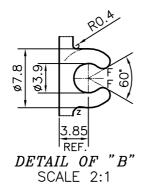


DETAIL OF "A" SCALE 2:1



ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.

Z = RADIUS 1 mm. (10 PLACES) F = FULL RADIUS (6 PLACES) V = VEE GROOVE 0.3x90* (1 PLACE)

TOLERANCES ON OVERALL	WIDTHS & WIDTHS ACROSS F	LATS OF BARS, & REGULAR SEC	CTIONS
	UPTO 80.0mm - ±0.69	UPTO 120.0mm - ±0.85 UPTO 160.0mm - ±1.02 UPTO 200.0mm - ±1.14 UPTO 250.0mm - ±1.40 UPTO 300.0mm - ±1.65	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2* 4. FLATNESS =0.007xWIDTH

		•	NAME	DATE
(JINDAL)	JINDAL ALUMINIUM LTD.	DRAWN	PARVESH	08-11-2017
SYMBOL OF QUALITY	BANGALORE-560073 (INDIA)	CHECKED		
AN ISO 9001 COMPANY	BANGALUKE - 360073 (INDIA)	APPROVED	B.NATARAJA	27-11-2017
1. ALL DIMENSIONS ARE IN mm.		SCALE		1:1
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED		AREA mm ²		670.848
		PERIMETER mm.		372.618
PARTY'S NAME	GSC GLASS LTD., NOIDA	WEIGHT kg/m		1.811
	OSO OBIOS ETD., INOIDA	DRAWING	No. Si	ECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-M34518 (RevB15)	P-17641 -		-
	0007 TO	S5599 S		5599
ALLOY & TEMPER	6063 T6	21921 21		1921
DESCRIPTION	LOUVER SECTION			