



ISSUE-2 DIMENSION CHANGED FROM:-21.9 TO 25.15 mm.

9.25 TO 6.00 mm.

V= V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS									
UPTO 30.0mm - ±0.38 UPTO 40.0mm - ±0.45 UPTO 50.0mm - ±0.52	UPTO 80.0mm - ±0.70 UPTO 100.0mm - ±0.80 UPTO 120.0mm - ±0.90 UPTO 140.0mm - ±1.00 UPTO 160.0mm - ±1.14	UPTO 180.0mm - ±1.27 UPTO 200.0mm - ±1.40 UPTO 225.0mm - ±1.52	2. 1 3. <i>A</i>	STRAIGHTNES: WIST=1.7mn NGULARITY= FLATNESS =(	±2°				
	·			NIANAT	C 4 T E				

			NAME	. DATE	
(JINDAL)	JINDAL ALUMINIUM LTD.	DRAWN	J.P.KAU	SHIK 24-11-2020	
SYMBOL OF QUALITY					
AN ISO 9001 COMPANY	BANGALURE - 360073 (INDIA)	APPROVED	B.NATAF	RAJA 26-11-2020	
ALL DIMENSIONS ARE IN mm. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED		SCALE		1.5:1	
		AREA mm <sup>2</sup>		502.828	
		PERIMETER mm.		441.642	
PARTY'S NAME	ALUMINIUM TRADING COMPANY, DELHI	WEIGHT kg/m		1.358	
	THE STATE OF THE SECTION OF THE SECT	DRAWING	No.	SECTION No.	
PARTY'S DRAWING No.	AS PER DRAWING	P-21360-1		_	
	0007 70	21931 21		1931-ISSUE-2	
ALLOY & TEMPER	6063 T6				
DESCRIPTION	WINDOW SECTION-3 TRACK OUTER				