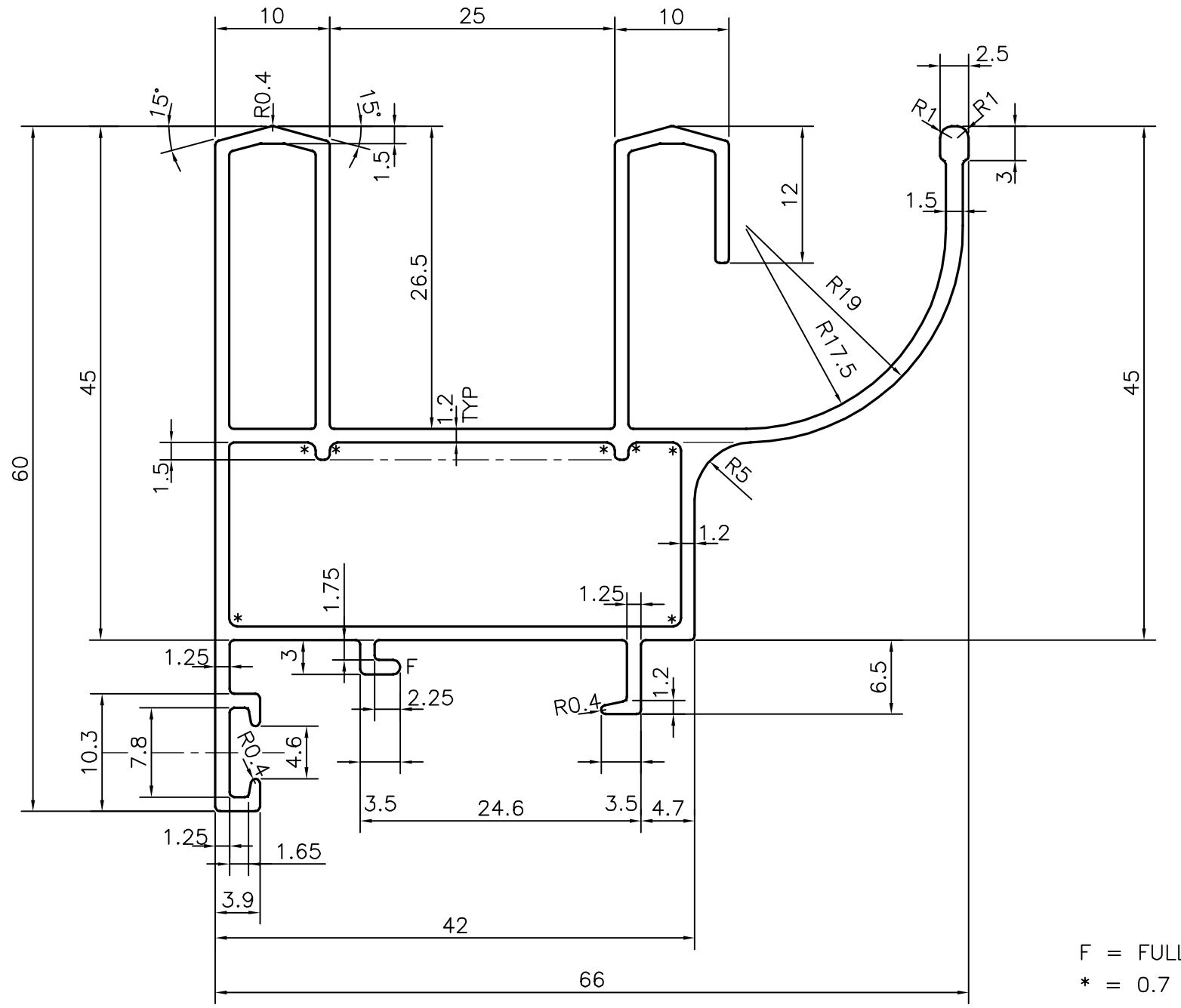
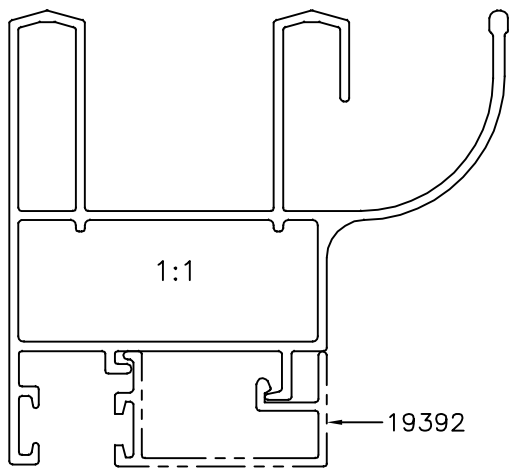
P–17306–1
S5481
21920



F = FULL RADIUS (ONE PLACE)
* = 0.7 RADIUS(7 PLACES)



TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 320.0mm – ±1.70	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.007xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	18–07–2017
CHECKED		
APPROVED	B.NATARAJA	22–08–2017

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER,IS:6477–1983 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	376.344
PERIMETER mm.	410.841
WEIGHT kg/m	1.016

PARTY'S NAME	NCC LTD., LUCKNOW
PARTY'S DRAWING No.	NCC/MTLS/ALU/SAMAJWADI/D–02
ALLOY & TEMPER	6063 T6
DESCRIPTION	WINDOW SECTION

DRAWING No.	SECTION No.
P–17306–1	–
S5481	S5481
21920	21920