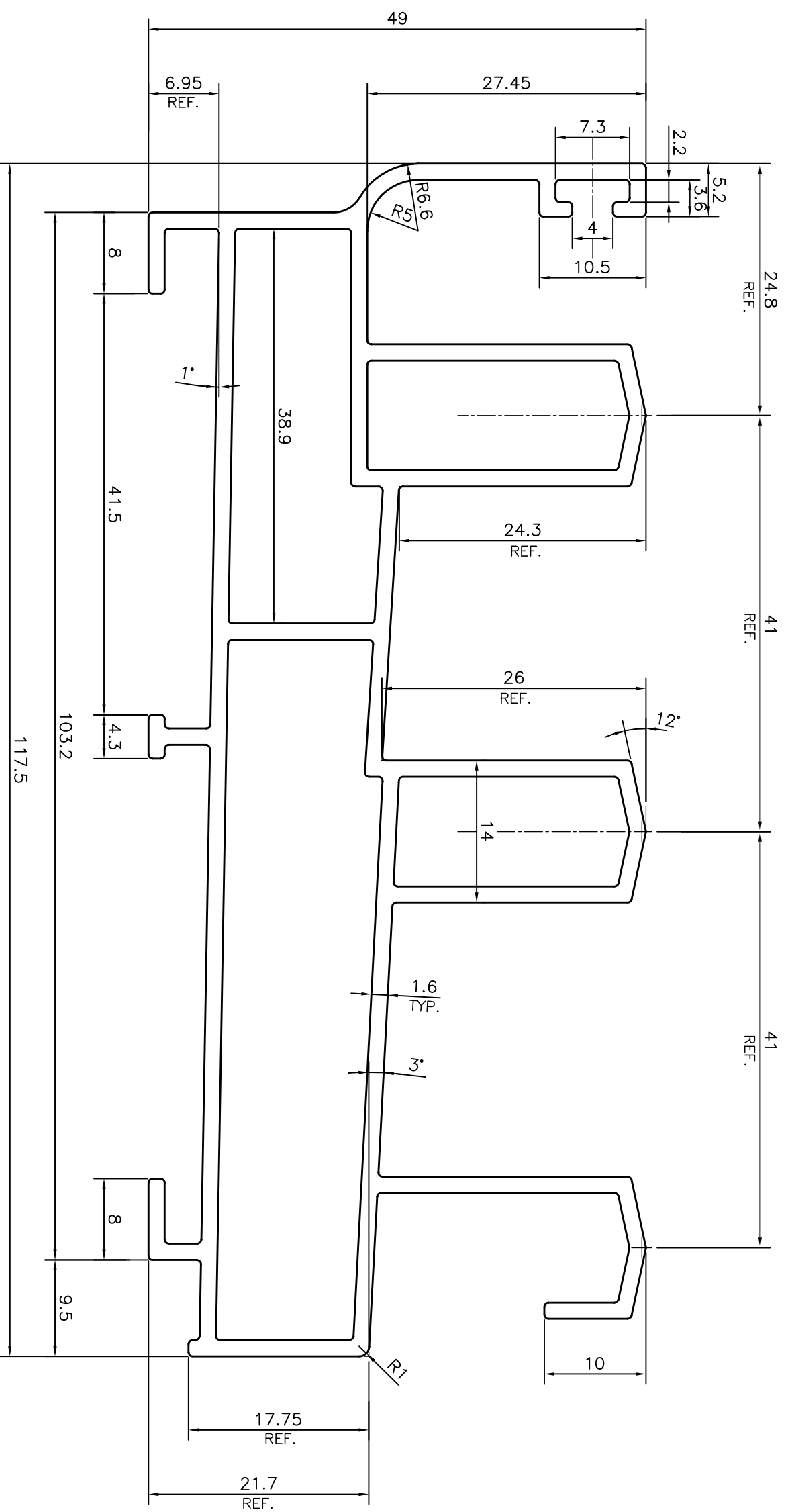


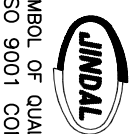
P-14052

21569



## TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

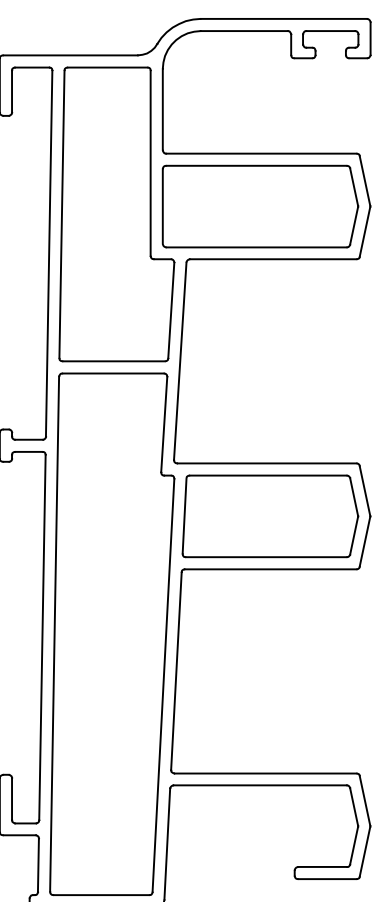
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	2. TWIST=1.7mm/M
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	3. ANGULARITY= ±2°
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	4. FLATNESS =0.007xWIDTHH
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

- SYMBOL OF QUALITY  
AN ISO 9001 COMPANY
- ALL DIMENSIONS ARE IN mm.
  - ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
  - TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GENERAL CATEGORY, MUMBAI MARKET	DRAWN	NAME	DATE
PARTY'S DRAWING No.	AS PER DRAWING	CHECKED	PARVESH	21-10-2014
ALLOY & TEMPER	HE9 WP	APPROVED	S.S.GARG	05-11-2014
DESCRIPTION	WINDOW SECTION	SCALE	2:1	
		AREA mm <sup>2</sup>	812.167	
		PERIMETER mm.	585.375	
		WEIGHT kg/m	2.193	
		DRAWING No.	21569	
		SECTION No.	21569	



SCALE: - 1:1