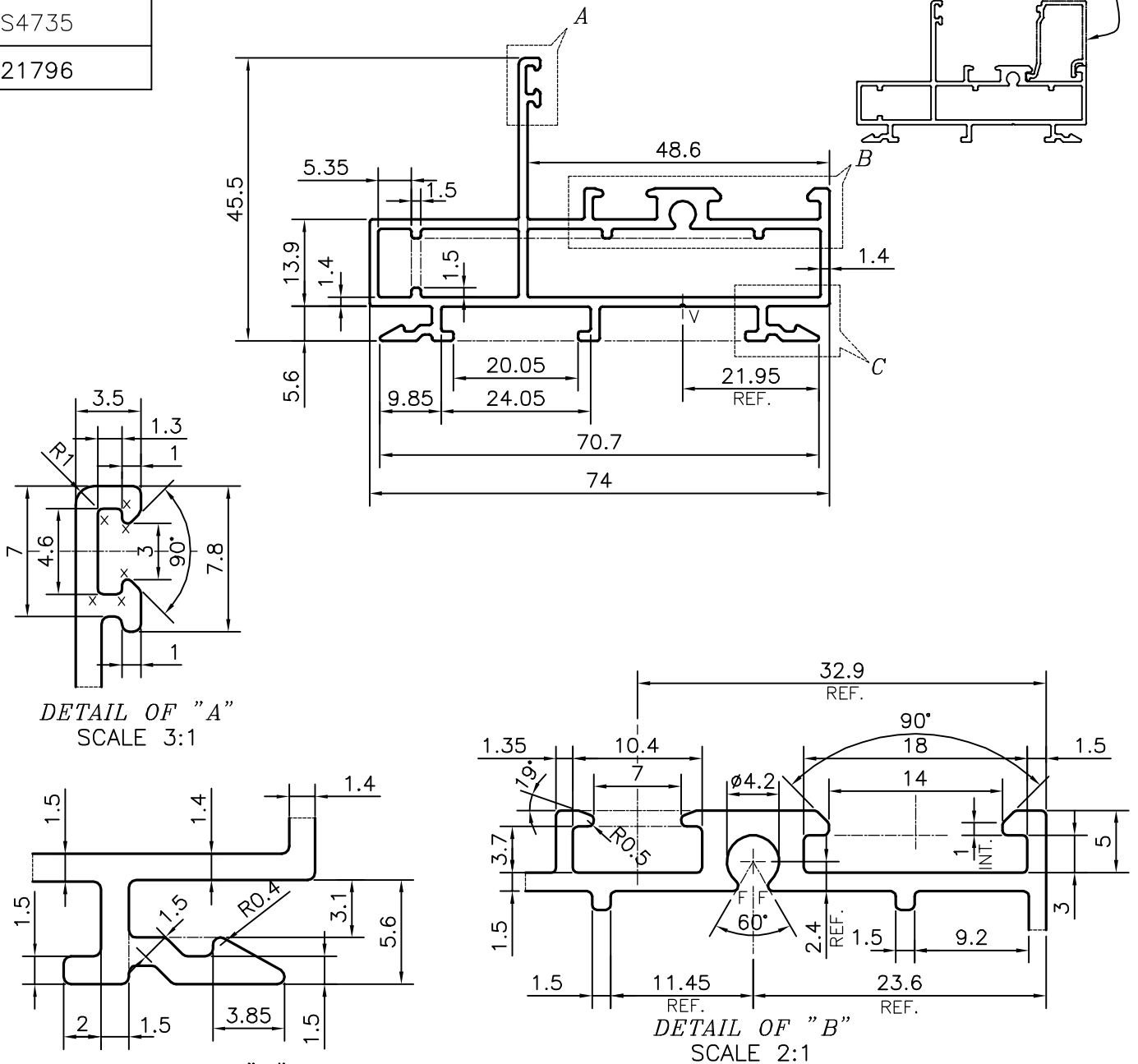


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S4735

21796

S4737



DETAIL OF "A"
SCALE 3:1

DETAIL OF "V"
SCALE 3:1

DETAIL OF "B"
SCALE 2:1

V = VEE GROOVE 0.3x90° (1 PLACE)
F = FULL RADIUS (2 PLACES)
X = RADIUS 0.3 mm. (6 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	PARVESH	16-09-2015

CHECKED		
APPROVED	S.S.GARG	12-11-2015

SCALE	1:1
AREA mm ²	430.343
PERIMETER mm.	354.392
WEIGHT kg/m	1.162

DRAWING No.	SECTION No.
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P-15169	-
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S4735	S4735
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21796	21796
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- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PRASAD & COMPANY(PW) LIMITED,, JAIPUR
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SECTION-FIXED FRAME