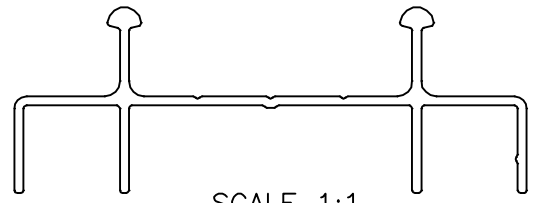


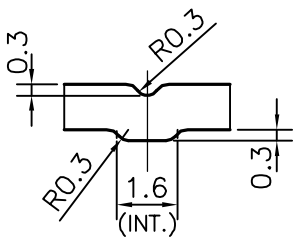
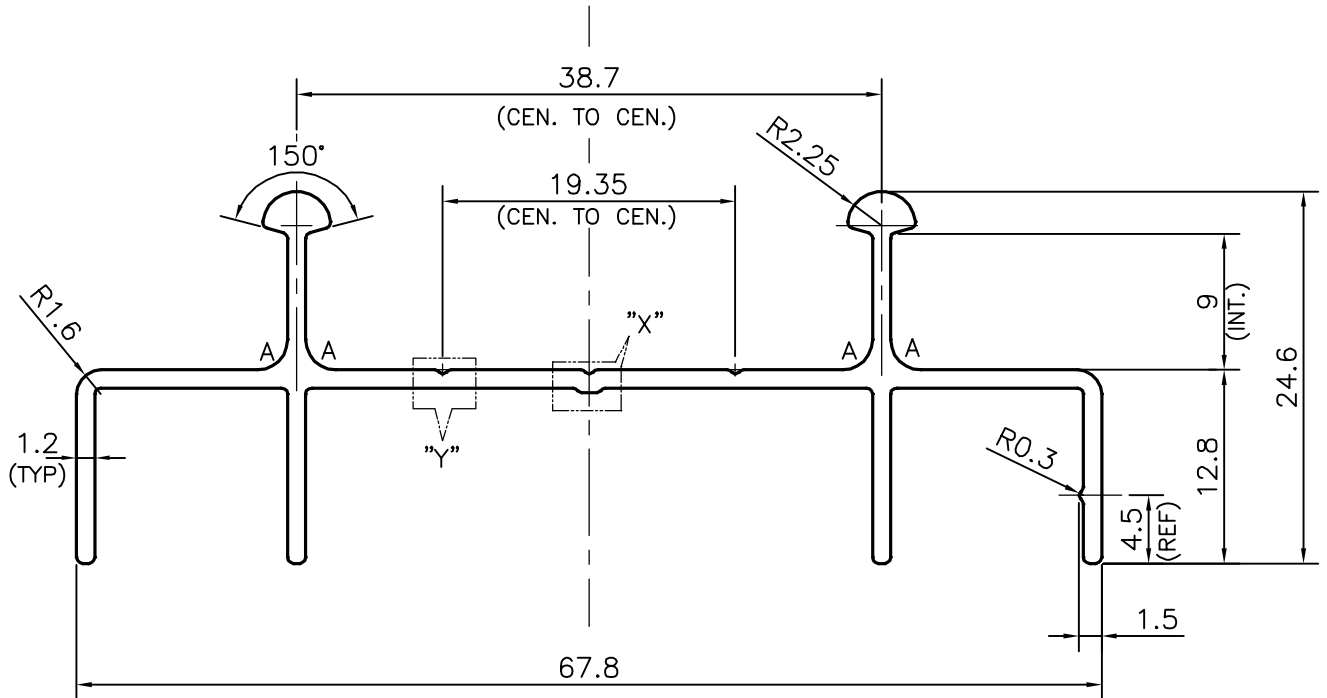
P-12820-1

S3786

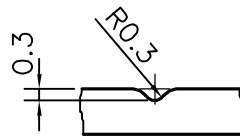
21626



SCALE 1:1



DETAILS OF "X"  
SCALE 5:1



DETAILS OF "Y"  
SCALE 5:1

A = 2 mm RADIUS (4 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	SRIVATHSA	10-06-2013
CHECKED		
APPROVED	S.S.GARG	20-06-2013
SCALE	2:1	
AREA mm <sup>2</sup>	180.428	
PERIMETER mm.	278.829	
WEIGHT kg/m	0.487	
DRAWING No.	SECTION No.	
P-12820-1	-	
S3786	S3786	
21626	21626	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	7Q INDUSTRIES PVT. LTD., CHENNAI
PARTY'S DRAWING No.	AS PER SAMPLE & REQUIREMENT
ALLOY & TEMPER	HE9 WP
DESCRIPTION	WINDOW SECTION