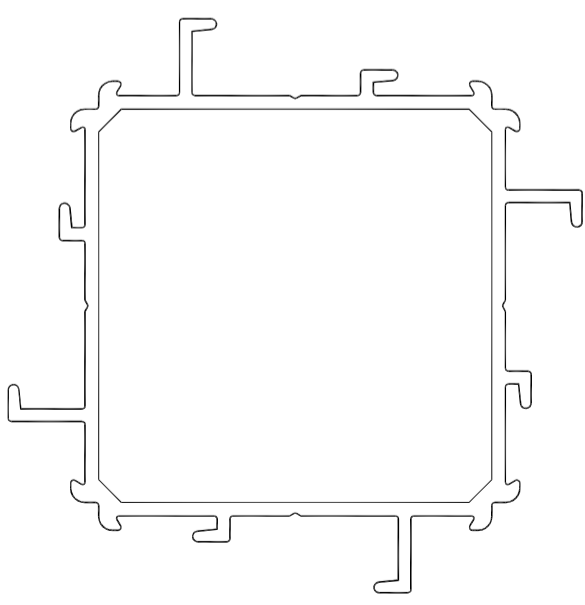
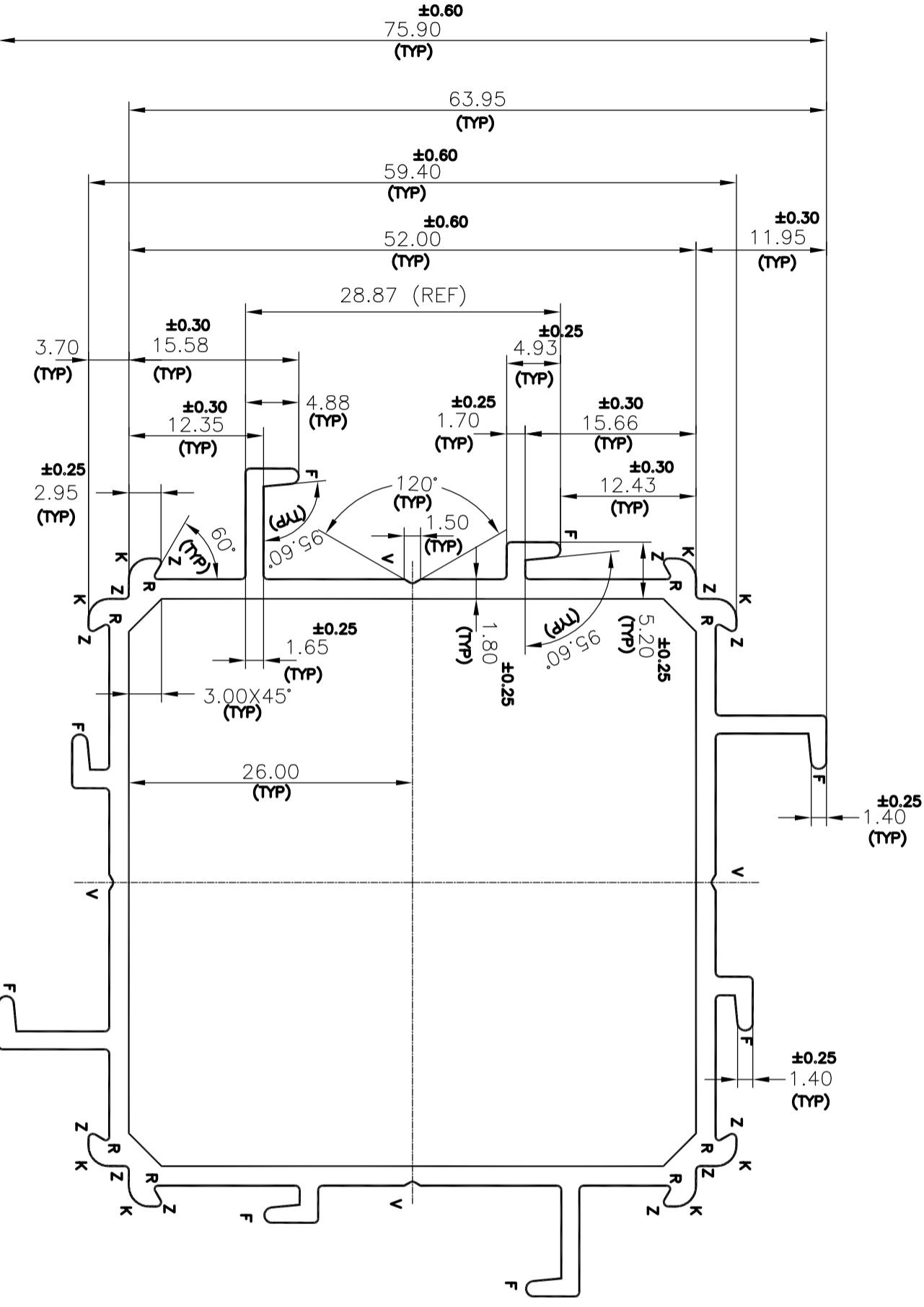



S400
8284
22299



1:1

Z = RADII 0.40 (12)
R = RADII 0.30 (8)
F = RADII 0.70 (8)
K = RADII 1.85 (8)
V = VEE GROOVE (4)

CUTTING LENGTH = 1318 mm

 SYMBOL OF QUALITY AN ISO 9002 COMPANY		JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)		NAME	DATE
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS 6477-1983 UNLESS OTHERWISE SPECIFIED				DRAWN	P.KULKARNI
PARTY'S NAME		GODREJ & BOYCE MFG CO LTD., MUMBAI		CHECKED	
PARTY'S DRAWING No.		PL4-A3-537A (4 WAY 90)		APPROVED	
ALLOY & TEMPER		HE9 WP (63400 WP)		SCALE	2:1
DESCRIPTION		GENERAL MISCELLANEOUS		WEIGHT kg/m	1.500
				SECTION No.	XXXX 22299
				DRAWING No.	XXXX 22299