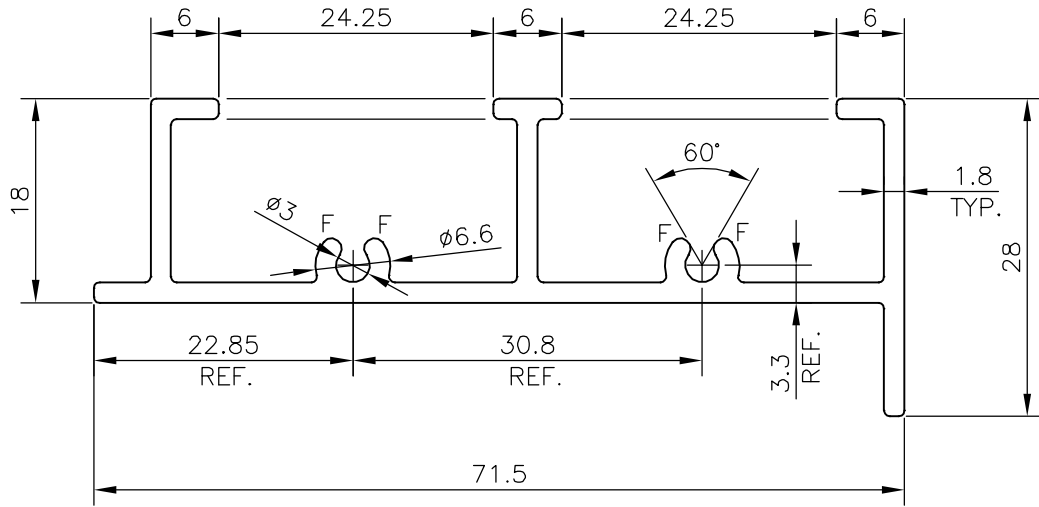
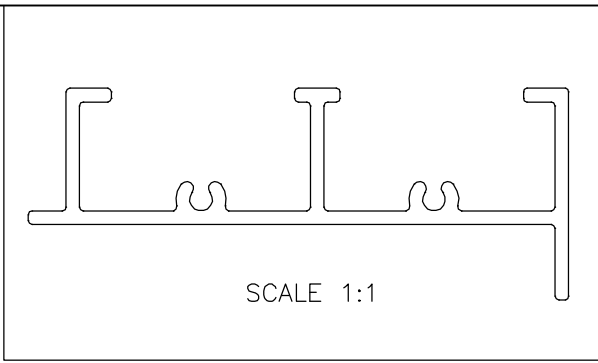



P-16503
S5233
21866



F : FULL RADIUS (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	KIRAN
		CHECKED	
		APPROVED	B.NATARAJ 03-01-2017
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED		SCALE	1.5:1
		AREA mm ²	285.665
		PERIMETER mm.	309.835
PARTY'S NAME	O & S RATNA ALUMINIUM FABRICATOR,(P) LTD. SECUNDERABAD	WEIGHT kg/m	0.771
PARTY'S DRAWING No.	AS PER AutoCAD DRAWING	DRAWING No.	SECTION No.
ALLOY & TEMPER	HE9 WP	P-16503	
		S5233	S5233
		21866	21866
DESCRIPTION	WINDOW SECTION-SUB FRAME		