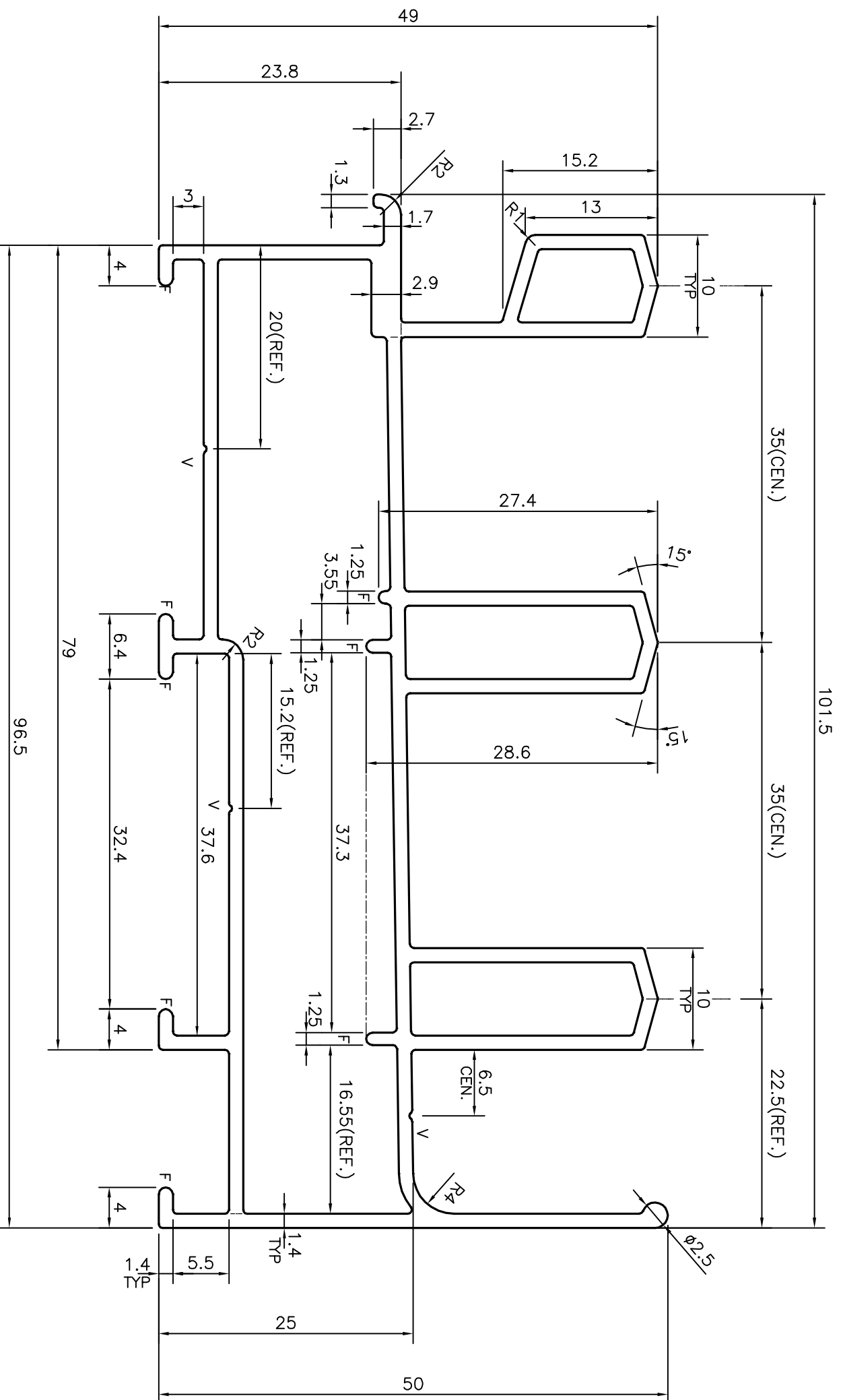


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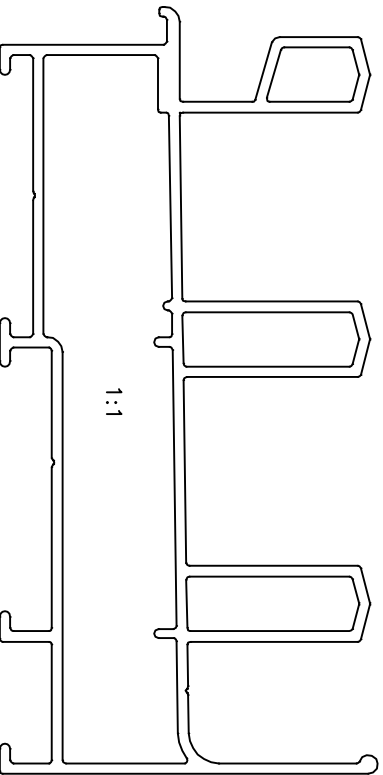
V = V GROOVE 0.3x90° (3 PLACES)
F = FULL RADIUS (8 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

<p>JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		<p>DRAWN NAME: J.P. KAUSHIK DATE: 19-08-2017</p>	
<p>PARTY'S NAME: MAROORS ALUMINIUM & INTERIORS, MANGALORE</p>		<p>CHECKED</p>	
<p>PARTY'S DRAWING No.: AS PER DRAWING</p>		<p>APPROVED: B. NATARAJA 26-08-2017</p>	
<p>ALLOY & TEMPER: 6063 T6</p>		<p>SCALE: 2:1</p>	
<p>DESCRIPTION: WINDOW SECTION</p>		<p>AREA mm²: 655.69</p>	
		<p>PERIMETER mm.: 512.862</p>	
		<p>WEIGHT kg/m: 1.77</p>	
		<p>DRAWING No.: P-17405 SECTION No.:</p>	
		<p>S5488</p>	
		<p>21906</p>	



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