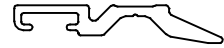


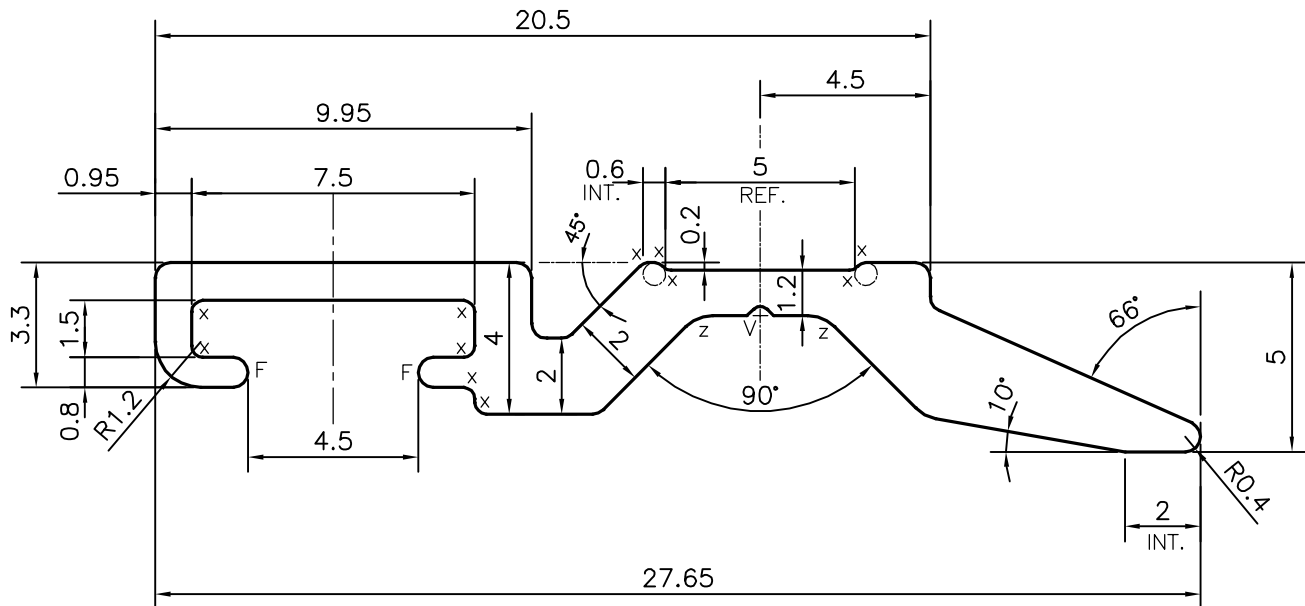
P-15075

S4636

21714



SCALE: - 1:1



F = FULL RADIUS (2 PLACES)  
 V = VEE GROOVE 0.25x90° (1 PLACE)  
 X = RADIUS 0.3 mm. (11 PLACES)  
 Z = RADIUS 1 mm. (2 PLACES)

## TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	19-08-2015
CHECKED		
APPROVED	S.S.GARG	08-09-2015

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	5:1
AREA mm <sup>2</sup>	54.074
PERIMETER mm.	74.681
WEIGHT kg/m	0.146

PARTY'S NAME	MANTRALAYA IMPEX, CHENNAI
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-250072
ALLOY & TEMPER	HE9 WP
DESCRIPTION	WINDOW SECTION

DRAWING No.	SECTION No.
P-15075	-
S4636	S4636
21714	21714