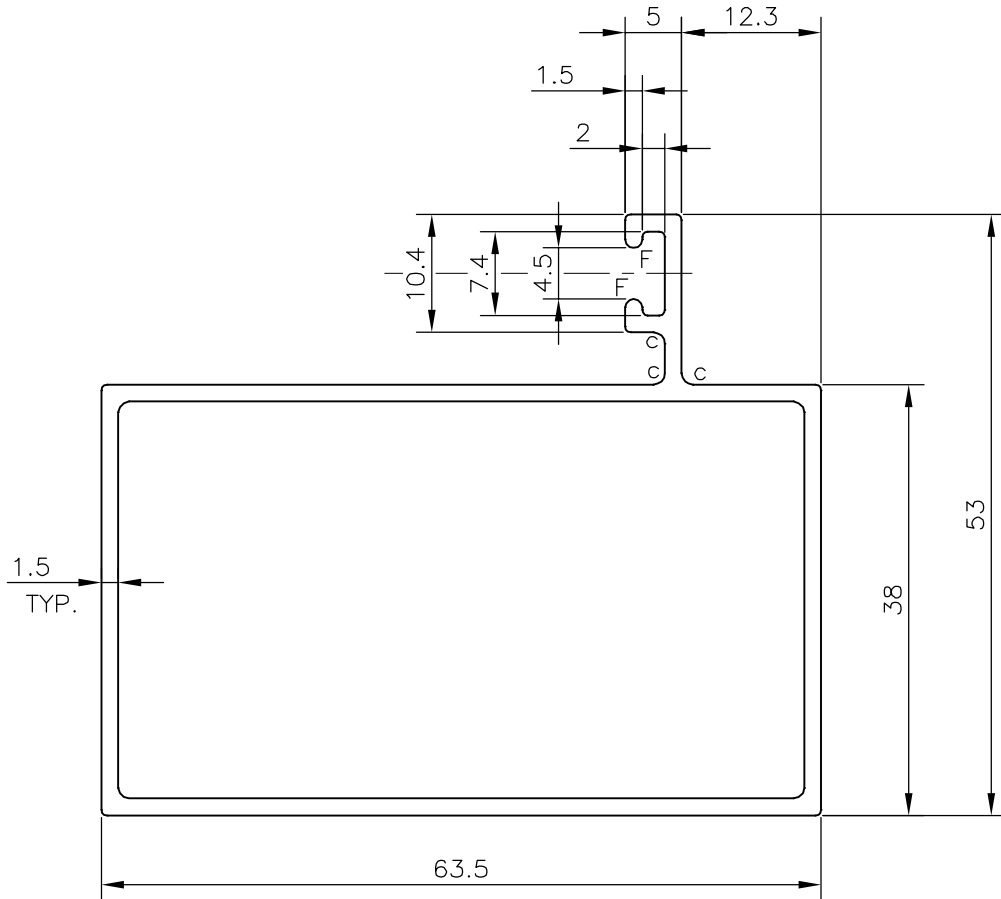
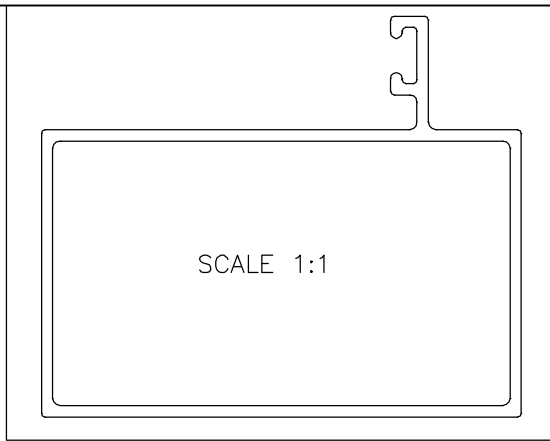



P-16502
S5232
21865



F : FULL RADIUS (2 PLACES)  
c : RADIUS 1.00 (3 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	KIRAN	05-11-2016
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJ	03-01-2017
		SCALE		1.5:1
PARTY'S NAME O & S RATNA ALUMINIUM FABRICATOR,(P) LTD. SECUNDERABAD		AREA mm <sup>2</sup>		333.625
		PERIMETER mm.		247.864
PARTY'S DRAWING No. AS PER AutoCAD DRAWING		WEIGHT kg/m		0.901
		DRAWING No.	SECTION No.	
ALLOY & TEMPER HE9 WP		P-16502		
		S5232		S5232
DESCRIPTION WINDOW SECTION-SIDE FRAME		21865		21865